



**Section 1 - Identification of the substance/mixture and of the company**

**1.1 Product Identifier**

Trade Name: **Part A: URE-BOND™ 90**

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

General Use: Polyurethane Elastomer

Restrictions on Use: None known

**1.3 Details of the supplier of the safety data sheet:**

Company: Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062

Telephone: Phone (610) 252-5800

E-mail address of person responsible for the SDS: Visit our website at [www.smooth-on.com](http://www.smooth-on.com) or email [sds@smooth-on.com](mailto:sds@smooth-on.com)

**1.4 Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

**Section 2 – Hazard(s) Identification**

**2.1 Classification of the substance or mixture:**

**GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)**

- H315 Skin Corrosion/Irritation – Category 2**
- H317 Skin Sensitization – Category 1**
- H319 Serious Eye Irritation – Category 2A**
- H332 Acute Toxicity, Inhalation – Category 4**
- H334 Respiratory Sensitization – Category 1**
- H335 Specific Target Organ Toxicity – Single Exposure – Category 3 (respiratory)**
- H351 Carcinogenicity – Category 2**
- H373 Specific Target Organ Toxicity – Repeat Exposure – Category 2 (respiratory)**

**2.2 GHS Label elements, including precautionary statements**



**Pictogram(s):**

**Signal word:** Danger

**Health Hazards:**

- H315 Causes skin irritation
- H317 May cause an allergic skin reaction
- H319 Causes serious eye irritation
- H332 Harmful if inhaled
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H335 May cause respiratory irritation
- H351 Suspected of causing cancer

H373 May cause damage to organs (olfactory organs through prolonged or repeated exposure (inhalation)).

**General Precautions:**

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

**Prevention Precautions:**

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P264 Wash with soap and water thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P284 [In case of inadequate ventilation] wear respiratory protection.

**Response Precautions:**

P302 + P352 IF ON SKIN (or hair): Wash with plenty of soap and water.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P311 IF exposed or concerned: Call a POISON CENTER or doctor/physician.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P314 Get medical advice/attention if you feel unwell.

P332 + P313 If skin irritation occurs: Get medical advice/attention.

P333 + P311 If skin irritation or rash occurs: Call a POISON CENTER or doctor/physician.

P337 + P311 If eye irritation persists: Call a POISON CENTER or doctor/physician.

P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage Precautions:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

**Disposal Precautions:**

P501 Dispose of contents/container according to local, state and federal laws.

**2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known****Section 3 - Composition / Information on Ingredients****3.1 Substances/Mixtures**

Chemical name	Classification	Concentration (% w/w)
<b>4,4' Methylene bis(phenylisocyanate) (MDI)</b>		
CAS-No. 101-68-8	Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2A; Resp. Sens. 1; Skin Sens. 1; STOT SE 3; Carc. 2; STOT RE 2; H315, H317, H319, H332, H334, H335, H351, H373	15 – 35
<b>Benzene, 1,1'-methylenebis[4-isocyanato-], homopolymer</b>		
CAS-No. 25686-28-6 EC No. 500-040-3	Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2; Resp. Sens. 1; Skin Sens. 1; Carc. 2; STOT SE 3; STOT RE 2; H315, H317, H319, H332, H334, H335, H351, H373	5 – 10
<b>Methylenediphenyl diisocyanate</b>		

CAS-No.	26447-40-5	Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2; Resp. Sens. 1; Skin Sens. 1; Carc. 2; STOT SE 3; STOT RE 2; H315, H317, H319, H332, H334, H335, H351, H373	5 – 10
EC No.	247-714-0		

For the full text of the H-Statements mentioned in this Section, see Section 16.

#### Section 4 - First Aid Measures

##### 4.1 Description of first aid measures

###### **Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

###### **Eye Contact**

Flush eyes with plenty of water. If irritation persists, seek medical attention.

###### **Skin Contact**

In case of skin contact, wash thoroughly with soap and water.

###### **Ingestion**

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

##### 4.2 Most important symptoms and effects, both acute and delayed.

None known.

##### 4.3 Indication of any immediate medical attention and specific treatment needed.

None known.

#### Section 5 - Fire-Fighting Measures

##### 5.1 Extinguishing Media

Water Fog, Dry Chemical, and Carbon Dioxide Foam

##### 5.2 Special hazards arising from the substance or mixture

None known.

##### 5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

#### Section 6 - Accidental Release Measures

##### 6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

##### 6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other

appropriate barriers. No special environmental precautions required.

