## Section 1 - Identification

**1.1 Product Identifier:** Part A for:
- Crystal Clear®, Clear Flex 30, 50 and 95; SMASH! Plastic®; Task 12®

**1.2 General Use:** Polyurethane elastomer

**1.3 Manufacturer:** Smooth-On, Inc.,
- 5600 Lower Macungie Rd., Macungie, PA 18062
- Phone (610) 252-5800, FAX (610) 252-6200
- SDS@Smooth-On.com

**1.4 Emergency Contact:** Chem-Tel
- Domestic: 800-255-3924
- International: 813-248-0585

## Section 2 – Hazard(s) Identification

**2.1 Classification of the substance or mixture**
- Skin irritation – Category 2, H315
- Skin sensitization – Category 1, H317
- Eye irritation – Category 2A, H319
- Acute toxicity, inhalation – Category 3, H331
- Respiratory sensitization – Category 1, H334
- Specific target organ toxicity – single exposure – Category 3 (respiratory system), H335

**2.2 GHS Label elements, including precautionary statements**

<table>
<thead>
<tr>
<th>Health Hazards</th>
<th>H315</th>
<th>Causes skin irritation</th>
</tr>
</thead>
<tbody>
<tr>
<td>H317</td>
<td></td>
<td>May cause an allergic skin reaction</td>
</tr>
<tr>
<td>H319</td>
<td></td>
<td>Causes serious eye irritation</td>
</tr>
<tr>
<td>H331</td>
<td></td>
<td>Toxic if inhaled</td>
</tr>
<tr>
<td>H334</td>
<td></td>
<td>May cause allergy or asthma symptoms or breathing difficulties if inhaled</td>
</tr>
<tr>
<td>H335</td>
<td></td>
<td>May cause respiratory irritation</td>
</tr>
</tbody>
</table>

**General Precautions:**
- P101 If medical advice is needed, have product container or label at hand.
- P102 Keep out of reach of children.
- P103 Read label before use.

**Prevention Precautions:**
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P264 Wash skin thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
Response Precautions:
P285 In case of inadequate ventilation wear respiratory protection.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P311 Call a POISON CENTER or doctor/physician.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER doctor/physician.
P362 Take off contaminated clothing.

Storage Precautions:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal Precautions:
P501 Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC) or not covered by GHS – Lachrymator.

Section 3 - Composition / Information on Ingredients

3.1 Substances
The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

<table>
<thead>
<tr>
<th>CAS</th>
<th>Component</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>5124-30-1</td>
<td>4,4’ Methylene-dicyclohexyl diisocyanate</td>
<td>35% - 85%</td>
</tr>
</tbody>
</table>

Section 4 – First-Aid Measures

4.1 Description of first aid measures
Inhalation: Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.
Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.
Skin Contact: In case of skin contact, wash thoroughly with soap and water.
Ingestion: Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed: None known.
4.3 After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media: Water Fog, Dry Chemical, and Carbon Dioxide Foam
5.2 Special hazards arising from the substance or mixture: None known.
5.3 Advice for firefighters: Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off “fuel” to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures: Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions: No special environmental precautions required.

6.3 Methods and material for containment and cleaning up: absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution

6.4 Reference to other sections: See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling: Professional use only. Use good general housekeeping procedures. Wash hands after use.

7.2 Conditions for safe storage, including any incompatibilities: Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s): These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters:

<table>
<thead>
<tr>
<th>CAS</th>
<th>Component</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>5124-30-1</td>
<td>4,4’ Methylene-dicyclohexyl diisocyanate</td>
<td>TWA</td>
<td>0.0050 ppm</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>C</td>
<td>0.01 ppm</td>
<td>USA. OSHA – TABLE Z-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0.11 mg/m3</td>
<td>USA. NIOSH Recommended Exposure Limits.</td>
</tr>
</tbody>
</table>

8.2 Exposure controls:

Respiratory Protection: Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with organic vapor cartridges as a backup to engineering controls.

Hand Protection: Wear chemically resistant gloves such as butyl rubber, neoprene or PVC to prevent repeated exposure.
**Eye Protection:** Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment:** Additional protective clothing may be required. Provide eye bath and safety shower.

