Section 1 - Identification

1.1 Product Identifier
Trade Name: FLEXER® Epoxy Flexibilizer

1.2 Relevant identified uses of the substance or mixture and uses advised against
General Use: Epoxy Additive
Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:
Company: Smooth-On, Inc.
5600 Lower Macungie Rd., Macungie, PA 18062
Telephone: Domestic: 1 (877) 706-5303
International: (610) 252-5800 (collect calls accepted)
E-mail address: Visit our website at www.smooth-on.com or email www.sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture
GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

H360 Reproductive toxicity – Category 1
H400 Aquatic toxicity, acute – Category 1
H410 Aquatic toxicity, chronic – Category 1

2.2 GHS Label elements, including precautionary statements

Pictogram(s): ⚠️ ▶️
Signal word: Danger

Health Hazards
H360 May damage fertility or the unborn child

Environmental Hazards
H410 Very toxic to aquatic life with long lasting effects

General Precautions
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.

Prevention Precautions
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
2.3 **Hazards not otherwise classified (HNOC) or not covered by GHS** – none known

This product contains a chemical known to be hazardous according to California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65). (See also Section 3 and 15).

### Section 3 - Composition / Information on Ingredients

#### 3.1 Substances/Mixtures

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butyl benzyl phthalate</td>
<td>85-68-7</td>
<td>&gt;99</td>
</tr>
</tbody>
</table>

### Section 4 - First Aid Measures

#### 4.1 Description of first aid measures

**Inhalation**
Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact**
Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact**
In case of skin contact, wash thoroughly with soap and water.

**Ingestion**
Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed.
None known.

#### 4.3 Indication of any immediate medical attention and specific treatment needed.
None known.

### Section 5 - Fire-Fighting Measures

#### 5.1 Extinguishing Media
Water Fog, Dry Chemical, and Carbon Dioxide Foam

#### 5.2 Special hazards arising from the substance or mixture
None known.
5.3 Advice for firefighters
Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off “fuel” to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

6. Personal precautions, protective equipment and emergency procedures
Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions
Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up
Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections
See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

7. Precautions for safe handling
Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities
Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)
These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

8. Control parameters
None defined
8.2 Exposure controls

Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>colorless oily liquid</td>
</tr>
<tr>
<td>Odor:</td>
<td>Not available</td>
</tr>
<tr>
<td>pH:</td>
<td>No date</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>No date</td>
</tr>
<tr>
<td>Melting / freezing point:</td>
<td>&lt; -31 °F</td>
</tr>
<tr>
<td>Low / high boiling point:</td>
<td>698 °F</td>
</tr>
<tr>
<td>Upper flammability limits:</td>
<td>f.p. at or above 200 °F</td>
</tr>
<tr>
<td>Lower flammability limits:</td>
<td>No data</td>
</tr>
<tr>
<td>Partition coefficient:</td>
<td>low Pow: 4.91 @ 68 °F</td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>14.4 mmHg @ 482.0 °F</td>
</tr>
<tr>
<td>0.2 mmHg @ 302.0 °F</td>
<td></td>
</tr>
<tr>
<td>Vapor density (Air=1):</td>
<td>10.8</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>No data</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>26.9 mg/l @ 77 °F (OECD TG 105) – negligible</td>
</tr>
<tr>
<td>Specific Gravity (H2O=1, at 4 °C):</td>
<td>1.12 @ 77 °F</td>
</tr>
<tr>
<td>Relative density:</td>
<td>No data</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>No data</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>395 cPs @ 77 °F</td>
</tr>
<tr>
<td>Auto-ignition temperature:</td>
<td>449.6 °F</td>
</tr>
</tbody>
</table>

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated. No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.
10.3 Possibility of hazardous reactions
Hazardous polymerization cannot occur

10.4 Conditions to avoid
None known

10.5 Incompatible materials
Strong bases and acids

10.6 Hazardous decomposition products
Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity
Oral LD50: 2330 mg/kg (rat, OECD TG 401)
Dermal LD 50: 6700 mg/kg (rat)
Inhalation LC50: >6.7 mg/l (rat – 4h)