### 6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

### 6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

## Section 7 - Handling and Storage

### 7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

### 7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

### 7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

## Section 8 - Exposure Controls / Personal Protection

### 8.1 Control parameters

4,4' Methylene bis(phenylisocyanate) (MDI)	OSHA PEL	CLV 0.02 ppm	0.2 mg/m <sup>3</sup>
	ACGIH TLV	TWA value	0.005 ppm

### 8.2 Exposure controls

#### Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

#### Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

**Eye Protection**

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment**

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments**

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

## Section 9 - Physical and Chemical Properties

**9.1 Information on basic physical and chemical properties**

<b>Form:</b>	Liquid	<b>Appearance:</b>	Amber liquid
<b>Odor:</b>	Musty	<b>Vapor Pressure:</b>	<0.00016 mmHg (68 °F)
<b>Odor Threshold:</b>	No data	<b>Vapor Density (Air=1):</b>	>1
<b>Viscosity:</b>	30 – 100 centipoise	<b>Specific Gravity (H<sub>2</sub>O=1, at 4 °C):</b>	1.2
<b>pH:</b>	No data	<b>Solubility:</b>	Insoluble in water
<b>Melting / Freezing Point:</b>	37°F	<b>Partition coefficient (n-octanol/water):</b>	No data
<b>Low / High Boiling Point:</b>	>390°F	<b>Auto-ignition temperature:</b>	No data
<b>Flash Point:</b>	>300°F	<b>Decomposition temperature:</b>	No data
<b>Flammability:</b>	f.p. at or above 200 °F	<b>Evaporation Rate:</b>	No data
<b>Lower Explosion Limit:</b>	No data	<b>% Volatile:</b>	0% (v/v), 0% (w/w)
<b>Upper Explosion Limit:</b>	No data	<b>Relative Density:</b>	No data

## Section 10 - Stability and Reactivity

**10.1 Reactivity**

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

**10.2 Chemical stability**

These products are stable at room temperature in closed containers under normal storage and handling conditions.

**10.3 Possibility of hazardous reactions**

Hazardous polymerization cannot occur.

**10.4 Conditions to avoid**

None known

**10.5 Incompatible materials**

Strong bases and acids

**10.6 Hazardous decomposition products**

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

## Section 11- Toxicological Information

### 11.1 Information on toxicological effects

Assessment of irritating effects: irritating to eyes, respiratory system and skin. Skin contact may result in dermatitis, either irritative or allergic.

#### **Skin Corrosion/Irritation**

Draize test (rabbit): irritating (based on MDI)

#### **Serious Eye Damage/Irritation**

Draize test (rabbit): irritating (based on MDI)

#### **Respiratory/Skin Sensitization**

Buehler test (guinea pig): sensitizing

Mouse Local Lymph Node Assay (LLNA): sensitizing, can cause skin sensitization.

Studies in animals suggest that dermal exposure may lead to pulmonary sensitization. However, the relevance of this result for humans is unclear.

#### **Germ Cell Mutagenicity**

No data

#### **Carcinogenicity**

A carcinogenic potential cannot be excluded after prolonged exposure to severely irritating concentrations. These effects are not relevant to humans at occupational levels of exposure. OECD Guideline 453 rat inhalation 0, 0.2, 1, 6 mg/m<sup>3</sup> result: lung tumors.

#### **Reproductive Toxicity**

Repeated inhalation uptake of the substance did not cause damage to the reproductive organs.

Assessment of teratogenicity showed that the substance did not cause malformations in animal studies, however toxicity to development was observed at high doses that were toxic to the parental animals.

#### Development:

OECD Guideline 414 rat inhalation 0, 1, 4, 12 mg/m<sup>3</sup>

NOAEL Mat: 4 mg/m<sup>3</sup>

NOAEL Teratogenic: 4 mg/m<sup>3</sup>

#### **Specific Target Organ Toxicity – Single Exposure**

Causes temporary irritation of the respiratory tract.

