

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision date 28-Jul-2025 Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Safety data sheet number FG-203A

Product Name PC-3 Part A

Other means of identification

Pure substance/mixture Mixture

Contains Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Formulated Epoxy Resin

Uses advised against

1.3. Details of the supplier of the safety data sheet

Supplier

Smooth-On, Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

For further information, please contact

E-mail address sds@smooth-on.com

1.4. Emergency telephone number

Emergency Telephone CHEMTEL +01-813-248-0585

Emergency Telephone - §45 -	mergency Telephone - §45 - (EC)1272/2008				
Europe	112				
Austria	01 406 43 43				
Belgium	070 245 245				
Bulgaria	+359 9154 233				
Croatia	+385 1 2348 342				
Cyprus	1401				
Czech Republic	224 91 92 93				
	22191 54 02				
Denmark	+45 8212 1212				
Estonia	16662				
Finland	Maksuton Puhelu: 0800 147 111				
	Normihinta: +358 9 471 977				
France	+33 01 45 42 59 59				
Germany	112				
Greece	(0030) 2107793777				
Hungary	+36 80 201 199				

Iceland	+354 543 2222
Ireland	01 837 9964
	01 809 2566
Italy	06 3054 343
Latvia	+370 (5) 2362052
Liechtenstein	01 406 43 43
Lithuania	+370 5 236 20 52
	+370 687 533 78
Luxembourg	(+352) 8002 5500
Netherlands	+31 (0) 88 755 8000
Norway	22 59 13 00
Poland	+48 22 619 66 54
Portugal	+351 800 250 250
Romania	+40 21 599 2300
Slovakia	+421 2 5477 4166
Spain	+34 91 562 04 20
Sweden	112
Switzerland	145
United Kingdom	0344 892 0111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitization	Category 1 - (H317)
Hazardous to the aquatic environment - chronic	Category 2 - (H411)

2.2. Label elements

Contains Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer



Signal word

Warning

Hazard statements

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements - EU (§28, 1272/2008)

- P264 Wash face, hands and any exposed skin thoroughly after handling.
- P273 Avoid release to the environment.
- P280 Wear protective gloves, eye protection and face protection.
- P321 Specific treatment (see supplemental first aid instructions on this label).
- P362 + P364 Take off contaminated clothing and wash it before reuse.
- P391 Collect spillage.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P337 + P313 - If eye irritation persists: Get medical advice/attention.

Additional information

This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

Toxic to aquatic life.

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Hazardous

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Oxirane, 2,2-[(1-methylethylid ene)bis(4,1-phenyle neoxymethylene)]bi s-, homopolymer 25085-99-8		01-21194566 19-26-0104	-	No data available	-	1	-	-
Triphenyl Phosphite 101-02-0	7-13	Below import quantity threshold or otherwise exempt	202-908-4 (015-105-00- 7)	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	Eye Irrit. 2 :: C>=5% Skin Irrit. 2 :: C>=5%	-	-	-

NonHazardous

- :	TOTH IGEGRACIO								
1	Chemical name	Weight-%	REACH	EC No.	Classification	Specific	M-Factor	M-Factor	Notes
			registration	(Index No.)	according to	concentration		(long-term)	
			number		Regulation	limit (SCL)			
					(EC) No.				
					1272/2008				
					[CLP]				
	Silicic acid,	10-30	No data	215-684-8	No data	-	-	-	-
	aluminum sodium		available		available				
	salt								
	1344-00-9								

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from

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CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	Oral LD50 mg/kg	Dermal LD50	Inhalation LC50 - 4	Inhalation LC50 - 4	Inhalation LC50 - 4
		mg/kg	hour - dust/mist - mg/L	hour - vapor - mg/L	hour - gas - ppm
Silicic acid, aluminum sodium salt 1344-00-9	10000	5005	No data available	No data available	No data available
Triphenyl Phosphite 101-02-0	1590	5000	No data available	No data available	No data available

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59).

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and

persists.

Skin contact May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a

physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce

vomiting. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing mediaDo not scatter spilled material with high pressure water streams.

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5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the

chemical

Product is or contains a sensitizer. May cause sensitization by skin contact.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1- Recommendations for those who intervene directly

No information available.

