

# Doxy 5™

**Urethane Resin De-Gassing Agent**



[www.smooth-on.com](http://www.smooth-on.com)

## **PRODUCT OVERVIEW**

Doxy 5™ Vacuum De-Gassing Agent will aid in vacuum de-gassing Smooth-On urethane plastics and is effective in situations where vacuum equipment may not be pulling the required 29 inches of mercury necessary to fully vacuum material. It also dramatically reduces the time it takes to vacuum material.

## **PROCESSING RECOMMENDATIONS**

### **PREPARATION...**

Failure to follow directions may result in the urethane system not curing or not attaining ultimate physical and performance properties. Follow safety precautions listed on the urethane material technical bulletin and MSDS. Store and use all materials at room temperature (73°F/23°C). Shake well before using.

### **MEASURING & MIXING...**

To use, add 0.25 grams (10 drops) of Doxy 5™ for every 1 lb. / 0.5 kg. of material.

Add Doxy 5™ to the Part B side of any urethane resin system and pre-mix. Combine with Part A, mix thoroughly and vacuum material. Doxy 5™ will significantly reduce the amount of time it takes to vacuum the mixture.

This product has a limited shelf life and should be used as soon as possible.

### **Safety First!**

The material safety data sheet (MSDS) for this or any Smooth-On product should be read before using and is available on request. All Smooth-On products are safe to use if directions are read and followed carefully.

**IMPORTANT** - The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding the accuracy of the data, the results to be obtained from the use thereof, or that any such use will not infringe a copyright or patent. User shall determine suitability of the product for the intended application and assume all associated risks and liability.



**Call Us Anytime With Questions About Your Application.**

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[www.smooth-on.com](http://www.smooth-on.com) is loaded with information about mold making, casting and more.

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