



# SAFETY DATA SHEET

## SDS No. 1414A

Revision Date: January 2, 2023 Version 6.0

GHS Compliant

### Section 1 - Identification of the substance/mixture and of the company

#### 1.1 Product Identifier

Trade Name: **Black Panther 85 Flexible Black Repair Adhesive – Part A**

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Formulated Polyurethane Isocyanate

Restrictions on Use: None known

#### 1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062

Telephone: Phone (610) 252-5800

E-mail address of person responsible for the SDS: Visit our website at [www.smooth-on.com](http://www.smooth-on.com) or email [sds@smooth-on.com](mailto:sds@smooth-on.com)

1.4 **Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

### Section 2 – Hazard(s) Identification

#### 2.1 Classification of the substance or mixture:

##### GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

**H315** Skin corrosion/irritation – Category 2

**H317** Skin sensitization – Category 1

**H319** Eye irritation – Category 2A

**H332** Acute toxicity, inhalation – Category 4

**H334** Respiratory Sensitization – Category 1

**H335** Specific target organ toxicity – single exposure – Category 3 (respiratory)

**H351** Carcinogenicity – Category 2

**H373** Specific Target Organ Toxicity, repeated exposure Category 2 (respiratory)

**H400** Chronic Aquatic Toxicity – Category 1

#### 2.2 GHS Label elements, including precautionary statements



Pictogram(s):

Signal word: Danger

##### Health Hazards

H315 Causes skin irritation

H317 May cause an allergic skin reaction

H319 Causes serious eye irritation

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled

H335 May cause respiratory irritation

H351 Suspected of causing cancer.

H373 May cause damage to organs (Olfactory organs) through prolonged or repeated exposure.

#### Environmental Hazards

H400 Very toxic to aquatic life.

#### General Precautions

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

#### Prevention Precautions

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P284 [In case of inadequate ventilation] wear respiratory protection.

#### Response Precautions

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P311 If exposed or concerned: Call a POISON CENTER or doctor/physician.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P314 Get medical advice/attention if you feel unwell.

P332 + P313 IF SKIN irritation occurs: Get medical advice/attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P391 Collect spillage.

#### Storage Precautions

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

#### Disposal Precautions

P501 Dispose of contents/container according to local, state and federal laws.

### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known

## Section 3 - Composition / Information on Ingredients

### 3.1 Substances/Mixtures

Chemical name	Classification	Concentration (% w/w)
<b>4,4'-Methylenebis(phenyl isocyanate)</b>		
CAS-No. 101-68-8 EC-No. 202-966-0 Index-No. 615-005-00-9	Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2A; Resp. Sens. 1; Skin Sens. 1; Carc. 2; STOT SE 3; STOT RE 2; H315, H317, H319, H332, H334, H335, H351, H373	10 – 20
<b>Polymethylene polyphenyl isocyanates</b>		
CAS-No. 9013-87-9	Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2A; Resp. Sens. 1; Skin Sens. 1; Carc. 2; STOT SE 3; STOT RE 2; H315, H317, H319, H332, H334, H335, H351, H373	20 – 35

<b>Butyl benzyl phthalate</b>			
CAS-No.	85-68-7	Repr. 1B; Aquatic Acute 1; Aquatic Chronic 1; H360, H410	20 – 35
EC-No.	201-622-7		
Index-No.	607-430-00-3		

**Butyl benzyl phthalate** is included in the Candidate List of Substances of Very High Concern (SVHC) according to Regulation (EC) No. 1907/2006 (REACH).

For the full text of the H-Statements mentioned in this Section, see Section 16.

## Section 4 - First Aid Measures

### 4.1 Description of first aid measures

#### **Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

#### **Eye Contact**

Flush eyes with plenty of water. If irritation persists, seek medical attention.

#### **Skin Contact**

In case of skin contact, wash thoroughly with soap and water.

#### **Ingestion**

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed.

None known.

### 4.3 Indication of any immediate medical attention and specific treatment needed.

None known.

## Section 5 - Fire-Fighting Measures

### 5.1 Extinguishing Media

Water Fog, Dry Chemical, and Carbon Dioxide Foam

### 5.2 Special hazards arising from the substance or mixture

None known.