6.1.2.- Recommendations for those who do not intervene directly

No information available.

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal

protective equipment as required. Evacuate personnel to safe areas. Keep people away

from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning upTake up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with

skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off

contaminated clothing and wash before reuse.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this

product. Avoid contact with skin, eyes or clothing.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Storage class (TRGS 510) Not determined.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure LimitsThis product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical name	Ireland	Italy MDLPS	Italy AIDII	Latvia	Lithuania
Silicic acid, aluminum	-	-	TWA: 1 mg/m ³ ;	-	-
sodium salt			respirable fraction		
1344-00-9					
Chemical name	Portugal	Romania	Slovakia	Slovenia	Spain
Chemical name Silicic acid, aluminum	Portugal TWA (VLE-MP): 1	Romania -	Slovakia -	Slovenia -	Spain TWA-(VLA-ED): 1
		Romania -	Slovakia -	Slovenia -	0 0

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) - Workers No information available

Derived No Effect Level (DNEL) - General Public No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls No information available.

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

exceeded or irritation is experienced, ventilation and evacuation may be required. Use

appropriate respiratory protection.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this

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product. Avoid contact with skin, eyes or clothing.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Paste / Gel
Appearance Paste
Color black
Odor Mild.

Odor threshold No information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

Melting point / freezing pointNo data availableNone knownInitial boiling point and boiling rangeNo data availableNone knownFlammabilityNo data availableNone knownFlammability Limit in AirNone known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Flash point > 149 °C None known
Autoignition temperature No data available None known
Pecomposition temperature
PH No data available None known
None known
None known

pH (as aqueous solution) No data available None known No data available Kinematic viscosity None known No data available **Dynamic viscosity** None known Water solubility No data available None known No data available Solubility(ies) None known None known No data available **Partition coefficient** Vapor pressure No data available None known Relative density 1.0 - 1.2 None known

Bulk density

Liquid Density

No data available

No data available

Relative vapor density No data available None known

Particle characteristics

Particle SizeNo information availableParticle Size DistributionNo information available

9.2. Other information

9.2.1. Information with regard to physical hazard classes Not applicable

9.2.2. Other safety characteristics

No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None. Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing.

10.4. Conditions to avoid

Conditions to avoidNone known based on information supplied.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of

respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation.

(based on components). May cause redness, itching, and pain.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is

not available. Repeated or prolonged skin contact may cause allergic reactions with

susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause

gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral) 6,529.30 mg/kg **ATEmix (dermal)** 8,794.90 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Silicic acid, aluminum sodium salt	> 10000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 5.221 mg/L (Rat)4 h

Triphenyl Phosphite	= 1590 mg/kg (Rat)	2000 - 5000 mg/kg (Rabbit)	> 6.7 mg/L (Rat)1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Toxic to aquatic life with long lasting effects.

Unknown aquatic toxicityContains 33.82 % of components with unknown hazards to the aquatic environment.

Che	mical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
				microorganisms	
Silicic acid,	aluminum sodium	EC50: =18mg/L (96h,	LC50: =1800mg/L (96h,	-	EC50: 1000 - 1800mg/L
	salt	Desmodesmus	Brachydanio rerio)		(48h, Daphnia magna)
		subspicatus)	LC50: 3200 - 5600mg/L		' ' '
			(96h, Oryzias latipes)		
			LC50: 1800 - 3200mg/L		

	(96h, Poecilia reticulata)	

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient	
Triphenyl Phosphite	4.98	

12.4. Mobility in soil

Mobility in soil No information available. 12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the

threshold of declaration.

Chemical name	PBT and vPvB assessment		
Silicic acid, aluminum sodium salt	PBT assessment does not apply		
Triphenyl Phosphite	Not PBT/vPvB		

12.6. Endocrine disrupting properties

No information available. **Endocrine disrupting properties**

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Do not reuse empty containers.

