Section 1 - Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier
Trade Name: Part A: EpoxAcoat White

1.2 Relevant identified uses of the substance or mixture and uses advised against
General Use: Epoxy Resin
Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:
Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Telephone: Phone (610) 252-5800
E-mail address: Visit our website at www.smooth-on.com or email www.sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 800-255-3924

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

H315 Skin irritation – Category 2
H317 Skin sensitization – Category 1
H320 Eye irritation – Category 2B

2.2 GHS Label elements, including precautionary statements

Pictogram(s): !
Signal word: Warning

Health Hazards:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H320 Causes eye irritation

General Precautions:
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.

Prevention Precautions:
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
Response Precautions:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P337 + P313 If eye irritation persists: Get medical advice/attention.

Disposal Precautions:
P501 Dispose of contents/container according to local, state and federal laws.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known

Section 3 - Composition / Information on Ingredients

3.1 Substances/Mixtures
The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

Hazardous components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oxirane, 2,2’-((1-methylethylidene)bis(4,1-phenyleneoxymethylene))bis-, homopolymer</td>
<td>25085-99-8</td>
<td>45 – 55</td>
</tr>
</tbody>
</table>

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation
Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact
Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact
In case of skin contact, wash thoroughly with soap and water.

Ingestion
Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed.
None known.

4.3 Indication of any immediate medical attention and specific treatment needed.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media
Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture
None known.
5.3 **Advice for firefighters**
Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off “fuel” to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

---

### Section 6 - Accidental Release Measures

#### 6.1 Personal precautions, protective equipment and emergency procedures
Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

#### 6.2 Environmental precautions
Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

#### 6.3 Methods and material for containment and cleaning up
Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

#### 6.4 Reference to other sections
See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

---

### Section 7 - Handling and Storage

#### 7.1 Precautions for safe handling
Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

#### 7.2 Conditions for safe storage, including any incompatibilities
Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

#### 7.3 Specific end use(s)
These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

---

### Section 8 - Exposure Controls / Personal Protection

#### 8.1 Control parameters
None defined

#### 8.2 Exposure controls
**Respiratory Protection**
Respiratory protection is not normally required when using this product with adequate local
exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

**Hand Protection**
Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

**Eye Protection**
Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment**
Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments**
Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

---

### Section 9 - Physical and Chemical Properties

#### 9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>White viscous liquid</td>
</tr>
<tr>
<td>Odor:</td>
<td>Mild</td>
</tr>
<tr>
<td>pH:</td>
<td>No data</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>&gt;300°F</td>
</tr>
<tr>
<td>Melting / freezing point:</td>
<td>No data</td>
</tr>
<tr>
<td>Low / high boiling point:</td>
<td>No data</td>
</tr>
<tr>
<td>Upper flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Lower flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>No data</td>
</tr>
<tr>
<td>Vapor density (Air=1):</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>No data</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>Insoluble in water</td>
</tr>
<tr>
<td>Specific Gravity (H2O=1, at 4 °C):</td>
<td>1.0 – 1.2</td>
</tr>
<tr>
<td>Relative density:</td>
<td>No data</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>No data</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>&lt;20,000 cPs</td>
</tr>
</tbody>
</table>

### Section 10 - Stability and Reactivity

#### 10.1 Reactivity
No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

#### 10.2 Chemical stability
These products are stable at room temperature in closed containers under normal storage and handling conditions.

#### 10.3 Possibility of hazardous reactions
Hazardous polymerization cannot occur

#### 10.4 Conditions to avoid
None known

#### 10.5 Incompatible materials
Strong bases and acids
10.6 Hazardous decomposition products
Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity
LD50 Oral – Rat – >4,000 mg/kg
LD50 Dermal – Rabbit – 20,000 mg/kg

Skin Corrosion/Irritation
No data

Serious Eye Damage/Irritation
No data

Respiratory/Skin Sensitization
No data

Germ Cell Mutagenicity
No data

Carcinogenicity
No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity
No data

Specific Target Organ Toxicity – Single Exposure
No data

Specific Target Organ Toxicity – Repeated Exposure
No data

Aspiration Hazard
No data

Potential Health Effects – Miscellaneous
No data

Section 12 - Ecological Information

12.1 Toxicity
No data available

12.2 Persistence and Degradability
No data available

12.3 Bioaccumulative Potential
No data available

12.4 Mobility in Soil
No data available
12.5 Results of PBT and vPvB assessment
No data available

12.6 Other Adverse Effects
No data available

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**Section 13 - Disposal Considerations**

13.1 Waste treatment methods
Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

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**Section 14 - Transport Information**

Not regulated by DOT, IATA or IMDG

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**Section 15 - Regulatory Information**

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:

REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of 17 February 2016): This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations):
TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

SARA 302 Components: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 313.