### 5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

## Section 6 - Accidental Release Measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

## 6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

## 6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

## 6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

## Section 7 - Handling and Storage

### 7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

### 7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

**7.3 Specific end use(s):** These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

## Section 8 - Exposure Controls / Personal Protection

### 8.1 Control parameters

Component	CAS-No.	Value	Control Parameters	Basis
4,4'-Methylenebis(phenyl isocyanate)	101-68-8	CLV	0.02 ppm 0.2 mg/m <sup>3</sup>	USA. OSHA Permissible Exposure Limit (PEL)
		TWA	0.005 ppm	USA. ACGIH Threshold Limit Values (TLV)
Polymethylene polyphenyl isocyanates	9013-87-9	CLV	0.02 ppm 0.2 mg/m <sup>3</sup>	USA. OSHA Permissible Exposure Limit (PEL)
		TWA	0.005 ppm	USA. ACGIH Threshold Limit Values (TLV)

**8.2 Exposure controls****Respiratory Protection**

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

**Hand Protection**

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

**Eye Protection**

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment**

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments**

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

**Section 9 - Physical and Chemical Properties****9.1 Information on basic physical and chemical properties:**

<b>Appearance:</b>	Brown liquid	<b>Vapor pressure:</b>	0.00016 mmHg (68 °F)
<b>Odor:</b>	Characteristic odor	<b>Vapor density (Air=1):</b>	8.6
<b>Odor threshold:</b>	No data	<b>Relative density:</b>	No data
<b>pH:</b>	No data	<b>Solubility in water:</b>	Insoluble
<b>Melting / freezing point:</b>	37°F	<b>Partition coefficient (n-octanol/water):</b>	No data
<b>Low / high boiling point:</b>	>390°F	<b>Auto-ignition temperature:</b>	No data
<b>Flash Point:</b>	390°F	<b>Decomposition temperature:</b>	No data
<b>Evaporation rate:</b>	No data	<b>Viscosity:</b>	100 cPs
<b>Flammability (solid, gas):</b>	No data	<b>Explosive properties:</b>	No data
<b>Upper/lower flammability or explosive limits:</b>	No data	<b>Specific Gravity (H<sub>2</sub>O=1, at 4 °C)</b>	1.1

**Section 10 - Stability and Reactivity****10.1 Reactivity**

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating. Reacts with water with formation of carbon dioxide. Risk of bursting.

**10.2 Chemical stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.

**10.3 Possibility of hazardous reactions**

Hazardous polymerization cannot occur.

**10.4 Conditions to avoid**

Reacts with water with formation of carbon dioxide. Risk of bursting.

**10.5 Incompatible materials**

Water (and moisture) strong bases and acids.

**10.6 Hazardous decomposition products**

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

**Section 11- Toxicological Information****11.1 Information on toxicological effects****Acute Toxicity****4,4' Methylene bis(phenylisocyanate) (MDI)**

LD50, oral - >10,000 mg/kg (rat)

LD50, dermal - > 10,000 mg/kg (rabbit)

LC50, inhalation – 2.24 mg/l (rat, 1 hour, aerosol): at room temperature, vapors are minimal due to low volatility. Data based on spray operations.

**Skin Corrosion/Irritation**

Prolonged contact may cause slight irritation with local redness; may stain skin.

**Serious Eye Damage/Irritation**

Draize test (rabbit): irritating (based on MDI); may cause moderate eye irritation; may cause slight temporary corneal injury

**Respiratory/Skin Sensitization**

Skin contact may cause an allergic skin reaction; animal studies have shown that skin contact with socyanates may play a role in respiratory sensitization; may cause allergic respiratory reaction.

**Germ Cell Mutagenicity**

Genetic toxicity data on MDI are inconclusive.

**Carcinogenicity**

IARC – Group 3, not classifiable as to its carcinogenicity in humans (MDI and butyl benzyl phthalate). No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by NTP or OSHA.

**Reproductive Toxicity**

No data

**Specific Target Organ Toxicity – Single Exposure**

No data

**Specific Target Organ Toxicity – Repeated Exposure**

No data

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

### Potential Health Effects – Miscellaneous

No data

## Section 12 - Ecological Information

### 12.1 Toxicity

LC0 (96 h):	> 6,700 mg/l,	Brachydanio rerio
EC50 (24 h):	> 6,700 mg/l,	Daphnia magna
EC0 (72 h, static):	>10,900 mg/l (growth rate),	Scenedesmus subspicatus
LC50 (96 h):	2.8 mg/l,	Lepomis macrochirus
NOEC (96 h):	0.8 mg/l,	Oncorhynchus mykiss
LC50, flow through (96 h):	3.5 mg/l	Pimephales promelas
EC50 (72 h):	0.52 mg/l,	Desmodesmus subspicatus

### 12.2 Persistence and Degradability

Poorly biodegradable. This product is unstable in water. The elimination data also refer to products of hydrolysis.