**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

### Section 9 - Physical and Chemical Properties

#### 9.1 Information on basic physical and chemical properties:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>clear liquid</td>
</tr>
<tr>
<td>Odor/Threshold</td>
<td>odorless</td>
</tr>
<tr>
<td>pH</td>
<td>N.A. (non-aqueous)</td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>N.A.</td>
</tr>
<tr>
<td>Low/High Boiling Point</td>
<td>N.A.</td>
</tr>
<tr>
<td>Flash Point</td>
<td>368 °F</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability</td>
<td>f.p. at or above 200 °F</td>
</tr>
<tr>
<td>UEL/LEL</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>1.60 x 10⁻⁵ mmHg @ 77 °F</td>
</tr>
<tr>
<td>Vapor Density (Air=1)</td>
<td>Not available</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.079 @ 77 °F</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>437 °F</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>1.60 x 10⁻⁵ mmHg @ 77 °F</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>437 °F</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>240 centipoise @ 77 °F</td>
</tr>
<tr>
<td>% Volatile</td>
<td>0% (v/v), 0% (w/w)</td>
</tr>
</tbody>
</table>

### Section 10 - Stability and Reactivity

#### 10.1 Reactivity:
No hazardous reactions if stored and handled as prescribed/indicated. No corrosive effect on metal. Not fire propagating.

#### 10.2 Chemical stability:
These products are stable at room temperature in closed containers under normal storage and handling conditions. Storage temperatures should be maintained between 77 °F and 120 °F.

#### 10.3 Possibility of hazardous reactions:
Contact with moisture and other materials that react with isocyanates, or temperatures above 350 °F may cause polymerization.

#### 10.4 Conditions to avoid:
none known

#### 10.5 Incompatible materials:
Water, Amines, Strong bases, Alcohols, Copper alloys

#### 10.6 Hazardous decomposition products:
Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

### Section 11 - Toxicological Information

#### 11.1 Information on toxicological effects:

<table>
<thead>
<tr>
<th>Effect</th>
<th>Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin Corrosion/Irritation</td>
<td>no data</td>
</tr>
<tr>
<td>Respiratory/Skin Sensitization</td>
<td>no data</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>no data</td>
</tr>
<tr>
<td>Reproductive Toxicity</td>
<td>no data</td>
</tr>
<tr>
<td>Specific Target Organ Toxicity – Single Exposure</td>
<td>no data</td>
</tr>
<tr>
<td>Specific Target Organ Toxicity – Repeated Exposure</td>
<td>no data</td>
</tr>
<tr>
<td>Aspiration Hazard</td>
<td>no data</td>
</tr>
<tr>
<td>Acute Toxicity</td>
<td></td>
</tr>
<tr>
<td>Oral:</td>
<td>&gt; 5000 mg/kg (calculated)</td>
</tr>
<tr>
<td>Inhalation:</td>
<td>0.43 mg/l, 4h (calculated)</td>
</tr>
<tr>
<td>Chronic Exposure</td>
<td>no data</td>
</tr>
<tr>
<td>Potential Health Effects – Miscellaneous</td>
<td>no data</td>
</tr>
</tbody>
</table>
Section 12 - Ecological Information

12.1 **Toxicity:** no data
12.2 **Persistence and Degradability:** no data
12.3 **Bioaccumulative Potential:** no data
12.4 **Mobility in Soil:** no data
12.5 **Results of PBT and vPvB assessment:** no data
12.6 **Other Adverse Effects:** no data

Section 13 - Disposal Considerations

13.1 **Waste treatment methods:** Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Parts 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

Section 14 - Transport Information

Not classified by DOT, IATA or IMDG

14.1 **UN number:** none
14.2 **UN proper shipping name:** none
14.3 **Transport hazard class(es):** not applicable
14.4 **Packing group:** not applicable
14.5 **Environmental hazards:** none known
14.6 **Special precautions for user:** none known
14.7 **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** not applicable

Section 15 - Regulatory Information

15.1 **Safety health and environmental regulations/legislation specific for the substance or mixture:**

In the United States (EPA Regulations):