#### **Specific Target Organ Toxicity – Repeated Exposure**

No data

#### **Aspiration Hazard**

No data

#### **Acute Toxicity**

Calculated based on MDI

LD50 oral (rat): > 6,250 mg/kg

LC50 inhalation (rat): >6.25 mg/l (OECD Guideline 403)

LD50 dermal (rabbit): > 29,400 mg/kg

### Chronic Exposure

NOAEL: 0.6 mg/m<sup>3</sup>; LOAEL: 3.1 mg/m<sup>3</sup> (based on MDI)

### Potential Health Effects – Miscellaneous

No data

## Section 12 - Ecological Information

### 12.1 Toxicity

LC0 (96 h): > 1,000 mg/l, *Brachydanio rerio* (OECD Guideline 203, static)

EC50 (24 h): > 1,000 mg/l, *Daphnia magna* (OECD Guideline 202, part 1, static)

EC0 (72 h): 1,640 mg/l (growth rate), *Scenedesmus subspicatus*, (OECD Guideline 201, static)

### 12.2 Persistence and Degradability

Poorly biodegradable (0% BOD OECD Guideline 302 C). This product is unstable in water. The elimination data also refer to products of hydrolysis.

### 12.3 Bioaccumulative Potential

Significant accumulation in organisms is not to be expected. Bioconcentration factor 200 (28 d) *Cyprinus carpio* (OECD Guideline 305 E)

### 12.4 Mobility in Soil

Adsorption to solid soil phase is not expected.

### 12.5 Results of PBT and vPvB assessment

No data available

### 12.6 Other Adverse Effects

The substance will not evaporate into the atmosphere from the water surface.

## Section 13 - Disposal Considerations

### 13.1 Waste treatment methods

Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

## Section 14 - Transport Information

Not regulated by DOT, IATA or IMDG

### 14.1 UN number

None known.

### 14.2 UN proper shipping name

None known.

### 14.3 Transport hazard class(s)

None known.

**14.4 Packing group**

None known.

**14.5 Environmental hazards**

None known.

**14.6 Special precautions for user**

None known.

**14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

None known.

**Section 15 - Regulatory Information**

**15.1 Safety health and environmental regulations/legislation specific for the substance or mixture**

**REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of June 2022)**

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

**In the United States (EPA Regulations)**

**TSCA Inventory Status (40 CFR710)**

All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

**SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**

CAS	Chemical Name	Concentration
101-68-8	4,4' Methylene bis(phenylisocyanate) (MDI)	15% - 35%

**SARA 311/312 Hazards**

Immediate (Acute), Delayed (Chronic)

**California Proposition 65**

This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

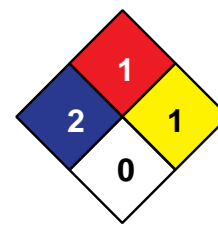
**15.2 Chemical safety assessment**

No chemical safety assessment has been carried out for this substance/mixture by the supplier.



## 16 - Other Information

HMIS	
H	2
F	1
R	1



NFPA

Revision Date: July 20, 2023 Version: 5.0

## Full text of H-Statements referred to under Sections 2 and 3.

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H320	Causes eye irritation
H332	Harmful if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335	May cause respiratory irritation
H351	Suspected of causing cancer
H373	May cause damage to organs (olfactory organs through prolonged or repeated exposure (inhalation)).

## Glossary

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

## Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

**Section 1 - Identification of the substance/mixture and of the company/undertaking****1.1 Product Identifier**Trade Name: **Part B: URE-BOND™ 90****1.2 Relevant identified uses of the substance or mixture and uses advised against**

General Use: Polyurethane Elastomer

Restrictions on Use: None known

**1.3 Details of the supplier of the safety data sheet:**Company: Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062

Telephone: Phone (610) 252-5800

E-mail address: Visit our website at [www.smooth-on.com](http://www.smooth-on.com) or email  
[www.sds@smooth-on.com](mailto:www.sds@smooth-on.com)**1.4 Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585**Section 2 – Hazard(s) Identification****2.1 Classification of the substance or mixture**

Not a hazardous substance or mixture according to United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) and Regulation (EC) No 1272/2008 and subsequent amendments.

**2.2 GHS Label elements, including precautionary statements****Pictogram(s):** none**Signal word:** none**General Precautions:**

P101: If medical advice is needed, have product container or label at hand.

P102: Keep out of reach of children.

P103: Read label before use.

**2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none****Section 3 - Composition / Information on Ingredients****3.1 Substances**

No ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard 29 CFR 1910.1200 criteria.

**Section 4 - First Aid Measures****4.1 Description of first aid measures****Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact**

Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact**

In case of skin contact, wash thoroughly with soap and water.

**Ingestion**

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

**4.2 Most important symptoms and effects, both acute and delayed**

None known.

