



Material Safety Data Sheet

Encapso[®] K

MSDS No. 269

Date Of Preparation: April 22, 2014

Revision: 0002

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Encapso[®] K Part A

General Use: Silicone Elastomer

Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042
Phone (610) 252-5800, FAX (610) 252-6200

Emergency Contact: Chem-Tel
Domestic 800-255-3924
International 813-248-0585

Section 2- Hazards Identification

Not hazardous according to United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) and Council directive 1999/45/EC and its subsequent amendments.

HMIS	
H	1
F	1
R	0

Section 3 - Composition / Information on Ingredients

No hazardous ingredients

Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air.

Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact: In case of skin contact, wash thoroughly with soap and water; remove contaminated clothing and launder before reuse.

Ingestion: Do not induce vomiting unless instructed by a physician. Contact physician immediately

After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flash Point: >300 °F

Flash Point Method: PMCC

LEL: Not Established

UEL: Not Established

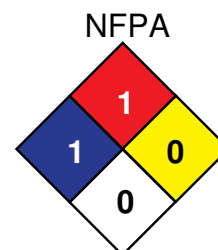
Flammability Classification: Non-Flammable

Extinguishing Media: Dry Chemical, Carbon Dioxide, and Foam

Unusual Fire or Explosion Hazards: None

Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.

Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.



Section 6 - Accidental Release Measures

Spill /Leak Procedures: Dike and contain spill; absorb or scrape up excess into suitable container for disposal. Stop or reduce discharge if it can be done safely.

Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7 - Handling and Storage

Handling Precautions: Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment. Use good general housekeeping procedures.

Storage Requirements: Store in cool dry, well-ventilated area.

Section 8 - Exposure Controls / Personal Protection

Respiratory Protection: Follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators. Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres. If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit-testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

Protective Clothing/Equipment: Wear chemically protective gloves to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.



Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

Section 9 - Physical and Chemical Properties

Physical State: Liquid

Appearance : Clear liquid

Odor : Mild odor

Vapor Pressure: None (Polymeric Resin)

Vapor Density (Air=1): >1

Specific Gravity (H₂O=1, at 4 °C): 0.98

V.O.C.: None

Water Solubility: Insoluble

Boiling Point: None (Polymeric Resin)

% Volatile: Nil

Freezing/Melting Point: None (Polymeric Resin)

Viscosity: 2 poise

Evaporation Rate: Not Applicable

Section 10 - Stability and Reactivity

Stability: This product is stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization can not occur.

Chemical Incompatibilities: Strong bases, and acids.

Hazardous Decomposition Products: Silica, carbon monoxide and carbon dioxide

Section 11- Toxicological Information

Eye Effects: Irritation
Skin Effects: Irritation

Carcinogenicity: None Determined
Mutagenicity: None Determined
Teratogenicity: None Determined

Section 12 - Ecological Information

None Established

Section 13 - Disposal Considerations

Disposal: Must be disposed of in accordance with applicable Federal, state and local regulations.

Section 14 - Transport Information

DOT
Not Regulated

IATA
Not Regulated

IMDG
Not Regulated

Section 15 - Regulatory Information

United States Regulations

EPA Regulations:

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)

SARA Toxic Chemical (40 CFR 372.65): None

This product does not contain chemicals that are subject to release reporting requirements under **section 313 of SARA Title III.**

TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory.

California Proposition 65: This product does not intentionally contain any chemicals which have been identified by the state of California to cause cancer, birth defects or other reproductive harm

CANADA Regulations

WHMIS Identification: **Not controlled**

CDSL/NDSL (Canadian Domestic Substance List/Non Domestic Substance List): **All are Listed**

Labeling according to EEC Directive

No special packaging or labeling requirements

Section 16 - Other Information

Disclaimer: The information contained in this MSDS is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Directive 1907/2006/EEC (REACH). Hazard symbols and risk phrases are based on maximum listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) or the European Union (EU/EEC) directive 1907/2006/EEC and are considered trade secrets under US Federal Law (29CFR and 40CFR), Canadian Law (Health Canada Legislation), and European Union Directives



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Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Encapso® K Part B

General Use: Silicone Elastomer

Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042
Phone (610) 252-5800, FAX (610) 252-6200

Emergency Contact: Chem-Tel
Domestic 800-255-3924
International 813-248-0585

Section 2- Hazards Identification

Hazard Designations:

Europe



Canada



HMIS	
H	2
F	2
R	0

Information pertaining to particular dangers

R22: Harmful if swallowed.