SARA 311/312 Hazards: Immediate (Acute)

**State Right-to-Know**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS#</th>
<th>State</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oxirane, 2,2'-(1-methylethylidene)bis (4,1-phenyleneoxymethylene)bis-, homopolymer</td>
<td>25085-99-8</td>
<td>PA, NJ</td>
</tr>
</tbody>
</table>

**California Proposition 65:** This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.
15.2 Chemical safety assessment: No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS
H 1
F 1
R 0

NFPA

Revision Date: 9/10/2017 Version: 2.0

Glossary
ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer
The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.
Section 1 - Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier
Trade Name: Part B: EpoxAcoat

1.2 Relevant identified uses of the substance or mixture and uses advised against
General Use: Epoxy Curative
Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:
Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Telephone: Phone (610) 252-5800
E-mail address: Visit our website at www.smooth-on.com or email www.sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

- H312 Acute toxicity, dermal – Category 4
- H315 Skin corrosion/irritation Category 2
- H317 Skin Sensitization – Category 1
- H318 Serious eye damage/eye irritation Category 1
- H332 Acute toxicity, inhalation – Category 4
- H341 Germ cell mutagenicity Category 2
- H373 Specific Target Organ Toxicity, repeated exposure Category 1

2.2 GHS Label elements, including precautionary statements

Pictogram(s):
Signal word: Danger

Health Hazards
H312 + H332 Harmful in contact with skin or if inhaled.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H341 Suspected of causing genetic defects.
H373 May cause damage to organs through prolonged or repeated exposure.

General Precautions
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.

Prevention Precautions
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash with soap and water thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P281 Use personal protective equipment as required.

Response Precautions
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P310 Immediately call a POISON CENTER or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 Take off contaminated clothing.

Disposal Precautions
P501 Dispose of contents/container according to local, state and federal laws.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known

### Section 3 - Composition / Information on Ingredients

#### 3.1 Substances/Mixtures
The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% wt)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Formaldehyde, polymer with N1, N2-bis(2-aminoethyl)-1,2-ethanediame and phenol</td>
<td>32610-77-8</td>
<td>50 – 70</td>
</tr>
<tr>
<td>Triethylenetetramine</td>
<td>112-24-3</td>
<td>10 – 25</td>
</tr>
<tr>
<td>Phenol</td>
<td>108-95-2</td>
<td>10 – 25</td>
</tr>
</tbody>
</table>

### Section 4 - First Aid Measures

4.1 Description of first aid measures

#### Inhalation
Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

#### Eye Contact
Flush eyes with plenty of water. If irritation persists, seek medical attention.

#### Skin Contact
In case of skin contact, wash thoroughly with soap and water.
Ingestion
Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed.
None known.

4.3 Indication of any immediate medical attention and specific treatment needed.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media
Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture
None known.

5.3 Advice for firefighters
Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off “fuel” to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures
Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions
Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up
Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections
See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling
Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities
Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor
storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)
These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

### Section 8 - Exposure Controls / Personal Protection

#### 8.1 Control parameters:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Time Weighted Average (TWA)</th>
<th>Control Parameter</th>
<th>Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethylenetetramine</td>
<td></td>
<td>WEEL</td>
<td>1 nmm 6 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA)</td>
<td>ACGIH</td>
<td>5ppm</td>
</tr>
<tr>
<td>Phenol</td>
<td>Recommended exposure limit (REL): NIOSH</td>
<td>5ppm</td>
<td>19 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Ceiling Limit Value and Time Period (if specified): NIOSH</td>
<td>15.6 ppm</td>
<td>60 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Permissible exposure limit: OSHA Z1</td>
<td>5ppm</td>
<td>19 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA): OSHA Z1A</td>
<td>5ppm</td>
<td>19 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA): Permissible Exposure Limit (PEL): US CA OEL</td>
<td>5 ppm</td>
<td>19 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA): TN OEL</td>
<td>5ppm</td>
<td>19 mg/m³</td>
</tr>
</tbody>
</table>