**TSCA Inventory Status (40 CFR710):** All components of this formulation are listed in the TSCA Inventory.

**SARA 302 Components:** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components:**

<table>
<thead>
<tr>
<th>CAS</th>
<th>Component</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>5124-30-1</td>
<td>4,4’ Methyleneedicyclohexyl diisocyanate</td>
<td>35% - 85%</td>
</tr>
</tbody>
</table>

**SARA 311/312 Hazard(s):** acute health hazard, chronic health hazard

**State Right to Know Substance Lists:**

4,4’ Methyleneedicyclohexyl diisocyanate Massachusetts, New Jersey, Pennsylvania

**New Jersey Environmental Hazardous Substance List and/or New Jersey RTK Special Hazardous Substances Lists:**

4,4’ Methyleneedicyclohexyl diisocyanate
California Proposition 65: This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

15.2 Chemical safety assessment: No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS

H 3*
F 1
R 1

*=Chronic Health Hazard

Revision: 3
Date Prepared: November 25, 2015
Glossary: ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; NFPA-National Fire Protection Association; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; RCRA-Resource Conservation and Recovery Act; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer: The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.


Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.
# Safety Data Sheet

**SDS No. 441B**

## Section 1 - Identification

**1.1 Product Identifier:** Part B for: Clear Flex® 50 and 95; Crystal Clear® Series; EZ-Spray® 45; Smooth-Cast® 326, 327  
**1.2 General Use:** Polyurethane Elastomer  
**1.3 Manufacturer:** Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062  
Phone (610) 252-5800, FAX (610) 252-6200  
SDS@Smooth-On.com  
**1.4 Emergency Contact:** Chem-Tel  
Domestic: 800-255-3924   International: 813-248-0585

## Section 2 – Hazard(s) Identification

### 2.1 Classification of the substance or mixture

- Acute toxicity, dermal – Category 1  
- Acute toxicity, oral – Category 2  
- Acute toxicity, inhalation – Category 2  
- Reproductive toxicity – Category 1B  
- Specific Target Organ Toxicity – Category 2  
- Acute aquatic toxicity – Category 3

### 2.2 GHS Label elements, including precautionary statements

**Pictogram(s):**  
**Signal Word:** Danger

- Health Hazards:  
  - H300 + H310  Fatal if swallowed or in contact with skin  
  - H330  Fatal if inhaled  
  - H360  May damage fertility or the unborn child.  
  - H373  May cause damage to organs (gastrointestinal and kidneys) through prolonged or repeated exposure.  
- Environmental Hazards:  
  - H402  Harmful to aquatic life

**General Precautions:**  
- P101  If medical advice is needed, have product container or label at hand.  
- P102  Keep out of reach of children.  
- P103  Read label before use.  
- P201  Obtain special instructions before use.  
- P202  Do not handle until all safety precautions have been read and understood.  
- P260  Do not breathe dust/fume/gas/mist/vapours/spray.  
- P262  Do not get in eyes, on skin, or on clothing.  
- P264  Wash skin thoroughly after handling.  
- P270  Do not eat, drink or smoke when using this product.
Section 3 - Composition / Information on Ingredients

3.1 Substances

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

<table>
<thead>
<tr>
<th>CAS</th>
<th>Component</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>26545-49-3</td>
<td>Phenylmercury neodecanoate</td>
<td>&lt;0.90%</td>
</tr>
</tbody>
</table>

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation: Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact: In case of skin contact, wash thoroughly with soap and water.

Ingestion: Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed: None known.

4.3 After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media: Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture: None known.

5.3 Advice for firefighters: Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off “fuel” to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.
Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures: Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions: No special environmental precautions required.

6.3 Methods and material for containment and cleaning up: absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution

6.4 Reference to other sections: See Section 3 for list of hazardous ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal

Section 7 - Handling and Storage

7.1 Precautions for safe handling: For industrial use only; use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices. Eating, drinking and smoking in work areas is prohibited. Remove contaminated clothing and protective equipment before entering eating areas. Eyewash stations and showers should be available in areas where this material is used and stored. Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

7.2 Conditions for safe storage, including any incompatibilities: Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s): These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters: none defined

8.2 Exposure controls:
Respiratory Protection: Should a respirator be needed, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with organic vapor cartridges.

