



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 28-Jul-2025

Revision Number 1

## 1. Identification

### Product identifier

Product Name PC-3 Part A

### Other means of identification

Product Code(s) FG-203A

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended use Formulated Epoxy Resin

Restrictions on use

### Details of the supplier of the safety data sheet

#### **Supplier Address**

Smooth-On, Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, [www.smooth-on.com](http://www.smooth-on.com),  
[sds@smooth-on.com](mailto:sds@smooth-on.com)

E-mail [sds@smooth-on.com](mailto:sds@smooth-on.com)

### Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

### Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2B
Skin sensitization	Category 1

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements



Warning

**Hazard statements**

H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H320 - Causes eye irritation

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling.  
Avoid breathing dust, fume, gas, mist, vapors and spray.  
Contaminated work clothing must not be allowed out of the workplace.  
Wear protective gloves.

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label).  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of water and soap.  
Take off contaminated clothing and wash it before reuse.  
If skin irritation or rash occurs: Get medical advice/attention.

**Precautionary Statements - Disposal**

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Other information**

Toxic to aquatic life with long lasting effects.

**3. Composition/information on ingredients****Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8	45-70	*
Silicic acid, aluminum sodium salt	1344-00-9	10-30	*
Triphenyl Phosphite	101-02-0	7-13	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. First-aid measures****Description of first aid measures**

<b>General advice</b>	Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Get medical attention if irritation develops and persists. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).
<b><u>Most important symptoms and effects, both acute and delayed</u></b>	
Symptoms	Itching. Rashes. Hives.
Effects of Exposure	No information available.
<b><u>Indication of any immediate medical attention and special treatment needed</u></b>	
Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.

## 5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### **Personal precautions, protective equipment and emergency procedures**

Personal precautions	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Other information	Refer to protective measures listed in Sections 7 and 8.

### **Methods and material for containment and cleaning up**

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

### **Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. Exposure controls/personal protection

**Control Parameters**

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Silicic acid, aluminum sodium salt 1344-00-9	TWA: 1 mg/m <sup>3</sup> respirable particulate matter	-	-

**Appropriate engineering controls**

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. Use appropriate respiratory protection.

**General hygiene considerations** Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

## 9. Physical and chemical properties

**Information on basic physical and chemical properties**

**Physical state** Paste / Gel  
**Appearance** Paste  
**Color** black  
**Odor** Mild  
**Odor threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known
<b>Melting point / freezing point</b>	No data available	None known

<b>Initial boiling point and boiling range</b>	No data available	None known
<b>Flash point</b>	> 149 °C / 300.2 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Relative vapor density</b>	No data available	None known
<b>Relative density</b>	1.0 - 1.2	None known
<b>Water solubility</b>	No data available	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known
<b>Other information</b>		
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	
<b>Softening point</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC content</b>	No information available	
<b>Liquid Density</b>	No information available	
<b>Bulk density</b>	No information available	

## 10. Stability and reactivity

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	None known based on information supplied.
<b>Incompatible materials</b>	Strong acids. Strong bases. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes eye irritation. May cause redness, itching, and pain.
<b>Skin contact</b>	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause

gastrointestinal irritation, nausea, vomiting and diarrhea.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

#### Acute toxicity

#### Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral) 6,529.30 mg/kg  
ATEmix (dermal) 8,794.90 mg/kg

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Silicic acid, aluminum sodium salt 1344-00-9	> 10000 mg/kg ( Rat )	> 5000 mg/kg ( Rabbit )	> 5.221 mg/L ( Rat ) 4 h
Triphenyl Phosphite 101-02-0	= 1590 mg/kg ( Rat )	2000 - 5000 mg/kg ( Rabbit )	> 6.7 mg/L ( Rat ) 1 h

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes eye irritation.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

Chemical name	ACGIH	IARC	NTP	OSHA
Silicic acid, aluminum sodium salt 1344-00-9	A4 - Not Classifiable as a Human Carcinogen	-	-	-

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Silicic acid, aluminum sodium salt 1344-00-9	EC50: =18mg/L (96h, <i>Desmodesmus subspicatus</i> )	LC50: =1800mg/L (96h, <i>Brachydanio rerio</i> ) LC50: 3200 - 5600mg/L (96h, <i>Oryzias latipes</i> ) LC50: 1800 - 3200mg/L (96h, <i>Poecilia reticulata</i> )	-	EC50: 1000 - 1800mg/L (48h, <i>Daphnia magna</i> )

**Persistence and degradability** No information available.

### Bioaccumulation

#### Component Information

Chemical name	Partition coefficient
Triphenyl Phosphite 101-02-0	4.98

**Other adverse effects** No information available.

## 13. Disposal considerations

### Disposal methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

### DOT

### TDG

### MEX

Regulated  
This product is not regulated for single or combination packaging having a net quantity of 5L or less.  
UN3082  
Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)  
9  
III

**UN number or ID number**  
**UN proper shipping name**  
**Transport hazard class(es)**  
**Packing group**

### ICAO (air)

### IATA

Regulated  
This product is not regulated for single or combination packaging having a net quantity of 5L or less.  
UN3082

**UN number or ID number**

<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III

<b>IMDG</b>	Regulated This product is not regulated for single or combination packaging having a net quantity of 5L or less.
<b>UN number or ID number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III
<b>Marine pollutant</b>	P

