Material Safety Data Sheet

Mold Star 15 Slow, Mold Star 16 Fast
Mold Star 30

MSDS No. 292

Date Of Preparation: November 2, 2011 Revision: 0003

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Mold Star 15 Slow Part A, Mold Star 16 Fast Part A
Mold Star 30 Part A
General Use: Silicone Elastomer
Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042
Phone (610) 252-5800, FAX (610) 252-6200
Emergency Contact: Chem-Tel
Domestic 800-255-3924
International 813-248-0585

Section 2- Hazards Identification

Not hazardous according to United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) and Council directive 1999/45/EC and its subsequent amendments.

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Section 3 - Composition / Information on Ingredients

No hazardous ingredients

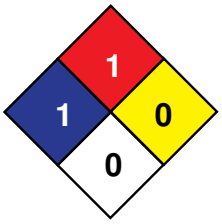
Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air.
Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.
Skin Contact: In case of skin contact, wash thoroughly with soap and water; remove contaminated clothing and launder before reuse.
Ingestion: Do not induce vomiting unless instructed by a physician. Contact physician immediately
After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flash Point: >300 °F
Flash Point Method: PMCC
LEL: Not Established
UEL: Not Established
Flammability Classification: Non-Flammable
Extinguishing Media: Dry Chemical, Carbon Dioxide, and Foam
Unusual Fire or Explosion Hazards: None
Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.
Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure-demand or positive-pressure mode.

NFPA



Section 6 - Accidental Release Measures

Spill /Leak Procedures: Dike and contain spill; absorb or scrape up excess into suitable container for disposal. Stop or reduce discharge if it can be done safely.
Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7 - Handling and Storage

Handling Precautions: Use good general housekeeping procedures.
Storage Requirements: Store in cool dry, well-ventilated area.

Section 8 - Exposure Controls / Personal Protection

Respiratory Protection: Follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators.

Protective Clothing/Equipment: Wear chemically protective gloves to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.
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Section 9 - Physical and Chemical Properties

Physical State: Viscous Liquid
Appearance : White viscous liquid
Odor : Sweet odor
Vapor Pressure: None (Polymeric Resin)
Vapor Density (Air=1): >1
Specific Gravity (H_2O=1, at 4 °C): 1.18

Water Solubility: Insoluble
Boiling Point: None (Polymeric Resin)
% Volatile: Nil
Freezing/Melting Point: None (Polymeric Resin)
Viscosity: 105 poise
Evaporation Rate: Not Applicable

Section 10 - Stability and Reactivity

Stability: Stable at room temperature in closed containers under normal storage and handling conditions.
Polymerization: Hazardous polymerization can not occur.
Chemical Incompatibilities: Strong bases, and acids.
Hazardous Decomposition Products: Silica, carbon monoxide and carbon dioxide

Section 11- Toxicological Information

Eye Effects: Irritation
Skin Effects: Irritation

Carcinogenicity: None Determined
Mutagenicity: None Determined
Teratogenicity: None Determined

Section 12 - Ecological Information

None Established

Section 13 - Disposal Considerations

Disposal: Must be disposed of in accordance with applicable Federal, state and local regulations.

Section 14 - Transport Information

DOT	IATA	IMDG
Not Regulated	**Not Regulated**	**Not Regulated**

Section 15 - Regulatory Information

United States Regulations

EPA Regulations:

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)

SARA Toxic Chemical (40 CFR 372.65): None

These products do not contain chemicals that are subject to release reporting requirements under **section 313 of SARA Title III.**

TSCA Inventory Status (40 CFR710): All components of these formulations are listed in the TSCA Inventory.

California Proposition 65**:** These products do not intentionally contain any chemicals which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

CANADA Regulations

WHMIS Identification: **Not controlled**
CDSL/NDL (Canadian Domestic Substance List/Non Domestic Substance List): **All are Listed**

Labeling according to EEC Directive

No special packaging or labeling requirements.

Section 16 - Other Information

Disclaimer: The information contained in this MSDS is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA)Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Directive 1907/2006/EEC (REACH). Hazard symbols and risk phrases are based on maximum listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) or the European Union (EU/EEC) directive 1907/2006/EEC and are considered trade secrets under US Federal Law (29CFR and 40CFR), Canadian Law (Health Canada Legislation), and European Union Directives.

Material Safety Data Sheet

Mold Star 15 Slow, Mold Star 16 Fast
Mold Star 30

MSDS No. 292

Date Of Preparation: November 2, 2011 Revision: 0003

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Mold Star 15 Slow Part B, Mold Star 16 Fast Part B
Mold Star 30 Part B
General Use: Silicone Elastomer
Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042
Phone (610) 252-5800, FAX (610) 252-6200
Emergency Contact: Chem-Tel
Domestic 800-255-3924
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Section 3 - Composition / Information on Ingredients

No hazardous ingredients

Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air.
Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.
Skin Contact: In case of skin contact, wash thoroughly with soap and water; remove contaminated clothing and launder before reuse.
Ingestion: Do not induce vomiting unless instructed by a physician. Contact physician immediately
After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flash Point: >300 °F
Flash Point Method: PMCC
LEL: Not Established
UEL: Not Established
Flammability Classification: Non-Flammable
Extinguishing Media: Dry Chemical, Carbon Dioxide, and Foam
Unusual Fire or Explosion Hazards: None
Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.
Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure-demand or positive-pressure mode.

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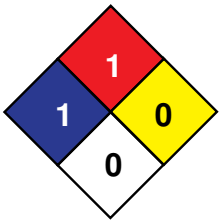

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Section 7 - Handling and Storage

Handling Precautions: Use good general housekeeping procedures.
Storage Requirements: Store in cool dry, well-ventilated area.

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Respiratory Protection: Follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators.

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Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

Section 9 - Physical and Chemical Properties

Physical State: Viscous Liquid
Color: Mold Star 15 Slow Green
Mold Star 16 Fast Blue-Green
Mold Star 30 Blue
Vapor Pressure: None (Polymeric Resin)
Vapor Density (Air=1): >1
Specific Gravity (H_2O=1, at 4 °C): 1.18

Water Solubility: Insoluble
Boiling Point: None (Polymeric Resin)
% Volatile: Nil
Freezing/Melting Point: None (Polymeric Resin)
Viscosity: 145 poise
Evaporation Rate: Not Applicable

Section 10 - Stability and Reactivity

Stability: Stable at room temperature in closed containers under normal storage and handling conditions.
Polymerization: Hazardous polymerization can not occur.
Chemical Incompatibilities: Strong bases, and acids.
Hazardous Decomposition Products: Silica, carbon monoxide and carbon dioxide

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Eye Effects: Irritation
Skin Effects: Irritation

Carcinogenicity: None Determined
Mutagenicity: None Determined
Teratogenicity: None Determined

Section 12 - Ecological Information

None Established

Section 13 - Disposal Considerations

Disposal: Must be disposed of in accordance with applicable Federal, state and local regulations.

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DOT	IATA	IMDG
Not Regulated	**Not Regulated**	**Not Regulated**

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