



SAFETY DATA SHEET

SDS No. 1766A

Revision Date: January 2, 2023 Version 3.0

GHS Compliant

Section 1 - Identification of the substance/mixture and of the company

1.1 Product Identifier

Trade Name: **Part A: Compat 45**

1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Polyurethane Elastomer

Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:

Manufacturer: Smooth-On Inc

5600 Lower Macungie Road, Macungie, PA 18062 Ph (610)

1.4 252-5800 Fax (610) 252-6200

Email: sds@smooth-on.com

Emergency Contact: Australia +61 8 8234 0000 or 0437 352 121

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

H332 Acute Toxicity, Inhalation – Category 4

H334 Respiratory Sensitization – Category 1

H351 Carcinogenicity – Category 2

2.2 GHS Label elements, including precautionary statements



Pictogram(s):

Signal word: Warning

Health Hazards

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled

H351 Suspected of causing cancer.

Precautionary Statements

P201 Obtain special instructions before use.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known**Section 3 - Composition / Information on Ingredients****3.1 Substances/Mixtures**

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

Chemical name	CAS-No.	Concentration
Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- Ω -hydroxy, polymer with 1,3 diisocyanatomethylbenzene	9057-91-4	> 80
Toluene-2,4-diisocyanate	584-84-9	< 1.0
Toluene-2,6-diisocyanate	91-08-7	< 0.2
Diisononyl Phthalate	28553-12-0	< 10

Section 4 - First Aid Measures**4.1 Description of first aid measures****Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water occasionally lifting the upper and lower eyelids. Check and remove any contact lenses if safe to do so. Continue to rinse for at least 15 minutes. If irritation develops, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

4.3 Indication of any immediate medical attention and specific treatment needed

None known.

Section 5 - Fire-Fighting Measures**5.1 Extinguishing Media**

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture

In a fire or if heated, a pressure increase will occur, and the container may burst.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures
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6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection
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8.1 Components with workplace control parameters

Component	CAS-No.	Basis	Value

Toluene-2,6-diisocyanate	91-08-7	ACGIH	TWA 0.005 ppm; STEL 0.02 ppm
Toluene-2,4-diisocyanate	584-84-9	OSHA PEL	CLV 0.02 ppm 0.14 mg/m ³ ; TWA 0.005 ppm 0.04 mg/m ³ ; STEL 0.02 ppm 0.15 mg/m ³
		ACGIH TLV	TWA 0.005 ppm; STEL 0.02 ppm

8.2 Exposure controls

Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Clear yellow viscous liquid	Vapor pressure:	No data
Odor:	Sharp pungent odor	Vapor density (Air=1):	>1
pH:	No data	Evaporation rate:	No data
Flash Point:	>270°F	Solubility in water:	Negligible
Melting / freezing point:	No data	Specific Gravity (H₂O=1, at 4 °C):	1.04
Low / high boiling point:	No data	Relative density:	No data
Upper flammability limits:	No data	% Volatile:	0% (v/v), 0% (w/w)
Lower flammability limits:	No data	Viscosity:	<5,000 centipoise

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated. No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions
Hazardous polymerization cannot occur

10.4 Conditions to avoid
None known

10.5 Incompatible materials
Strong bases and acids

10.6 Hazardous decomposition products
Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity

Assessment of acute toxicity: Of very high toxicity after short-term inhalation. Virtually nontoxic after a single ingestion. Virtually nontoxic after a single skin contact.

Component	Result	Species	Dose
Diisononyl Phthalate (CAS-No. 28553-12-0)			
	LD50 Oral	Rat	>10000 mg/kg
	LD50 Dermal	Rat	>3160 mg/kg
	LC50 Inhalation	Rat	>4.4 mg/l (Exposure time: 4 h)

Skin Corrosion/Irritation

Irritant

Serious Eye Damage/Irritation

Irritant

Respiratory/Skin Sensitization

Assessment of sensitization: The substance may cause sensitization of the respiratory tract. Sensitization after skin contact possible. Studies in animals suggest that dermal exposure may lead to pulmonary sensitization. However, the relevance of this result for humans is unclear.

Germ Cell Mutagenicity

No data available

Carcinogenicity

Assessment of carcinogenicity: IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans). NTP listed carcinogen.

Reproductive Toxicity

No data available

Specific Target Organ Toxicity – Single Exposure

Assessment of STOT single: Causes temporary irritation of the respiratory tract.

Specific Target Organ Toxicity – Repeated Exposure

No data available

Aspiration Hazard

No data available

Potential Health Effects – Miscellaneous

No data available

Section 12 - Ecological Information**12.1 Toxicity**

Assessment of aquatic toxicity:

Acutely harmful for aquatic organisms. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations. The product may hydrolyse. The test result maybe partially due to degradation products.

