



SAFETY DATA SHEET

SDS No. 2083A

Revision Date: March 15, 2022 Version: 2.0

GHS Compliant

Section 1 - Identification of the substance/mixture and of the company

1.1 Product Identifier

Trade Name: **Part A: Epoxacast 692 Deep Pour**

1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Epoxy Resin

Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062, USA
Telephone: Phone (610) 252-5800

E-mail address: Visit our website at www.smooth-on.com or email
www.sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

H315 Skin Irritation – Category 2

H317 Skin Sensitization – Category 1

H319 Serious Eye Irritation – Category 2A

2.2 GHS Label elements, including precautionary statements



Pictogram(s):

Signal word: Warning

Health Hazards:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

General Precautions:

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

Prevention Precautions:

P261 Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response Precautions:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P388 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P333 + P313 IF SKIN irritation or rash occurs: Get medical advice/attention.
 P337 + P313 IF eye irritation persists: Get medical advice/attention.
 P362 Take off contaminated clothing.
 P363 Wash contaminated clothing before reuse.

Disposal Precautions:

P501 Dispose of contents/container according to local, state and federal laws.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none known**Section 3 - Composition / Information on Ingredients****3.1 Substances/Mixtures**

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

Chemical name	CAS-No.	Concentration (% w/w)
Oxirane, 2,2'-((1-methylethylidene)bis(4,1-phenyleneoxymethylene))bis-, homopolymer	25085-99-8	60 – 70
Dodecyl and tetradecyl glycidyl ethers	68609-97-2	15 – 25

Section 4 - First Aid Measures**4.1 Description of first aid measures****Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water occasionally lifting the upper and lower eyelids. Check and remove any contact lenses if safe to do so. Continue to rinse for at least 15 minutes. If irritation develops, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

4.3 Indication of any immediate medical attention and specific treatment needed.

None.

Section 5 - Fire-Fighting Measures**5.1 Extinguishing Media**

Water Fog, Dry Chemical, and Carbon Dioxide Foam.

5.2 Special hazards arising from the substance or mixture

In a fire or if heated, a pressure increase will occur, and the container may burst.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures**

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage**7.1 Precautions for safe handling**

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters

None defined

8.2 Exposure controls

Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Liquid	Vapor pressure:	0.06 mmHg at 70 °F
Odor:	Mild	Vapor density (Air=1):	>1
pH:	No data	Evaporation rate:	No data
Flash Point:	>300°F	Solubility in water:	Insoluble
Melting / freezing point:	No data	Specific Gravity (H₂O=1, at 4 °C):	1.11 – 1.14
Low / high boiling point:	No data	Relative density:	600 - 800 cP at 25 °C
Upper flammability limits:	No data	Decomposition temperature:	No data
Lower flammability limits:	No data	Viscosity:	No data

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Strong bases and acids

10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity

Component	Result	Species	Dose
Oxirane, 2,2'-((1-methylethylidene)bis(4,1-phenyleneoxymethylene))bis-, homopolymer			
	LD50 Oral	Rat	>4,500 mg/kg
	LD50 Dermal	Rat	>2,000 mg/kg
Dodecyl and tetradecyl glycidyl ethers			
	LD50 Oral	Rat	>2,000 mg/kg

Skin Corrosion/Irritation

Slight irritation.

Serious Eye Damage/Irritation

Slight irritation.

Respiratory/Skin Sensitization

Has caused allergic skin reactions in humans.

Germ Cell Mutagenicity

No data available

Carcinogenicity

No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity

No data available

Specific Target Organ Toxicity – Single Exposure

No data available

Specific Target Organ Toxicity – Repeated Exposure

No data available

Aspiration Hazard

No data available

Potential Health Effects – Miscellaneous

No data available

Section 12 - Ecological Information
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12.1 Toxicity**Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 1.8 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Scenedesmus capricornutum (freshwater algae), static test, 72 Hour, Growth rate inhibition, 11 mg/l

Toxicity to bacteria

1C50, Bacteria, 1B Hour, Respiration rates > 42.6 mg/l

Chronic toxicity to aquatic invertebrates

MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 0.55 mg/l

12.2 Persistence and Degradability

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Not applicable

Biodegradation: 12 %

Exposure time: 28 d

Method: OECD Test Guideline 3028 or Equivalent

12.3 Bioaccumulative Potential

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n.octanol/water(log Pow): 3.242 at 25 °C Estimated.