R36/37/38: Irritating to eyes, respiratory system and skin.

R52/53: Harmful to aquatic organisms may cause long term adverse effects in the aquatic environment.

Classified according to Articles 6 & 7 of Directive 1999/45/EC

Section 3 - Composition / Information on Ingredients

Component	ACGIH TWA	OSHA PEL	Hazard Designation	Weight Percent (%)
Proprietary Silanes Mixture	None Established	None Established	Xi	7-10
Dimethyltin dineodecanoate CAS Number: 68928-76-7 EINECS Number: 273-028-6	None Established	None Established	Xn	2-5

Section 4 - First Aid Measures

Inhalation Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact: In case of skin contact, wash thoroughly with soap and water; remove contaminated clothing and launder before reuse; seek medical attention if rash develops.

Ingestion: Do not induce vomiting unless instructed by a physician. Contact physician immediately

After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flash Point: >144°F (62.2°C) **LEL:** Not Established **EL:** Not Established

Flash Point Method: PMCC

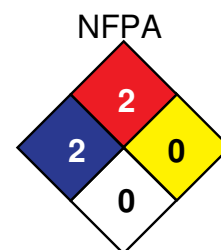
Flammability Classification: Combustible Liquid

Extinguishing Media: Dry Chemical, Carbon Dioxide, and Foam

Unusual Fire or Explosion Hazards: On combustion, silica, tin oxide and carbon dioxide are emitted.

Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.

Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.



Section 6 - Accidental Release Measures

Spill /Leak Procedures: Evacuate area. Eliminate all sources of ignition. Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Absorb on vermiculite. Place in covered containers using non-sparking tools and transport outdoors. Ventilate area and wash spill site after material pickup is complete.

Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7 - Handling and Storage

Handling Precautions: Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment. If ventilation is not sufficient, wear proper respiratory equipment. Reseal partial containers. Use good general housekeeping procedures.

Storage Requirements: Store in cool dry, well-ventilated area.

Section 8 - Exposure Controls / Personal Protection

Respiratory Protection: Follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators. *Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.* If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit-testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

Protective Clothing/Equipment: Wear chemically protective gloves and aprons to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.



Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

Section 9 - Physical and Chemical Properties

Physical State: Liquid	Water Solubility: Insoluble
Appearance : Clear liquid	Boiling Point: None (Polymeric Resin)
Odor : Mild odor	% Volatile: Nil
Vapor Pressure: None (Polymeric Resin)	Freezing/Melting Point: None (Polymeric Resin)
Vapor Density (Air=1): >1	Viscosity: 1 poise
Specific Gravity (H₂O=1, at 4 °C): 0.98	Evaporation Rate: Not Applicable

Section 10 - Stability and Reactivity

Stability: This product is stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization can not occur.

Chemical Incompatibilities: Strong acids, bases, and oxidizers.

Hazardous Decomposition Products: Silica, tin oxide carbon monoxide and carbon dioxide.

Section 11- Toxicological Information

Eye Effects: Irritation

Skin Effects: Irritation

Carcinogenicity: None Determined

Mutagenicity: None Determined

Teratogenicity: None Determined

Section 12 - Ecological Information

None Established

Section 13 - Disposal Considerations

Disposal: Must be disposed of in accordance with applicable Federal, state and local regulations.

Section 14 - Transport Information

DOT	IATA	IMDG
Not Regulated	Not Regulated	Not Regulated

Section 15 - Regulatory Information

United States EPA Regulations:

US TSCA Inventory Status (40 CFR 710): All components of this product are listed on the TSCA inventory.

This product does not contain chemicals that are subject to release reporting requirements under section 313 of SARA Title III.

California Proposition 65: This product does not intentionally contain any chemicals which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

Section 15 - Regulatory Information (continued)


Canadian Regulations;

WHMIS Identification: **D2A**

CDSL/NDSL (Canadian Domestic Substance List/Non Domestic Substance List): **Listed on CDSL**



Labeling according to EEC Directive

Risk Phrases	Symbol(s) Required for EU Label	Safety Phrases
<p>R22: Harmful if swallowed. R36/37/38: Irritating to eyes, respiratory system and skin. R52/53: Harmful to aquatic organisms may cause long term adverse effects in the aquatic environment</p>	 Xi = Irritant	<p>S2: Keep out of reach of children. S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S28: After contact with skin, wash immediately with plenty of soap-suds. S/37/39: Wear suitable gloves and eye /face protection.</p>

Section 16 - Other Information

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