Toxicity to fish

LC50 (96 h) 164.5 mg/l, Pimephales promelas (static)

Aquatic invertebrates

EC50 (48 h) 12.5 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)

Toxicity to microorganisms

OECD Guideline 209 static

activated sludge/EC20 (180 min): > 100 mg/l

Diisononyl Phthalate

LC50 (semi-static, 96): > 100 mg/l, Danio rerio

EC50 (static, 48 h): > 74 mg/l, Daphnia magna

EC50 (static, 72h): > 74 mg/l, Desmodesmus subspicatus

12.2 Persistence and DegradabilityAssessment biodegradation and elimination (H₂O):

Poorly biodegradable. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition. The product is unstable in water. The elimination data also refer to products of hydrolysis.

12.3 Bioaccumulative Potential

Bioconcentration factor: < 50 (42 d), Cyprinus carpio (OECD Guideline 305 C)

Does not significantly accumulate in organisms. The product has not been tested. The statement has been derived from the properties of the hydrolysis products.

12.4 Mobility in Soil

Assessment transport between environmental compartments

Adsorption to solid soil phase is not expected.

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other Adverse Effects

No data available

Section 13 - Disposal Considerations**13.1 Waste treatment methods**

Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Regulations may vary in various locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

Container disposal

Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers

Section 14 - Transport Information

Not regulated by DOT / IMDG / IATA

Section 15 - Regulatory Information

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:

REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of June 2020)

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations)

TSCA Inventory Status (40 CFR710)

All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

CERCLA Hazardous Substance (40 CFR 302.4) listed specific per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4); CWA, Sec. 307(a), CAA, Sec. 112

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>RQ</u>	<u>% Reportable Component</u>
Toluene-2,6-diisocyanate	91-08-7	100 lbs.	<0.2
Toluene-2,4-diisocyanate	584-84-9	100 lbs	<1.0

SARA EHS (Extremely Hazardous Substance) (40 CFR 355):

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>RQ</u>	<u>% by Weight</u>
Toluene-2,6-diisocyanate	91-08-7	100 lbs.	<0.2
Toluene-2,4-diisocyanate	584-84-9	100 lbs	<1.0

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute), Delayed (Chronic)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

These products contain the following chemicals that are subject to release reporting requirements under section 313 of SARA Title III.

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>RQ</u>	<u>% by Weight</u>
Toluene-2,6-diisocyanate	91-08-7	100 lbs.	<0.2
Toluene-2,4-diisocyanate	584-84-9	100 lbs	<1.0

State Right-to-Know

<u>Component</u>	<u>CAS-No.</u>	<u>State</u>
Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- Ω -hydroxy, polymer with 1,3 diisocyanatomethylbenzene	9057-91-4	PA, NJ

KEEP OUT OF REACH OF CHILDREN



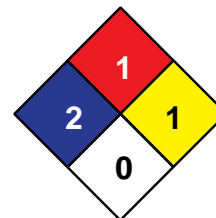
WARNING: Known to the State of CA to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS	
H	2
F	1
R	1



NFPA

Revision Date: January 2, 2023 Version 3.0

Abbreviations and acronyms

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of

this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.



SAFETY DATA SHEET

SDS No. 1766B

Revision Date: March 10, 2023 Version 3.0

GHS Compliant

Section 1 - Identification of the substance/mixture and of the company

1.1 Product Identifier

Trade Name: **Part B: Vytaflex 45, URETHANE 2718, Compat 45**

1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Polyurethane Elastomer

Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Telephone: Phone (610) 252-5800

E-mail address: Visit our website at www.smooth-on.com or email
www.sds@smooth-on.com

1.4 **Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

- H314** Skin corrosion/irritation – Category 1B
- H318** Serious eye damage/eye irritation Category 1
- H317** Skin Sensitization – Category 1
- H361** Reproductive toxicity – Category 2
- H372** Specific target organ toxicity, repeated exposure – Category 1
- H411** Hazardous to the aquatic environment, long-term hazard – Category 2

2.2 GHS Label elements, including precautionary statements



Pictogram(s):

Signal word: Warning

Hazards Statements

- H314 Causes severe skin burns and eye damage
- H317 May cause an allergic skin reaction
- H318 Causes serious eye damage
- H361 Suspected of damaging fertility or the unborn child
- H372 Causes damage to organs through prolonged or repeated exposure
- H412 Toxic to aquatic life with long lasting effects

General Precautions

- P101 If medical advice is needed, have product container or label at hand.
- P102 Keep out of reach of children.
- P103 Read label before use.

Prevention Precautions

- P202 Do not handle until all safety precautions have been read and understood.
 P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264 Wash with soap and water thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response Precautions

- P301 + P312 IF SWALLOWED: Call a POISON CENTRE/doctor/physician if you feel unwell.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313 IF exposed or concerned: Get medical advice/attention.
 P314 Get medical advice/attention if you feel unwell.
 P330 Rinse mouth.
 P337 + P313 If eye irritation persists: Get medical advice/attention.
 P363 Wash contaminated clothing before reuse.
 P391 Collect spillage.
 P405 Store locked up.

