



# SAFETY DATA SHEET

Revision date 18-Sep-2024

Revision Number 1

## 1. Identification

### Product identifier

**Product Name** Part A:  
FlexFoam-It! Series  
Foam-It! 3, 4, 5, 15  
EZ-Spray Plastic  
Styrocoat  
Feather Lite  
Plasti-Paste Series (Except Plasti-Paste Epoxy)  
Shell Shock Series  
Smooth-Cast Series  
Task Series (Except Task 12)  
KX Flex 90  
Simpact Series (Except Simpact 60 and 80)

### Other means of identification

**Product Code(s)** FG-446A  
**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** Polyurethane Elastomer.

### Restrictions on use

### Details of the supplier of the safety data sheet

#### **Manufacturer**

Smooth-On, Inc., 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

**E-mail** sds@smooth-on.com

### Emergency telephone number

**Emergency Telephone** CHEMTEL +01-813-248-0585

## 2. Hazard(s) identification

### Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2A - (H319)
Respiratory sensitization	Category 1 - (H334)
Skin sensitization	Category 1 - (H317)
Carcinogenicity	Category 2 - (H351)
Specific target organ toxicity (single exposure)	Category 3 - (H335)
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)

**Label elements****Danger****Hazard statements**

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H332 - Harmful if inhaled.

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 - May cause respiratory irritation.

H351 - Suspected of causing cancer.

H373 - May cause damage to organs through prolonged or repeated exposure.



Exclamation mark

Health hazard

**Precautionary Statements - Prevention**

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P271 - Use only outdoors or in a well-ventilated area.

P264 - Wash face, hands and any exposed skin thoroughly after handling.

P284 - In case of inadequate ventilation wear respiratory protection.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P260 - Do not breathe dust/fume/gas/mist/vapors/spray.

P280 - Wear protective gloves.

**Precautionary Statements - Response**

P308 + P313 - IF exposed or concerned: Get medical advice/attention.

**Eyes**

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 - If eye irritation persists: Get medical advice/attention.

**Skin**

P302 + P352 - IF ON SKIN: Wash with plenty of water and soap.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention.

**Inhalation**

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

**Precautionary Statements - Storage**

P405 - Store locked up.

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

**Precautionary Statements - Disposal**

P501 - Dispose of contents/ container to an approved waste disposal plant.

**Other information**

May cause long lasting harmful effects to aquatic life.

**3. Composition/information on ingredients****Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%
4,4-Methylenediphenyl diisocyanate	101-68-8	20 - 40
Methylenediphenyl diisocyanate	26447-40-5	1 - <3

## 4. First-aid measures

### Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
<b>Inhalation</b>	May cause allergic respiratory reaction. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	May produce an allergic reaction. Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination Avoid contact with skin, eyes or clothing Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation Use personal protective equipment as required See section 8 for more information Avoid breathing vapors or mists

### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Coughing and/ or wheezing. Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Difficulty in breathing.
<b>Effects of Exposure</b>	May cause damage to organs through prolonged or repeated exposure.

### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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## 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by inhalation. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.

**Sensitivity to static discharge** None.

**Special protective actions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures**

Personal precautions, protective equipment and emergency procedures

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

**Other information** Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

**Environmental precautions** Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage**

Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

**8. Exposure controls/personal protection**

Control parameters

**Exposure Limits** NOM-010-STPS-2014.

Chemical name	Mexico
4,4-Methylenediphenyl diisocyanate 101-68-8	VLE-PPT: 0.005 ppm

**Biological occupational exposure limits**

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

#### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves  
**Skin and body protection** Impervious gloves  
Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection** Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and immediately after handling the product.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

**Physical state** Liquid  
**Appearance** Amber Liquid  
**Color** Amber  
**Odor** Musty  
**Odor threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>Melting point / freezing point</b>	< 2.7778 °C / 37.000 °F	None known
<b>Initial boiling point and boiling range</b>	No data available	None known
<b>Flash point</b>	> 148.8889 °C / 300.000 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	< 0.00016 mmHg	None known
<b>Relative vapor density</b>	>1	None known
<b>Relative density</b>	No data available	None known
<b>Water solubility</b>	Insoluble in water	None known
<b>Solubility in other solvents</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	30 – 100 cPs	None known
<b>Dynamic viscosity</b>	No data available	None known

### Other information

**Oxidizing properties** No information available.  
**Explosive properties** No information available.  
**Molecular weight** No information available

**Liquid Density** No information available  
**Bulk density** No information available

**10. Stability and reactivity**

**Reactivity** No information available.  
**Chemical stability** Stable under normal conditions.  
**Possibility of hazardous reactions** None under normal processing.  
**Conditions to avoid** Excessive heat.  
**Incompatible materials** Strong acids. Strong bases. Strong oxidizing agents.  
**Hazardous decomposition products** None known based on information supplied.