12.4 Mobility in Soil

Potential for mobility in soil is low (Koc between 500 and 2000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient(Koc): 1800 - 4400 Estimated.

12.2 Persistence and Degradability

No data available

12.3 Bioaccumulative Potential

No data available

12.4 Mobility in Soil
No data available

12.5 Results of PBT and vPvB assessment
No data available

12.6 Other Adverse Effects
No data available

Section 13 - Disposal Considerations

13.1 Waste treatment methods

Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

Section 14 - Transport Information

Not regulated by DOT. Classification for IATA and IMDG.

	<i>Land transport (DOT)</i>	<i>Sea transport (IMDG)</i>	<i>Air transport (ICAO/IATA)</i>
<i>UN number:</i>	-	3082	3082
<i>UN proper shipping name:</i>	-	Epoxy Resin	Epoxy Resin
<i>Transport hazard class(s):</i>	-	9	9
<i>Packing group:</i>	-	III	III
<i>Environmental hazards:</i>	-	Epoxy Resin	Epoxy Resin
<i>Special precautions for user:</i>	-	-	-
<i>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</i>	-	-	-

Section 15 - Regulatory Information

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:

REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of January 2021): This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations):

TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

CERCLA Hazardous Substance List (40 CFR 302.4)

None known.

SARA 302 Components: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

KEEP OUT OF REACH OF CHILDREN

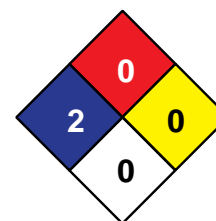
WARNING: Known to the State of CA to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS	
H	2
F	0
R	0

**NFPA****Revision Date: March 15, 2022 Version: 2.0****Abbreviations and acronyms**

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.



SAFETY DATA SHEET

SDS No. 2083B

Revision Date: March 15, 2022 Version: 2.0

GHS Compliant

Section 1 - Identification of the substance/mixture and of the company

1.1 Product Identifier

Trade Name: **Part B: Epoxacast 692 Deep Pour**

1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Epoxy Curing Resin

Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062, USA

Telephone: Phone (610) 252-5800 FAX (610) 252-6200

E-mail address: Visit our website at www.smooth-on.com or email
www.sds@smooth-on.com

1.4 **Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

H302 Acute Toxicity, Oral – Category 4

H312 Acute Toxicity, Dermal – Category 4

H318 Serious eye damage/eye irritation – Category 1

H411 Hazardous to the aquatic environment, chronic toxicity – Category 2

2.2 GHS Label elements, including precautionary statements



Pictogram(s):

Signal word: Danger

Health Hazards

H302 Harmful if swallowed

H312 Harmful in contact with skin

H318 Causes serious eye damage.

Environmental Hazard

H411 Toxic to aquatic life with long lasting effects.

General Precautions

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

Prevention Precautions

- P264 Wash skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response Precautions

- P301 + P312 + P330 IF SWALLOWED: CALL A POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.
 P302 + P352 + P312 IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or doctor/ physician if you feel unwell.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. immediately call a POISON CENTER or doctor/ physician.
 P310 Immediately call a POISON CENTER or doctor/physician.
 P363 Wash contaminated clothing before reuse.
 P391 Collect spillage.

Disposal Precautions

- P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – None known.**Section 3 - Composition / Information on Ingredients****3.1 Substances/Mixtures**

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

Chemical name	CAS-No.	Concentration
Trimethylolpropane poly(oxypropylene)triamine	39423-51-3	60 - 100

Section 4 - First Aid Measures**4.1 Description of first aid measures****Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water occasionally lifting the upper and lower eyelids. Check and remove any contact lenses if safe to do so. Continue to rinse for at least 15 minutes. If irritation develops, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

4.2 Most important symptoms and effects, both acute and delayed.

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

4.3 Indication of any immediate medical attention and specific treatment needed, if necessary.

None known.