Disposal Precautions

- P501 Dispose of contents/container in accordance with local, state or federal regulations

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known

This product contains a chemical known to be hazardous according to California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65). (See also Section 3 and 15).

Section 3 - Composition / Information on Ingredients**3.1 Substances/Mixtures**

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

Chemical name	CAS-No.	Concentration
Benzenediamine,ar,ar-diethyl-ar-methyl-	68479-98-1	< 5
Diisononyl Phthalate	28553-12-0	10 – 20

Section 4 - First Aid Measures**4.1 Description of first aid measures****Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water occasionally lifting the upper and lower eyelids. Check and remove any contact lenses if safe to do so. Continue to rinse for at least 15 minutes. If irritation develops, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

4.3 Indication of any immediate medical attention and specific treatment needed

None known.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture

In a fire or if heated, a pressure increase will occur, and the container may burst.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters

None defined

8.2 Exposure controls

Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	White liquid	Vapor pressure:	No data
Odor:	Mild	Vapor density (Air=1):	No data

pH:	No data	Evaporation rate:	No data
Flash Point:	No data	Solubility in water:	Insoluble
Melting / freezing point:	No data	Specific Gravity (H₂O=1, at 4 °C):	1.12
Low / high boiling point:	No data	Relative density:	No data
Upper flammability limits:	No data	Decomposition temperature:	No data
Lower flammability limits:	No data	Viscosity:	1470 cPs

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Strong bases and acids

10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity

Benzenediamine,ar,ar-diethyl-ar-methyl- (CAS-No. 68479-98-1)

LD50 Oral Rat 738 mg/kg
LD50 Dermal Rabbit > 2000 mg/kg

Diisononyl Phthalate (CAS-No. 28553-12-0)

LD50 Oral Rat >10000 mg/kg
LD50 Dermal Rat >3160 mg/kg
LC50 Inhalation Rat >4.4 mg/l (Exposure time: 4 h)

Skin Corrosion/Irritation

Slight

Serious Eye Damage/Irritation

Slight

Respiratory/Skin Sensitization

No data available

Germ Cell Mutagenicity

No data available

Carcinogenicity

No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity**Benzenediamine,ar,ar-diethyl-ar-methyl- (CAS-No. 68479-98-1)**

Effects on fertility: No effect on reproductive organs in repeated dose studies in rats.

OECD Test No. 414: Prenatal Development Toxicity Study: NOEL. (Maternal toxicity):

2.63 mg/kg bw/day.

NOAEL (No Observed Adverse Effect Level): (Developmental Toxicity) 7.83 mg/kg bw/day. The developmental effects observed in this study are considered as secondary to maternal toxicity.

Specific Target Organ Toxicity – Single Exposure

No data available

Specific Target Organ Toxicity – Repeated Exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration Hazard

No data available

Potential Health Effects – Miscellaneous

No data available

Section 12 - Ecological Information**12.1 Toxicity**

Very toxic to aquatic life with long lasting effects.

Benzenediamine,ar,ar-diethyl-ar-methyl- (CAS-No. 68479-98-1)

Freshwater Algae EC50/72h	104 mg/l	Algae EC10/72h	54 mg/l
Freshwater Fish LC50/96h	> 104 mg/l	Fish LC50/48h	200 mg/l
Water Flea EC50/48h	5.8 mg/l	Water Flea LC50/48h	0.5 mg/l

Diisononyl Phthalate (CAS-No. 28553-12-0)

LC50 (semi-static, 96): > 100 mg/l, Danio rerio

EC50 (static, 48 h): > 74 mg/l, Daphnia magna

EC50 (static, 72h): > 74 mg/l, Desmodesmus subspicatus

12.2 Persistence and Degradability

Not readily biodegradable. Photodegradation: T1/2. Air: 1.484. hour. (calculated).

12.3 Bioaccumulative Potential

No data available

12.4 Mobility in Soil

The substance is expected to partition primarily to soil and water. Koc =. 32-551 l/kg . (QSAR estimate). Henry's law constant =. 0.000266. (20 °C). (QSAR estimate).

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other Adverse Effects

No data available

Section 13 - Disposal Considerations**13.1 Waste treatment methods**

Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Regulations may vary in various locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

Container disposal

Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.

Section 14 - Transport Information

Not regulated by DOT / IMDG / IATA

Section 15 - Regulatory Information**15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:****REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of June 2020)**

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations)**TSCA Inventory Status (40 CFR710)**

All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

CERCLA Hazardous Substance List (40 CFR 302.4)

None known.

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute), Delayed (Chronic)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and

Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

KEEP OUT OF REACH OF CHILDREN

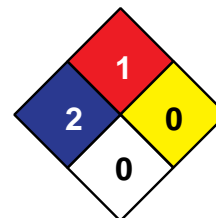
WARNING: Known to the State of CA to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS	
H	2
F	1
R	0



NFPA

Revision Date: March 10, 2023 Rev 3

Abbreviations and acronyms

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.