Skin Protection: Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, and dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over- boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

Eye Protection: Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment: Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.
**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

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### Section 9 - Physical and Chemical Properties

9.1 **Information on basic physical and chemical properties:**

- **Appearance:** liquid
- **Odor/Threshold:** Mild odor
- **pH:** N.A. (non-aqueous)
- **Melting Point/Freezing Point:** N.A.
- **Low/High Boiling Point:** N.A.
- **Flash Point:** >300 °F
- **Evaporation Rate:** Not available
- **Flammability:** f.p. at or above 200 °F
- **UEL/LEL:** Not available

- **Vapor Pressure:** None (Polymeric Resin)
- **Vapor Density (Air=1):** >1
- **Specific Gravity (H₂O=1, at 4 °C):** 1.0-1.2
- **Water Solubility:** Insoluble
- **Partition coefficient:** Not available
- **Auto-ignition temperature:** Not available
- **Decomposition temperature:** Not available
- **Viscosity:** 250 – 1000 cPs
- **% Volatile:** 0% (v/v). 0% (w/w)

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### Section 10 - Stability and Reactivity

10.1 **Reactivity:** No hazardous reactions if stored and handled as prescribed/indicated. No corrosive effect on metal. Not fire propagating.

10.2 **Chemical stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 **Possibility of hazardous reactions:** Hazardous polymerization cannot occur.

10.4 **Conditions to avoid:** none known

10.5 **Incompatible materials:** strong bases and acids

10.6 **Hazardous decomposition products:** Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

---

### Section 11 - Toxicological Information

11.1 **Information on toxicological effects:**

- **Skin Corrosion/Irritation:** no data
- **Serious Eye Damage/Irritation:** no data
- **Respiratory/Skin Sensitization:** no data
- **Germ Cell Mutagenicity:** no data

- **Carcinogenicity:**
  - IARC: 3 – Group 3: Not classifiable as to its carcinogenicity to humans (mercury).
  - NTP: No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by NTP.
  - OSHA: No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

- **Reproductive Toxicity:** no data
- **Specific Target Organ Toxicity – Single Exposure:** no data
- **Specific Target Organ Toxicity – Repeated Exposure:** no data
- **Aspiration Hazard:** no data
- **Acute Toxicity:** no data
- **Chronic Exposure:** no data
- **Potential Health Effects – Miscellaneous:** no data
## Section 12 - Ecological Information

12.1 **Toxicity:** no data  
12.2 **Persistence and Degradability:** no data  
12.3 **Bioaccumulative Potential:** no data  
12.4 **Mobility in Soil:** no data  
12.5 **Results of PBT and vPvB assessment:** no data  
12.6 **Other Adverse Effects:** no data

## Section 13 - Disposal Considerations

13.1 **Waste treatment methods:** Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Parts 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

## Section 14 - Transport Information

Not classified by DOT, IATA or IMDG  
14.1 **UN number:** none  
14.2 **UN proper shipping name:** none  
14.3 **Transport hazard class(es):** not applicable  
14.4 **Packing group:** not applicable  
14.5 **Environmental hazards:** none known  
14.6 **Special precautions for user:** none known  
14.7 **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** not applicable

## Section 15 - Regulatory Information

15.1 **Safety health and environmental regulations/legislation specific for the substance or mixture:**  
In the United States (EPA Regulations):  

**TSCA Inventory Status (40 CFR710):** All components of this formulation are listed in the TSCA Inventory.  

**SARA 302 Components:** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.  

**SARA 313 Components:**  
7439-97-6 Mercury as part of phenylmercury neodecanoate 0.3%  

**SARA 311/312 Hazard(s):** Acute health hazard, chronic health hazard  

**California Proposition 65:** WARNING: This product contains a chemical known to the state of California to cause birth defects or other reproductive harm. (mercury)  

15.2 **Chemical safety assessment:** No chemical safety assessment has been carried out for this substance/mixture by the supplier.
Revision: 2  
Date Prepared: November 24, 2015

**Glossary:** ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; RCRA-Resource Conservation and Recovery Act; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

**Disclaimer:** The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.


Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.