

Another Smooth-On Casting Innovation!



# Cast Magic™ Casting System



*In A Matter Of Minutes, You Can Have A Casting That Looks Like It Took Days To Create!*

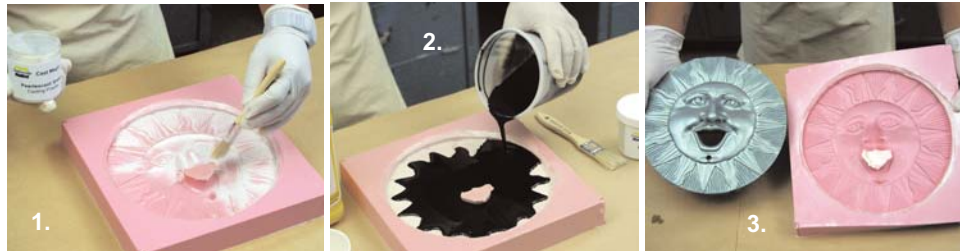
**The Cast Magic™ Casting System** is a new and easy way to add an endless variety of bright metallic, glitter & color effects to your castings. Castings are durable and *UV / weather resistant*. Ideal for making signs, displays, special effects, etc. Also good for reproducing sculpture and adding different effects to models and prototypes.

**Save Time & Labor** - With the Cast Magic System, you can create spectacular effects in a matter of minutes vs. hours or days for hand tooling and finishing. And from one rubber mold, you can make one casting or many . . . **that's Cast Magic!**

## Method 1 - Powder Coat & Cast

You Need:

- Smooth-On Silicone Rubber Mold
- Pearly Green™ Cast Magic Powder
- Smooth-Cast 300 Liquid Plastic
- SO-Strong Black Pigment

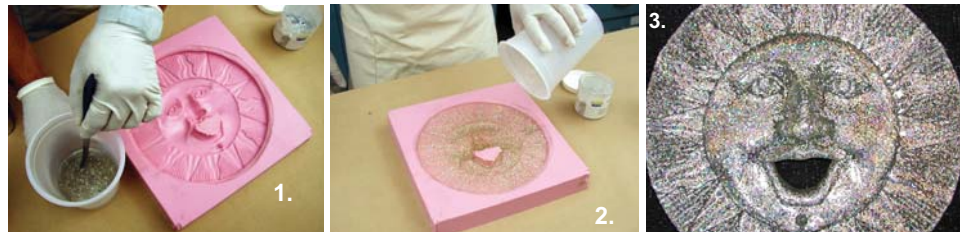


**Here's How It Works:** 1) Powder-coat your Smooth-On silicone mold with Pearly Green Cast Magic™ powder. 2) Mix Smooth-Cast 300 Plastic with pigment & pour into mold. 3) Demold casting minutes later. Casting reflects perfect detail from the mold negative with a bright metal finish. Combine powders & pigments for different effects.

## Method 2 - Mix Powder + Resin & Cast

You Need:

- Smooth-On Silicone Rubber Mold
- Silver Ghost™ Cast Magic Powder
- Smooth-Cast 325 Liquid Plastic



**Here's How It Works:** 1) Mix Silver Ghost Cast Magic™ powder and Smooth-Cast 325 Plastic. 2) Pour mixture into mold. 3) Demold casting in minutes. Finished casting is translucent with a glitter effect. Light will pass through casting from behind for different display effects. Add a drop color pigment to change the effect. **That's Cast Magic.**

**Change The Liquid Plastic • Change The Cast Magic™ Powder • Combine Powders • Change Colors**

**Hundreds Of Different Casting Effects Are Possible**

**Free CD-ROM Available!**  
Takes you step-by-step through the  
Cast-Magic™ Process.



There's A Lot To See At  
**www.smooth-on.com**

Toll Free: (800) 762-0744  
Telephone: (610) 252-5800

# Cast Magic™ . . . Easy As 1-2-3

## Step 1. Pick A Powder



## Step 2. Pick A Color



## Step 3. Pick A Plastic



**Step 1** - There are 10 Cast Magic™ Powders to choose from, available in small (trial size) and larger containers - A small amount will go a long way. Make your own powder combination for a custom effect.

To help you pick a casting effect, we offer an expanded selection chart (similar to the one below) showing finished casting variations and the formulae to achieve them.

Visit [www.smooth-on.com](http://www.smooth-on.com)

### Glitters

- Flamus Red™
- Gold Rush™
- Silver Ghost™
- Fish Scale Gold™

### Metallic

- Bronzonger™
- Red Devil™
- Gold Finger™
- Silver Bullet™

### Pearl - Essence

- Pearly Blue™
- Pearly Green™

**Step 2** - SO-Strong™ Color Tints will give your finished casting a color foundation or act to reinforce the powder effect.

Available In:

*Blue, Red, Green, Brown, Purple, Black, Yellow, Orange*

**Endless Cast Magic Possibilities.**

Below is a selector chart showing the Cast Magic™ combination necessary to achieve an effect. For more options, visit

[www.smooth-on.com](http://www.smooth-on.com)

**Step 3** - Smooth-On plastics offer great working properties and tremendous variety. Easy to mix and pour, they are available with different working / cure times.

**Smooth-Cast™ 300** - White Plastic

**Smooth-Cast™ 320** - Beige Plastic

**Smooth-Cast™ 325** - Translucent (will let light pass through it for glitter effects).

**Crystal Clear™ 200** - Water clear for spectacular clear-glitter effects.

**Free Video Available Showing The Cast Magic Process!**

<b>METALLIC</b>								
	Smooth-Cast 300 + Red Devil™ + SO Strong Red	Smooth-Cast 325 + Goldfinger™ + SO Strong Purple	Smooth-Cast 325 + Silver Bullet + SO Strong Orange	Smooth-Cast 325 + Red Devil™ + SO Strong Purple	Smooth-Cast 300 + Bronzonger™ + SO Strong Red	Smooth-Cast 320 + Silver Bullet™ + SO Strong Yellow		
	<b>GLITTER</b>							
		Smooth-Cast 325 + Silver Ghost™ + SO Strong Green	Smooth-Cast 325 + Flamus Red™ + SO Strong Black	Smooth-Cast 325 + Silver Ghost™ + SO Strong Blue	Smooth-Cast 300 + Fish Scale Gold™ + SO Strong Red	Smooth-Cast 325 + Fish Scale Gold™ + SO Strong Blue	Smooth-Cast 300 + Silver Ghost™ + SO Strong Orange	
		<b>PEARL</b>						
			Smooth-Cast 300 + Pearly Blue™ + SO Strong Blue	Smooth-Cast 325 + Pearly Green™ + SO Strong Green	Smooth-Cast 325 + Pearly Blue™ + SO Strong Red	Smooth-Cast 325 + Pearly Blue™ + SO Strong Orange	Smooth-Cast 325 + Pearly Blue™ + SO Strong Purple	Smooth-Cast 325 + Pearly Green™ + SO Strong Red