## 15. Regulatory information

### International Inventories

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDSL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing Chemicals Inventory  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AIIC** - Australian Inventory of Industrial Chemicals  
**NZIoC** - New Zealand Inventory of Chemicals

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

### CERCLA

### US State Regulations



**California Proposition 65**

This product contains chemicals known to the state of California to cause birth defects or other reproductive harm

**U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 0	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 0	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 U.S. Environmental Protection Agency  
 Acute Exposure Guideline Level(s) (AEGL(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan National Institute of Technology and Evaluation (NITE)  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 U.S. National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
 International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
 International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
 United Nations World Health Organization (WHO)

**Revision date** 28-Jul-2025

**Revision Note** No information available.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage,

transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 28-Jul-2025

Revision Number 1

## 1. Identification

### Product identifier

Product Name PC-3 Part B

### Other means of identification

Product Code(s) FG-250B

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended use Epoxy Adhesive

Restrictions on use

### Details of the supplier of the safety data sheet

#### **Supplier Address**

Smooth-On, Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, [www.smooth-on.com](http://www.smooth-on.com),  
[sds@smooth-on.com](mailto:sds@smooth-on.com)

E-mail [sds@smooth-on.com](mailto:sds@smooth-on.com)

### Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

### Classification

Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements



Danger

**Hazard statements**

H312 - Harmful in contact with skin  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H332 - Harmful if inhaled

**Precautionary Statements - Prevention**

Avoid breathing dust, fume, gas, mist, vapors and spray.  
Use only outdoors or in a well-ventilated area.  
Wash face, hands and any exposed skin thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Wear protective gloves.

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label).  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a POISON CENTER or doctor.  
IF ON SKIN: Wash with plenty of water and soap.  
Call a POISON CENTER or doctor if you feel unwell.  
Take off contaminated clothing and wash it before reuse.  
If skin irritation or rash occurs: Get medical advice/attention.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
Call a POISON CENTER or doctor if you feel unwell.

**Precautionary Statements - Disposal**

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Other information**

Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Tetraethylene Pentamine	112-57-2	3-7	*
2,4,6-Tri(dimethylaminomethyl)phenol	90-72-2	1-5	*
Bis[(dimethylamino)methyl]phenol	71074-89-0	0.1-1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

**Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

**Inhalation**

Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms

	persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
<b>Eye contact</b>	Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. If symptoms persist, call a physician.
<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	Burning sensation. Itching. Rashes. Hives. Coughing and/ or wheezing. Difficulty in breathing.
<b>Effects of Exposure</b>	No information available.

**Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

### Precautions for safe handling

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Do not eat, drink or smoke when using this product. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.
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### Conditions for safe storage, including any incompatibilities

<b>Storage Conditions</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.
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## 8. Exposure controls/personal protection

### Control Parameters

<b>Exposure Limits</b>	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
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### Appropriate engineering controls

<b>Engineering controls</b>	Showers Eyewash stations Ventilation systems.
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### Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles). Face protection shield. Tight sealing safety goggles.
<b>Hand protection</b>	Wear suitable gloves.
<b>Skin and body protection</b>	Wear suitable protective clothing. Long sleeved clothing.
<b>Respiratory protection</b>	Use appropriate respiratory protection.
<b>General hygiene considerations</b>	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical state</b>	Paste / Gel
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Appearance	Paste
Color	Tan
Odor	Ammonia
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	> 252 °C / 485.6 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC content	No information available	
Liquid Density	No information available	
Bulk density	No information available	

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Excessive heat.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of
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respiratory tract. Harmful by inhalation. (based on components).

**Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

**Skin contact** Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

**Ingestion** Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes. Coughing and/ or wheezing.

**Acute toxicity** Harmful by skin contact. Harmful by inhalation.

#### **Numerical measures of toxicity**

The following ATE values have been calculated for the mixture

#### **Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Tetraethylene Pentamine 112-57-2	= 3990 mg/kg ( Rat )	= 660 µL/kg ( Rabbit )	-
2,4,6-Tri(dimethylaminomethyl)phenol 90-72-2	= 1200 mg/kg ( Rat )	= 1280 mg/kg ( Rat )	-

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.



**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Tetraethylene Pentamine 112-57-2	EC50: =2.1mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =420mg/L (96h, Poecilia reticulata)	-	EC50: =24.1mg/L (48h, Daphnia magna)

**Persistence and degradability** No information available.

### Bioaccumulation

#### Component Information

Chemical name	Partition coefficient
Tetraethylene Pentamine 112-57-2	1

**Other adverse effects** No information available.

## 13. Disposal considerations

### Disposal methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

DOT

TDG

ICAO (air)

## 15. Regulatory information

### International Inventories

\*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the

confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing Chemicals Inventory  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AIIC** - Australian Inventory of Industrial Chemicals  
**NZIoC** - New Zealand Inventory of Chemicals

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**

This product contains chemicals known to the state of California to cause birth defects or other reproductive harm

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Tetraethylene Pentamine 112-57-2	X	X	X

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

## 16. Other information

<b>NFPA</b>	<b>Health hazards</b> 0	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 0	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Legend

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

#### Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

#### Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
U.S. Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AELG(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
United Nations World Health Organization (WHO)

**Revision date** 28-Jul-2025

**Revision Note** No information available.

#### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**