**4.3 After first aid, get appropriate in-plant, paramedic, or community medical support.**

None known.

**Section 5 - Fire-Fighting Measures****5.1 Extinguishing Media**

Water Fog, Dry Chemical, and Carbon Dioxide Foam

**5.2 Special hazards arising from the substance or mixture**

None known.

**5.3 Advice for firefighters**

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

**Section 6 - Accidental Release Measures****6.1 Personal precautions, protective equipment and emergency procedures**

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

**6.2 Environmental precautions**

No special environmental precautions required.

**6.3 Methods and material for containment and cleaning up**

Absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution

**6.4 Reference to other sections**

If appropriate Sections 8 and 13 shall be referred to.

**Section 7 - Handling and Storage****7.1 Precautions for safe handling**

Use good general housekeeping practices. Wash hands after use.

**7.2 Conditions for safe storage, including any incompatibilities**

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

### 7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

## Section 8 - Exposure Controls / Personal Protection

### 8.1 Control parameters

None defined

### 8.2 Exposure controls

#### Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

#### Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

#### Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

#### Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

#### Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

## Section 9 - Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties:

<b>Form:</b>	Liquid	<b>Appearance:</b>	Translucent viscous liquid
<b>Odor:</b>	Mild to sweet	<b>Vapor Pressure:</b>	None (Polymeric Resin)
<b>Odor Threshold:</b>	No data	<b>Vapor Density (Air=1):</b>	>1
<b>Viscosity:</b>	20,000 – 30,000 centipoise	<b>Specific Gravity (H<sub>2</sub>O=1, at 4 °C):</b>	1.07
<b>pH:</b>	No data	<b>Solubility:</b>	Insoluble in water
<b>Melting / Freezing Point:</b>	No data	<b>Partition coefficient (n-octanol/water):</b>	No data
<b>Low / High Boiling Point:</b>	No data	<b>Auto-ignition temperature:</b>	No data

<b>Flash Point:</b>	>300°F	<b>Decomposition temperature:</b>	No data
<b>Flammability:</b>	f.p. at or above 200 °F	<b>Evaporation Rate:</b>	No data
<b>Lower Explosion Limit:</b>	No data	<b>% Volatile:</b>	0% (v/v), 0% (w/w)
<b>Upper Explosion Limit:</b>	No data	<b>Relative Density:</b>	No data

## Section 10 - Stability and Reactivity

### 10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

### 10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

### 10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur

### 10.4 Conditions to avoid

None known

### 10.5 Incompatible materials

Strong bases and acids

### 10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

## Section 11- Toxicological Information

### 11.1 Information on toxicological effects

#### Acute Toxicity

No data available

#### Skin Corrosion/Irritation

No data available

#### Serious Eye Damage/Irritation

No data available

#### Respiratory/Skin Sensitization

No data available

#### Germ Cell Mutagenicity

No data available

#### Carcinogenicity

No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

#### Reproductive Toxicity

No data available

**Specific Target Organ Toxicity – Single Exposure**

No data available

**Specific Target Organ Toxicity – Repeated Exposure**

No data available

**Aspiration Hazard**

No data available

**Potential Health Effects – Miscellaneous**

No data available

**Section 12 - Ecological Information****12.1 Toxicity**

No data available

**12.2 Persistence and Degradability**

No data available

**12.3 Bioaccumulative Potential**

No data available

**12.4 Mobility in Soil**

No data available

**12.5 Results of PBT and vPvB assessment**

No data available

**12.6 Other Adverse Effects**

No data available

**Section 13 - Disposal Considerations****13.1 Waste treatment methods**

Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

**Section 14 - Transport Information**

**Not regulated by DOT, IATA or IMDG**

**Section 15 - Regulatory Information****15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:**

**REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of June 2022)**

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

### In the United States (EPA Regulations)

#### TSCA Inventory Status (40 CFR710)

All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

#### SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

#### SARA 313 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 313.

#### SARA 311/312 Hazards

None

#### California Proposition 65

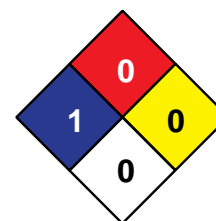
This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

### 15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

## 16 - Other Information

HMIS	
H	1
F	0
R	0



NFPA

Revision Date: January 3, 2022 Version: 4.0

Full text of H-Statements referred to under Sections 2 and 3.

None defined.

#### Abbreviations and acronyms

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit;

OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

**Disclaimer**

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.