Skin Corrosion/Irritation
No data

Serious Eye Damage/Irritation
No data

Respiratory/Skin Sensitization
Guinea pig – result: does not cause skin sensitization

Germ Cell Mutagenicity
Ames test, S. typhimurium – result: negative

Carcinogenicity
No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity
No data

Specific Target Organ Toxicity – Single Exposure
No data

Specific Target Organ Toxicity – Repeated Exposure
No data

Aspiration Hazard
No data

Chronic Exposure
No data
Potential Health Effects – Miscellaneous
RTECS: TH9990000; may cause endocrine disruptions.

Section 12 - Ecological Information

12.1 Toxicity
- fish: LC50, *Lepomis macrochirus* (bluegill) – 1.7 mg/l (96 h)
- NOEC, *Oncorhynchus mykiss* (rainbow trout) – 0.48 mg/l (96 h)
- flow through test LC50, *Pimephales promelas* (fathead minnow) – 2.1 mg/l (96 h, OECD TG 203)
- daphnia static test LC50, *Daphnia magna* (water flea) – 1.8 mg/l (48 h)
- algae Growth inhibition EC50, *Desmodesmus subspicatus* (green algae) – 0.31 mg/l (OECD TG 201)

12.2 Persistence and Degradability
- aerobic – exposure time 14 d: result 81% - readily biodegradable

12.3 Bioaccumulative Potential
- bioaccumulation Lepomis macrochirus (bluegill) – 21 d: 0.00973 mg/l
- bioaccumulation factor (BCF): 663

12.4 Mobility in Soil
- No data available

12.5 Results of PBT and vPvB assessment
- No data available

12.6 Other Adverse Effects
- Very toxic to aquatic life with long lasting effects; avoid release to the environment.

Section 13 - Disposal Considerations

13.1 Waste treatment methods
Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Regulations may vary in various locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

Container disposal
Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers

Section 14 - Transport Information

DOT: for packages containing less than 100 lb, this product is not regulated for transport by DOT. For IATA or IMDG Limited Quantity (LQ) is 5 L

<table>
<thead>
<tr>
<th></th>
<th>Land transport (DOT)</th>
<th>Sea transport (IMDG)</th>
<th>Air transport (ICAO/IATA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number:</td>
<td>3082</td>
<td>3082</td>
<td>3082</td>
</tr>
</tbody>
</table>
UN proper shipping name: Environmentally hazardous substances, liquid, n.o.s Environmentally hazardous substances, liquid, n.o.s Environmentally hazardous substances, liquid, n.o.s

Transport hazard class(s): 9 9 9

Packing group: III III III

Environmental hazards: Marine Pollutant Marine Pollutant Marine Pollutant

Special precautions for user: Reportable Quantity (RQ): 100 lb Reportable Quantity (RQ): 5L Reportable Quantity (RQ): 5L

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code N/A N/A N/A

Section 15 - Regulatory Information

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture

This product is subject to regulation under REACH. The product contains the following ingredient(s) listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC):

Butyl benzyl phthalate 85-68-7

In the United States (EPA Regulations)
TSCA Inventory Status (40 CFR710)
All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

CERCLA Hazardous Substance List (40 CFR 302.4)
Butyl benzyl phthalate 85-68-7 (RQ 100 lb)

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and community Right-to-Know Act of 1986) Sections 311 and 312
Immediate (Acute), Delayed (Chronic), Fire, None

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

State Right-to-Know Component
Butyl benzyl phthalate 85-68-7

State
IL
MD
RI
NJ

AAL 24 h avg. 700 µg/m3; AAL w/ LAER 24 h avg. 700 µg/m3; minimum quantity 2,000 lb/yr
WARNING: Known to the State of CA to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

15.2 Chemical safety assessment
No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

Revision Date: 8/17/2018    Version: 4.0

Abbreviations and acronyms
ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL- Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer
The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Buddy Rhodes Concrete Products, it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.