### 12.3 Bioaccumulative Potential

Significant accumulation in organisms is not to be expected. Bioconcentration factor >200.

### 12.4 Mobility in Soil

Adsorption to solid soil phase is not expected.

### 12.5 Results of PBT and vPvB assessment

No data

### 12.6 Other Adverse Effects

The substance will not evaporate into the atmosphere from the water surface.

## Section 13 - Disposal Considerations

### 13.1 Waste treatment methods

Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

## Section 14 - Transport Information

Regulated by DOT, IATA or IMDG

### 14.1 UN number

3082

### 14.2 UN proper shipping name

Environmentally hazardous substance, liquid, n.o.s. (Butyl Benzyl Phthalate Mixture)

**14.3 Transport hazard class(s)**

9

**14.4 Packing group**

III

**14.5 Environmental hazards**

Marine pollutant

**14.6 Special precautions for user**

None known

**14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable

**Section 15 - Regulatory Information****15.1 Safety health and environmental regulations/legislation specific for the substance or mixture**

**REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of June 2022):** This product is subject to regulation under REACH. The product contains the following ingredient(s) listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC):

butyl benzyl phthalate                      85-68-7

**In the United States (EPA Regulations)  
TSCA Inventory Status (40 CFR710)**

All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

**SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**

Component	CAS#	Concentration (% w/w)
4,4'-Methylenebis(phenyl isocyanate)	101-68-8	25 – 50
Polymethylene polyphenyl isocyanates	9013-87-9	50 – 75

**SARA 311/312 Hazards**

Immediate (Acute), Delayed (Chronic)

**KEEP OUT OF REACH OF CHILDREN**

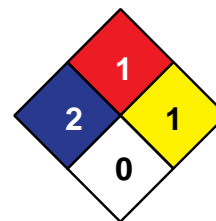
**WARNING:** Known to the State of CA to cause cancer, birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**15.2 Chemical safety assessment:** No chemical safety assessment has been carried out for this substance/mixture by the supplier.



## 16 - Other Information

HMIS	
H	2
F	1
R	1



NFPA

Revision Date: January 2, 2023 Version 6.0

## Full text of H-Statements referred to under Sections 2 and 3.

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs (Olfactory organs) through prolonged or repeated exposure.
H400	Very toxic to aquatic life.

## Glossary

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

## Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.



# SAFETY DATA SHEET

## SDS No. 1414B

Revision Date: January 2, 2023 Version 4.0

GHS Compliant

### Section 1 - Identification of the substance/mixture and of the company

#### 1.1 Product Identifier

Trade Name: **Black Panther 85 Flexible Adhesive – Part B**

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Polyurethane Elastomer

Restrictions on Use: None known

#### 1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062  
Telephone: Phone (610) 252-5800

E-mail address of person: Visit our website at [www.smooth-on.com](http://www.smooth-on.com) or email  
responsible for the SDS [sds@smooth-on.com](mailto:sds@smooth-on.com)

1.4 **Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

### Section 2 – Hazard(s) Identification

#### 2.1 Classification of the substance or mixture

Not a hazardous substance or mixture according to United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) and Regulation (EC) No 1272/2008 and subsequent amendments.

#### 2.2 GHS Label elements, including precautionary statements

**Pictogram(s):** none

**Signal word:** none

##### General Precautions:

P101: If medical advice is needed, have product container or label at hand.

P102: Keep out of reach of children.

P103: Read label before use.

2.3 **Hazards not otherwise classified (HNOC) or not covered by GHS – none**

### Section 3 - Composition / Information on Ingredients

#### 3.1 Substances

No ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard 29 CFR 1910.1200 criteria.

### Section 4 - First Aid Measures

#### 4.1 Description of first aid measures

##### Inhalation

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact**

Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact**

In case of skin contact, wash thoroughly with soap and water.

**Ingestion**

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

**4.2 Most important symptoms and effects, both acute and delayed.**

None known.

**4.3 Indication of any immediate medical attention and specific treatment needed.**

None known.

**Section 5 - Fire-Fighting Measures****5.1 Extinguishing Media**

Water Fog, Dry Chemical, and Carbon Dioxide Foam

**5.2 Special hazards arising from the substance or mixture**

None known.

