



# POLYGEM

Revision date 21-Feb-2025

## SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision Number 1

### 1. Identification

#### Product identifier

Product Name Part B: AQUA-GEM

#### Other means of identification

Product Code(s) FG-2326B

Synonyms None

#### Recommended use of the chemical and restrictions on use

Recommended use Epoxy Coating

Restrictions on use No information available

#### Details of the supplier of the safety data sheet

##### **Supplier Address**

Polygem, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, [www.smooth-on.com](http://www.smooth-on.com),  
[sds@smooth-on.com](mailto:sds@smooth-on.com)

E-mail [sds@smooth-on.com](mailto:sds@smooth-on.com)

#### Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

### 2. Hazard(s) identification

#### Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

#### Hazards not otherwise classified (HNOC)

Not applicable

#### Label elements



Warning

**Hazard statements**

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water and soap.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Other information**

May be harmful if swallowed. Harmful to aquatic life with long lasting effects. Toxic to aquatic life.

**3. Composition/information on ingredients****Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Tetraethylene Pentamine	112-57-2	1 - 5	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. First-aid measures****Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance.

**Inhalation**

Remove to fresh air. Get medical attention immediately if symptoms occur.

**Eye contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open

	while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).
<b><u>Most important symptoms and effects, both acute and delayed</u></b>	
<b>Symptoms</b>	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.
<b>Effects of Exposure</b>	No information available.
<b><u>Indication of any immediate medical attention and special treatment needed</u></b>	
<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.

## 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### **Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

### **Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

### Precautions for safe handling

#### Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

### Conditions for safe storage, including any incompatibilities

#### Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. Exposure controls/personal protection

### Control parameters

#### Exposure Limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

### Appropriate engineering controls

#### Engineering controls

Showers  
Eyewash stations  
Ventilation systems.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Hand protection

Wear suitable gloves. Impervious gloves.

#### Skin and body protection

Wear suitable protective clothing. Long sleeved clothing.

#### Respiratory protection

Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

#### General hygiene considerations

Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	amber
Odor	Amines
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known

pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	112.222 °C / 234 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	1.04	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

**Other information**

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

**10. Stability and reactivity**

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

**11. Toxicological information****Information on likely routes of exposure****Product Information**

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

**Ingestion** Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

#### Acute toxicity

#### Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 2,877.30 mg/kg  
ATEmix (dermal) 16,245.00 mg/kg

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Tetraethylene Pentamine 112-57-2	= 3990 mg/kg ( Rat )	= 660 µL/kg ( Rabbit )	-

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Tetraethylene Pentamine 112-57-2	EC50: =2.1mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =420mg/L (96h, Poecilia reticulata)	-	EC50: =24.1mg/L (48h, Daphnia magna)

**Persistence and degradability** No information available.

#### Bioaccumulation

#### Component Information

Chemical name	Partition coefficient
Tetraethylene Pentamine 112-57-2	1

**Other adverse effects** No information available.

### 13. Disposal considerations

#### Disposal methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

### 14. Transport information

**DOT** Not regulated

**IATA** Regulated

This product is not regulated for single or combination packaging having a net quantity of 5L or less.

**UN number or ID number** 3082  
**UN proper shipping name** Environmentally hazardous substance, liquid, n.o.s. (Polyamine Polymer)  
**Transport hazard class(es)** 9  
**Packing group** 3

**IMDG** Regulated

This product is not regulated for single or combination packaging having a net quantity of 5L or less.

**UN number or ID number** 3082  
**UN proper shipping name** Environmentally hazardous substance, liquid, n.o.s. (Polyamine Polymer)  
**Transport hazard class(es)** 9  
**Packing group** III  
**EmS-No.** F-A, S-F

Marine Pollutant

Marine pollutant

## 15. Regulatory information

### International Inventories

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDSL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECI</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AIIC** - Australian Inventory of Industrial Chemicals

**NZIoC** - New Zealand Inventory of Chemicals

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### US State Regulations

#### U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water	-	-	X
7732-18-5			
Tetraethylene Pentamine	X	X	X



112-57-2			
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**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 0	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Revision date** 21-Feb-2025  
**Revision Note** No information available.  
**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet