Section 1 - Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier
   Trade Name: Part A: Epoxacoat Neutral

1.2 Relevant identified uses of the substance or mixture and uses advised against
   General Use: Formulated Epoxy Resin
   Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:
   Company: Smooth-On, Inc., 5600 Lower Macungie Rd., Macungie, PA 18062
   Telephone: Phone (610) 252-5800 FAX (610) 252-6200
   E-mail address: Visit our website at www.smooth-on.com or email www.sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:
   GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)
   H315 Skin irritation – Category 2
   H317 Skin sensitization – Category 1
   H319 Eye irritation – Category 2

2.2 GHS Label elements, including precautionary statements

   Pictogram(s):
   Signal word: Warning

   Health Hazards
   H315 Causes skin irritation.
   H317 May cause an allergic skin reaction.
   H319 Causes serious eye irritation

   Precautionary Statements
   P101 If medical advice is needed, have product container or label at hand.
   P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
   P280 Wear protective gloves/protective clothing/eye protection/face protection.
   P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
   P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
   P333+P313 IF skin irritation or rash occurs: Get medical advice/attention.
   P337 + P313 If eye irritation persists: Get medical advice/attention.
2.3 **Hazards not otherwise classified (HNOC) or not covered by GHS** – none known

This product contains a chemical known to be hazardous according to California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65). (See also Section 3 and 15).

---

## Section 3 - Composition / Information on Ingredients

3.1 **Substances/Mixtures**

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (%wt)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oxirane, 2,2'-(1-methylethyldene)bis(4,1-phenyleneoxymethylene))bis-, homopolymer</td>
<td>25085-99-8</td>
<td>25 – 100</td>
</tr>
</tbody>
</table>

---

## Section 4 - First Aid Measures

4.1 **Description of first aid measures**

**Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact**

Flush eyes with plenty of water occasionally lifting the upper and lower eyelids. Check and remove any contact lenses if safe to do so. Continue to rinse for at least 15 minutes. If irritation develops, seek medical attention.

**Skin Contact**

In case of skin contact, wash thoroughly with soap and water. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician.

**Ingestion**

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

4.2 **Most important symptoms and effects, both acute and delayed**

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

4.3 **Indication of any immediate medical attention and specific treatment needed**

---

## Section 5 - Fire-Fighting Measures

5.1 **Extinguishing Media**

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 **Special hazards arising from the substance or mixture**

In a fire or if heated, a pressure increase will occur, and the container may burst.

5.3 **Advice for firefighters**
Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off “fuel” to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

**Section 6 - Accidental Release Measures**

6.1 **Personal precautions, protective equipment and emergency procedures**

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 **Environmental precautions**

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 **Methods and material for containment and cleaning up**

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 **Reference to other sections**

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

**Section 7 - Handling and Storage**

7.1 **Precautions for safe handling**

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 **Conditions for safe storage, including any incompatibilities**

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 **Specific end use(s)**

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

**Section 8 - Exposure Controls / Personal Protection**

8.1 **Control parameters**

None defined

8.2 **Exposure controls**

**Respiratory Protection**
Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection
Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection
Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment
Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments
Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Viscous liquid</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Mild odor</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;300°F</td>
<td></td>
</tr>
<tr>
<td>Melting / freezing point</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Low / high boiling point</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limits</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limits</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Vapor density (Air=1)</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity (H2O=1, at 4 °C)</td>
<td>1.0 – 1.2</td>
<td></td>
</tr>
<tr>
<td>Relative density</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data</td>
<td></td>
</tr>
<tr>
<td>Viscosity</td>
<td>5,000 – 20,000 cPs</td>
<td></td>
</tr>
</tbody>
</table>

Section 10 - Stability and Reactivity

10.1 Reactivity
No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability
These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions
Hazardous polymerization cannot occur

10.4 Conditions to avoid
None known

10.5 Incompatible materials
Strong bases and acids
10.6 Hazardous decomposition products
Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

### Section 11 - Toxicological Information

11.1 Information on toxicological effects

**Acute Toxicity**
No data available

**Skin Corrosion/Irritation**
Slight skin irritation.

**Serious Eye Damage/Irritation**
May cause eye irritation.

**Respiratory/Skin Sensitization**
Has caused allergic skin reactions in humans.

**Germ Cell Mutagenicity**
No data available

**Carcinogenicity**
No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

**Reproductive Toxicity**
No data available

**Specific Target Organ Toxicity – Single Exposure**
No data available

**Specific Target Organ Toxicity – Repeated Exposure**
No data available

**Aspiration Hazard**
No data available

**Potential Health Effects – Miscellaneous**
No data available

### Section 12 - Ecological Information

12.1 Toxicity
No data available

12.2 Persistence and Degradability
No data available

12.3 Bioaccumulative Potential
No data available

12.4 Mobility in Soil
12.5 Results of PBT and vPvB assessment
No data available

12.6 Other Adverse Effects
No data available

**Section 13 - Disposal Considerations**

13.1 Waste treatment methods
Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Regulations may vary in various locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

**Container disposal**
Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.

**Section 14 - Transport Information**

Not regulated by DOT / IMDG / IATA

**Section 15 - Regulatory Information**

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations)
TSCA Inventory Status (40 CFR710)
All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

CERCLA Hazardous Substance List (40 CFR 302.4)
None known.

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
None

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

KEEP OUT OF REACH OF CHILDREN

WARNING: Known to the State of CA to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

15.2 Chemical safety assessment
No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS
H 2
F 0
R 0

NFPA

Revision Date: 9/5/2019   Version: 1.0

Abbreviations and acronyms
ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer
The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use
of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.


Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.
Section 1 - Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier
Trade Name: Part B: Epoxacoat Neutral

1.2 Relevant identified uses of the substance or mixture and uses advised against
General Use: Epoxy Curative
Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:
Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Telephone: Phone (610) 252-5800
E-mail address: Visit our website at www.smooth-on.com or email www.sds@smooth-on.com

1.4 Emergency Contact:
Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

H312 Acute toxicity, dermal – Category 4
H315 Skin corrosion/irritation Category 2
H317 Skin Sensitization – Category 1
H318 Serious eye damage/eye irritation Category 1
H332 Acute toxicity, inhalation – Category 4
H341 Germ cell mutagenicity Category 2
H373 Specific Target Organ Toxicity, repeated exposure Category 1

2.2 GHS Label elements, including precautionary statements

Pictogram(s):
Signal word: Danger

Health Hazards
H312 + H332 Harmful in contact with skin or if inhaled.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H341 Suspected of causing genetic defects.
H373 May cause damage to organs through prolonged or repeated exposure.

General Precautions
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.

**Prevention Precautions**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash with soap and water thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P281 Use personal protective equipment as required.

**Response Precautions**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P310 Immediately call a POISON CENTER or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 Take off contaminated clothing.

**Disposal Precautions**

P501 Dispose of contents/container according to local, state and federal laws.

---

### Section 3 - Composition / Information on Ingredients

#### 3.1 Substances/Mixtures

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% wt)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Formaldehyde, polymer with N1, N2-bis(2-aminoethyl)-1,2-ethanedianmine and phenol</td>
<td>32610-77-8</td>
<td>50 – 70</td>
</tr>
<tr>
<td>Triethylenetetramine</td>
<td>112-24-3</td>
<td>10 – 25</td>
</tr>
<tr>
<td>Phenol</td>
<td>108-95-2</td>
<td>10 – 25</td>
</tr>
</tbody>
</table>

---

### Section 4 - First Aid Measures

#### 4.1 Description of first aid measures

**Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact**

Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact**

In case of skin contact, wash thoroughly with soap and water.
Ingestion
Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed.
None known.

4.3 Indication of any immediate medical attention and specific treatment needed.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media
Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture
None known.

5.3 Advice for firefighters
Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off “fuel” to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures
Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions
Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up
Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections
See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling
Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities
Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor
storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)
These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

### Section 8 - Exposure Controls / Personal Protection

#### 8.1 Control parameters:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Time Weighted Average (TWA): WEEL</th>
<th>1 nmm</th>
<th>6 mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethylenetetramine</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA): ACGIH</td>
<td>5 ppm</td>
<td></td>
</tr>
<tr>
<td>Phenol</td>
<td>Recommended exposure limit (REL):</td>
<td>5 ppm</td>
<td>19 mg/m³</td>
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<tr>
<td></td>
<td>NIOSH</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Phenol</td>
<td>Ceiling Limit Value and Time Period (if specified): NIOSH</td>
<td>15.6 ppm</td>
<td>60 mg/m³</td>
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<tr>
<td>Phenol</td>
<td>Permissible exposure limit: OSHA Z1</td>
<td>5 ppm</td>
<td>19 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA): OSHA Z1A</td>
<td>5 nmm</td>
<td>19 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA) Permissible Exposure Limit (PEL): US CA OEL</td>
<td>5 ppm</td>
<td>19 mg/m³</td>
</tr>
<tr>
<td>Phenol</td>
<td>Time Weighted Average (TWA): TN OEL</td>
<td>50 ppm</td>
<td>19 mg/m³</td>
</tr>
</tbody>
</table>

#### 8.2 Exposure controls:

Respiratory Protection
Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection
Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection
Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment
Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments
Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.
## Section 9 - Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Viscous amber liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Phenolic</td>
</tr>
<tr>
<td>pH</td>
<td>No data</td>
</tr>
<tr>
<td>Flash Point</td>
<td>277°F</td>
</tr>
<tr>
<td>Melting / freezing point</td>
<td>No data</td>
</tr>
<tr>
<td>Low / high boiling point</td>
<td>No data</td>
</tr>
<tr>
<td>Upper flammability limits</td>
<td>No data</td>
</tr>
<tr>
<td>Lower flammability limits</td>
<td>No data</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data</td>
</tr>
<tr>
<td>Vapor density (Air=1)</td>
<td>No data</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data</td>
</tr>
<tr>
<td>Solubility in water</td>
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<td>Specific Gravity (H2O=1, at 4 °C)</td>
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<td>Decomposition temperature</td>
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<tr>
<td>Viscosity</td>
<td>No data</td>
</tr>
</tbody>
</table>

## Section 10 - Stability and Reactivity

### 10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated. No corrosive effect on metal. Not fire propagating.

### 10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

### 10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur.

### 10.4 Conditions to avoid

None known

### 10.5 Incompatible materials

Strong bases and acids

### 10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

## Section 11 - Toxicological Information

### 11.1 Information on toxicological effects

**Acute Toxicity**

Oral toxicity - LOSO: > 2,2 00 mg/kg Species: Rat.
Inhalation – Phenol LCS0 (8 h): > 0.9 mg/l Species: Rat. Female
Acute Dermal Toxicity - LOSO: > 1,000 mg/kg Species: Rabbit. Method: Calculation method

**Skin Corrosion/Irritation**

Causes skin irritation.

**Serious Eye Damage/Irritation**

Causes eye burns.

**Respiratory/Skin Sensitization**

No data
Germ Cell Mutagenicity
No data

Carcinogenicity
No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity
No data

Specific Target Organ Toxicity – Single Exposure
No data

Specific Target Organ Toxicity – Repeated Exposure
Absorption of phenolic solutions through the skin may be very rapid and can cause damage to the kidneys, liver, pancreas and spleen, and edema of the lungs.

Aspiration Hazard
No data

Potential Health Effects – Miscellaneous
No data

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12.1 Toxicity:
Toxicity to fish
LC50 - Leuciscus idus (Golden orfe) - 14.00 - 25.00 mg/l - 48 h
LC50 - Carassius auratus (goldfish) - 36.10 - 68.80 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates
EC50 - Daphnia magna (Water flea) - 56 mg/l - 48 h

Toxicity to algae
EC50 - Chlorella vulgaris (Fresh water algae) - 370.00 mg/l - 96 h

12.2 Persistence and Degradability
Biodegradability Result: - Readily biodegradable

12.3 Bioaccumulative Potential
Bioaccumulation
Danio rerio (zebra fish) - 5 h - 2 mg/l

Bioconcentration factor (BCF): 17.5
Remarks: Does not bioaccumulate.

12.4 Mobility in Soil
Assessment transport between environmental compartments: The substance will not evaporate into the atmosphere from the water surface. Adsorption to solid soil phase is not expected.

12.5 Results of PBT and vPvB assessment
No data

12.6 Other Adverse Effects
Due to the pH-value of the product, neutralization is generally required before discharging sewage into treatment plants. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.
Section 13 - Disposal Considerations

13.1 Waste treatment methods
Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

Section 14 - Transport Information

Not Regulated by DOT / IMDG / IATA

Section 15 - Regulatory Information

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations):
TSCA Inventory Status (40 CFR710)
All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Immediate (Acute), Delayed ( Chronic)

Phenol 108-95-2

State Right-to-Know
Component CAS#  State
Triethylenetetramine 112-24-3 PA, NJ, MA
Phenol 108-95-2 PA, NJ, MA

California Proposition 65
This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.
15.2 Chemical safety assessment
No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

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Abbreviations and acronyms
ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer
The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.


Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.