#### 8.2 Exposure controls:

**Respiratory Protection**
Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

**Hand Protection**
Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

**Eye Protection**
Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment**
Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments**
Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.
Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>Viscous amber liquid</td>
</tr>
<tr>
<td>Odor:</td>
<td>Phenolic</td>
</tr>
<tr>
<td>pH:</td>
<td>No data</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>277°F</td>
</tr>
<tr>
<td>Melting/freezing point:</td>
<td>No data</td>
</tr>
<tr>
<td>Low/high boiling point:</td>
<td>No data</td>
</tr>
<tr>
<td>Upper flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Lower flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>No data</td>
</tr>
<tr>
<td>Vapor density (Air=1):</td>
<td>No data</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>No data</td>
</tr>
<tr>
<td>Specific Gravity (H2O=1, at 4 °C):</td>
<td>1.10</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>Slight</td>
</tr>
<tr>
<td>pH:</td>
<td>No data</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>No data</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>277°F</td>
</tr>
<tr>
<td>Melting/freezing point:</td>
<td>No data</td>
</tr>
<tr>
<td>Low/high boiling point:</td>
<td>No data</td>
</tr>
<tr>
<td>Upper flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Lower flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Specific Gravity (H2O=1, at 4 °C):</td>
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</tr>
<tr>
<td>Solubility in water:</td>
<td>Slight</td>
</tr>
<tr>
<td>pH:</td>
<td>No data</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>No data</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>277°F</td>
</tr>
<tr>
<td>Melting/freezing point:</td>
<td>No data</td>
</tr>
<tr>
<td>Low/high boiling point:</td>
<td>No data</td>
</tr>
<tr>
<td>Upper flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Lower flammability limits:</td>
<td>No data</td>
</tr>
</tbody>
</table>

Section 10 - Stability and Reactivity

10.1 Reactivity
  No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability
  These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions
  Hazardous polymerization cannot occur

10.4 Conditions to avoid
  None known

10.5 Incompatible materials
  Strong bases and acids

10.6 Hazardous decomposition products
  Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11 - Toxicological Information

11.1 Information on toxicological effects

**Acute Toxicity**
- Oral toxicity - LOSO: > 2,2 00 mg/kg Species: Rat.
- Inhalation – Phenol LCS0 (8 h): > 0.9 mg/l Species: Rat. Female

**Acute Dermal Toxicity**
- LOSO: > 1,000 mg/kg Species: Rabbit. Method: Calculation method

**Skin Corrosion/Irritation**
- Causes skin irritation.

**Serious Eye Damage/Irritation**
- Causes eye burns.

**Respiratory/Skin Sensitization**
- No data
Germ Cell Mutagenicity
No data

Carcinogenicity
No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity
No data

Specific Target Organ Toxicity – Single Exposure
No data

Specific Target Organ Toxicity – Repeated Exposure
Absorption of phenolic solutions through the skin may be very rapid and can cause damage to the kidneys, liver, pancreas and spleen, and edema of the lungs.

Aspiration Hazard
No data

Potential Health Effects – Miscellaneous
No data

Section 12 - Ecological Information

12.1 Toxicity:
Toxicity to fish
- LC50 - Leuciscus idus (Golden orfe) - 14.00 - 25.00 mg/l - 48 h
- LC50 - Carassius auratus (goldfish) - 36.10 - 68.80 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates
- EC50 - Daphnia magna (Water flea) - 56 mg/l - 48 h

Toxicity to algae
- EC50 - Chlorella vulgaris (Fresh water algae) - 370.00 mg/l - 96 h

12.2 Persistence and Degradability
Biodegradability Result: - Readily biodegradable

12.3 Bioaccumulative Potential
Bioaccumulation
- Danio rerio (zebra fish) - 5 h - 2 mg/l
- Bioconcentration factor (BCF): 17.5
- Remarks: Does not bioaccumulate.

12.4 Mobility in Soil
Assessment transport between environmental compartments: The substance will not evaporate into the atmosphere from the water surface. Adsorption to solid soil phase is not expected.

12.5 Results of PBT and vPvB assessment
No data

12.6 Other Adverse Effects
Due to the pH-value of the product, neutralization is generally required before discharging sewage into treatment plants. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.
Section 13 - Disposal Considerations

13.1 Waste treatment methods
Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

Section 14 - Transport Information

Not Regulated by DOT / IMDG / IATA

Section 15 - Regulatory Information

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations):
TSCA Inventory Status (40 CFR710)
All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Immediate (Acute), Delayed (Chronic)

Phenol 108-95-2

State Right-to-Know

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS#</th>
<th>State</th>
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<tbody>
<tr>
<td>Triethylenetetramine</td>
<td>112-24-3</td>
<td>PA, NJ, MA</td>
</tr>
<tr>
<td>Phenol</td>
<td>108-95-2</td>
<td>PA, NJ, MA</td>
</tr>
</tbody>
</table>

California Proposition 65
This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.
15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

Abbreviations and acronyms
ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer
The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.


Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.