Section 5 - Fire-Fighting Measures**5.1 Extinguishing Media**

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture

In a fire or if heated, a pressure increase will occur, and the container may burst.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures**

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage**7.1 Precautions for safe handling**

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers

and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters

None defined

8.2 Exposure controls

Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Liquid	Vapor pressure:	No data
Odor:	Ammoniacal	Vapor density (Air=1):	>1
pH:	11.6	Evaporation rate:	No data
Flash Point:	425.3°F	Solubility in water:	562 g/l (20 °C)
Melting / freezing point:	No data	Specific Gravity (H₂O=1, at 4 °C):	No data
Low / high boiling point:	No data	Relative density:	0.98 g/cm ³ (20°C)
Upper flammability limits:	No data	Decomposition temperature:	No data
Lower flammability limits:	No data	Viscosity:	No data

Section 10 - Stability and Reactivity**10.1 Reactivity**

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Strong bases and acids

10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information**11.1 Information on toxicological effects****Acute Toxicity**

Oral: LD50 (Rat, male and female): 550 mg/kg
Method: OECD Test Guideline 425

Dermal toxicity

LD50 (Rat, male and female): > 1,000 mg/kg
Method: OECD Test Guideline 402

Skin Corrosion/Irritation

Mild skin irritation

Serious Eye Damage/Irritation

No data available

Respiratory/Skin Sensitization

Does not cause skin sensitization

Germ Cell Mutagenicity

Negative

Carcinogenicity

No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity

No data available

Specific Target Organ Toxicity – Single Exposure

No data available

Specific Target Organ Toxicity – Repeated Exposure

No data available

Aspiration Hazard

No data available

Potential Health Effects – Miscellaneous

No data available

Section 12 - Ecological Information**12.1 Toxicity**

LC50 (Oncorhynchus mykiss (rainbow trout)): > '100 mg/l

Exposure time: 96 h

Test Type: static test

Test substance: Fresh water

12.2 Persistence and Degradability

Concentration: 100 mg/l

Result: Not readily biodegradable.

Biodegradation: < 5 %

Exposure time: 28 d

12.3 Bioaccumulative Potential

No data available

12.4 Mobility in Soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other Adverse Effects

No data available

Section 13 - Disposal Considerations**13.1 Waste treatment methods**

Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Regulations may vary in various locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

Container disposal

Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.

Section 14 - Transport Information

Regulated by DOT / IMDG / IATA

	<i>Land transport (DOT)</i>	<i>Sea transport (IMDG)</i>	<i>Air transport (ICAO/IATA)</i>
UN number:	UN 2735	UN 2735	UN 2735
UN proper shipping name:	AMINES, Liquid, Corrosive, N.O.S (Polyetherdiamine)	AMINES, Liquid, Corrosive, N.O.S (Polyetherdiamine)	AMINES, Liquid, Corrosive, N.O.S (Polyetherdiamine)
Transport hazard class(s):	8	8	8
Packing group:	III	III	III
Environmental hazards:	No	No	No
Special precautions for user:	-	-	-
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	-	-	-

Section 15 - Regulatory Information
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15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:**REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of January 2021)**

This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations)**TSCA Inventory Status (40 CFR710)**

All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and community Right-to-Know Act of 1986) Sections 311 and 312

Acute Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Proposition 65

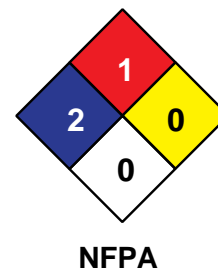
This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS	
H	2
F	1
R	0



NFPA

Revision Date: March 15, 2022 Version: 2.0

Abbreviations and acronyms

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.