**5.3 Advice for firefighters**

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

**Section 6 - Accidental Release Measures****6.1 Personal precautions, protective equipment and emergency procedures**

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

**6.2 Environmental precautions**

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

**6.3 Methods and material for containment and cleaning up**

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

**6.4 Reference to other sections**

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

**Section 7 - Handling and Storage****7.1 Precautions for safe handling**

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

**7.2 Conditions for safe storage, including any incompatibilities**

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

**7.3 Specific end use(s):** These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

**Section 8 - Exposure Controls / Personal Protection****8.1 Control parameters**

None defined

**8.2 Exposure controls****Respiratory Protection**

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

**Hand Protection**

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

**Eye Protection**

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment**

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments**

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

**Section 9 - Physical and Chemical Properties****9.1 Information on basic physical and chemical properties:**

<b>Appearance:</b>	Black viscous liquid	<b>Vapor pressure:</b>	No data
<b>Odor:</b>	Mild to sweet odor	<b>Vapor density (Air=1):</b>	>1
<b>Odor threshold:</b>	No data	<b>Relative density:</b>	No data
<b>pH:</b>	No data	<b>Solubility in water:</b>	Insoluble
<b>Melting / freezing point:</b>	No data	<b>Partition coefficient (n-octanol/water):</b>	No data
<b>Low / high boiling point:</b>	No data	<b>Auto-ignition temperature:</b>	No data
<b>Flash Point:</b>	300°F	<b>Decomposition temperature:</b>	No data
<b>Evaporation rate:</b>	No data	<b>Viscosity:</b>	No data
<b>Flammability (solid, gas):</b>	No data	<b>Explosive properties:</b>	No data
<b>Upper/lower flammability or explosive limits:</b>	No data	<b>Specific Gravity (H2O=1, at 4 °C)</b>	1.07

## Section 10 - Stability and Reactivity

### 10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating. Reacts with water with formation of carbon dioxide. Risk of bursting.

**10.2 Chemical stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.

### 10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur.

### 10.4 Conditions to avoid

Reacts with water with formation of carbon dioxide. Risk of bursting.

### 10.5 Incompatible materials

Water (and moisture) strong bases and acids.

### 10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

## Section 11- Toxicological Information

### 11.1 Information on toxicological effects

#### Acute Toxicity

No data

#### Skin Corrosion/Irritation

No data

#### Serious Eye Damage/Irritation

No data

#### Respiratory/Skin Sensitization

No data

#### Germ Cell Mutagenicity

No data

**Carcinogenicity**

No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

**Reproductive Toxicity**

No data

**Specific Target Organ Toxicity – Single Exposure**

No data

**Specific Target Organ Toxicity – Repeated Exposure**

No data

**Aspiration Hazard**

No data

**Potential Health Effects – Miscellaneous**

No data

**Section 12 - Ecological Information****12.1 Toxicity**

No data

**12.2 Persistence and Degradability**

No data

**12.3 Bioaccumulative Potential**

No data

**12.4 Mobility in Soil**

No data

**12.5 Results of PBT and vPvB assessment**

No data

**12.6 Other Adverse Effects**

No data

**Section 13 - Disposal Considerations**

- 13.1 Waste treatment methods:** Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

**Section 14 - Transport Information**

**Not regulated by DOT, IATA or IMDG**

- 14.1 UN number**  
None
- 14.2 UN proper shipping name**  
None
- 14.3 Transport hazard class(s)**  
Not applicable
- 14.4 Packing group**  
Not applicable
- 14.5 Environmental hazards**  
None known
- 14.6 Special precautions for user**  
None known
- 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**  
Not Applicable

## Section 15 - Regulatory Information

**15.1 Safety health and environmental regulations/legislation specific for the substance or mixture**

**REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of June 2022)**

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

**In the United States (EPA Regulations)  
TSCA Inventory Status (40 CFR710)**

All components of this formulation are listed in the TSCA Inventory.

**SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 313.

**SARA 311/312 Hazards**

None

**California Proposition 65**

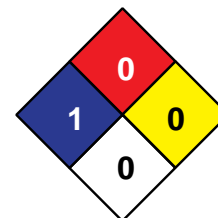
This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

**15.2 Chemical safety assessment**

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

## 16 - Other Information

HMIS	
H	1
F	0
R	0



NFPA

**Full text of H-Statements referred to under Sections 2 and 3.**

None

**Revision Date: January 2, 2023 Version 4.0****Glossary**

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

**Disclaimer**

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.