**11. Toxicological information**

Information on likely routes of exposure

**Product Information**

**Inhalation** Specific test data for the substance or mixture is not available. May cause sensitization in susceptible persons. (based on components). May cause irritation of respiratory tract. Harmful by inhalation.  
**Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.  
**Skin contact** Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause sensitization by skin contact. Causes skin irritation.  
**Ingestion** Specific test data for the substance or mixture is not available. May cause additional affects as listed under "Inhalation". Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing. Coughing and/ or wheezing. Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity Harmful by inhalation.

**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

**ATEmix (oral)** 29,176.10 mg/kg  
**ATEmix (dermal)** 10,000.00 mg/kg  
**ATEmix (inhalation-dust/mist)** 1.50 mg/l

**Unknown acute toxicity**

74 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
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4,4-Methylenediphenyl diisocyanate 101-68-8	= 31600 mg/kg ( Rat )	-	= 369 mg/m <sup>3</sup> ( Rat ) 4 h
Methylenediphenyl diisocyanate 26447-40-5	> 10000 mg/kg ( Rat )	> 10000 mg/kg ( Rabbit )	= 490 mg/m <sup>3</sup> ( Rat ) 4 h

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Interactive effects</b>	No information available.
<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No information available.

**Carcinogenicity** Contains a known or suspected carcinogen. Classification based on data available for ingredients. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	Mexico
4,4-Methylenediphenyl diisocyanate 101-68-8	-	Group 3	-	-
Methylenediphenyl diisocyanate 26447-40-5	-	Group 3	-	-

**Legend**

**IARC (International Agency for Research on Cancer)**  
Group 3 - Not Classifiable as to Carcinogenicity in Humans

<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	May cause respiratory irritation.
<b>STOT - repeated exposure</b>	May cause damage to organs through prolonged or repeated exposure.
<b>Target organ effects</b>	Respiratory system, Eyes.
<b>Aspiration hazard</b>	No information available.
<b>Other information</b>	No information available.

**12. Ecological information**

**Ecotoxicity** May cause long lasting harmful effects to aquatic life.

**Persistence and degradability** No information available.

**Bioaccumulation**

**Component Information**

Chemical name	Partition coefficient
4,4-Methylenediphenyl diisocyanate 101-68-8	4.51
Methylenediphenyl diisocyanate 26447-40-5	4.5

**Other adverse effects** No information available.

**13. Disposal considerations**

Disposal methods

**Waste from residues/unused products** Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

**Contaminated packaging** Do not reuse empty containers.

**14. Transport information**

**MEX** Not regulated  
  
**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** No information available

**TDG** Not regulated

**DOT** Not regulated

**ICAO (air)** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

**15. Regulatory information**

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

**International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**International Inventories**

**TSCA** Contact supplier for inventory compliance status.  
**DSL/NDSL** Contact supplier for inventory compliance status.  
**EINECS/ELINCS** Contact supplier for inventory compliance status.  
**ENCS** Contact supplier for inventory compliance status.  
**IECSC** Contact supplier for inventory compliance status.



**KECI** Contact supplier for inventory compliance status.  
**PICCS** Contact supplier for inventory compliance status.  
**AIIC** Contact supplier for inventory compliance status.  
**NZIoC** Contact supplier for inventory compliance status.

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AIIC** - Australian Inventory of Industrial Chemicals  
**NZIoC** - New Zealand Inventory of Chemicals

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 3	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2 *	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

*Chronic Hazard Star Legend*

\* = Chronic Health Hazard

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGl(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

Revision date 18-Sep-2024

Revision Note No information available.

**NOM-018-STPS-2015**

The information is believed to be accurate, but it is not exhaustive and must be used only as guidance. It is based on the current state of knowledge of the chemical substance or mixture and is applicable to the appropriate safety precautions for the product.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**