SECTION 14: Transport information

IATA

UN3082

This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number

14.2 UN proper shipping name

Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)

14.3 Transport hazard class(es) 14.4 Packing group

9 Ш

14.5 Environmental hazards Yes

14.6 Special precautions for user

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Special Provisions None

IMDG

UN3082

This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number

14.2 UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin)

14.3 Transport hazard class(es) 14.4 Packing group Ш 14.5 Environmental hazards Yes

14.6 Special precautions for user

Special Provisions None

14.7 Maritime transport in bulk No information available according to IMO instruments

RID

UN3082

This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin) 14.2 UN proper shipping name

14.3 Transport hazard class(es) 14.4 Packing group Ш 14.5 Environmental hazards Yes 14.6 Special precautions for user

Special Provisions None

ADR

UN3082

This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number

14.2 UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin)

14.3 Transport hazard class(es) 9 Ш 14.4 Packing group Yes 14.5 Environmental hazards

14.6 Special precautions for user

Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Germany

Water hazard class (WGK) obviously hazardous to water (WGK 2)

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents

at work.

Authorizations and/or restrictions on use:

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Chemical name	Restricted substance per REACH	Substance subject to authorization per
	Annex XVII	REACH Annex XIV
Triphenyl Phosphite - 101-02-0	75	-

Persistent Organic Pollutants

Not applicable

Dangerous substance category per Seveso Directive (2012/18/EU)

E2 - Hazardous to the Aquatic Environment in Category Chronic 2

Ozone-depleting substances (ODS) Regulation (EU) 2024/590

Not applicable

Chemical name	EU - Plant Protection Products (1107/2009/EC)
Silicic acid, aluminum sodium salt - 1344-00-9	Plant protection agent

International Inventories

Contact supplier for inventory compliance status **TSCA DSL/NDSL** Contact supplier for inventory compliance status **EINECS/ELINCS** Contact supplier for inventory compliance status Contact supplier for inventory compliance status **ENCS** Contact supplier for inventory compliance status **IECSC** Contact supplier for inventory compliance status **KECL PICCS** Contact supplier for inventory compliance status AIIC Contact supplier for inventory compliance status Contact supplier for inventory compliance status **NZIoC**

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AllC - Australian Inventory of Industrial Chemicals **NZIoC** - New Zealand Inventory of Chemicals

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

H315 - Causes skin irritation

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H319 - Causes serious eye irritation

H400 - Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value Sk* Skin designation

+ Sensitizers

Method Used
Calculation method

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)

European Chemicals Agency (ECHA) (ECHA_API)

U.S. Environmental Protection Agency

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

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International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set United Nations World Health Organization (WHO)

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Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH) Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

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SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision date 28-Jul-2025 Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Safety data sheet number FG-250B

Product Name PC-3 Part B

Other means of identification

Pure substance/mixture Mixture

Contains Tetraethylene Pentamine; 2,4,6-Tri(dimethylaminomethyl)phenol; Bis[(dimethylamino)methyl]phenol

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Epoxy Adhesive

Uses advised against

1.3. Details of the supplier of the safety data sheet

Supplier

Smooth-On, Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

For further information, please contact

E-mail address sds@smooth-on.com

1.4. Emergency telephone number

Emergency Telephone CHEMTEL +01-813-248-0585

Emergency Telephone - §45 - (EC)1272/2008				
Europe	112			
Austria	01 406 43 43			
Belgium	070 245 245			
Bulgaria	+359 9154 233			
Croatia	+385 1 2348 342			
Cyprus	1401			
Czech Republic	224 91 92 93			
	22191 54 02			
Denmark	+45 8212 1212			
Estonia	16662			
Finland	Maksuton Puhelu: 0800 147 111			
	Normihinta: +358 9 471 977			
France	+33 01 45 42 59 59			
Germany	112			
Greece	(0030) 2107793777			
Hungary	+36 80 201 199			

Iceland	+354 543 2222
Ireland	01 837 9964
	01 809 2566
Italy	06 3054 343
Latvia	+370 (5) 2362052
Liechtenstein	01 406 43 43
Lithuania	+370 5 236 20 52
	+370 687 533 78
Luxembourg	(+352) 8002 5500
Netherlands	+31 (0) 88 755 8000
Norway	22 59 13 00
Poland	+48 22 619 66 54
Portugal	+351 800 250 250
Romania	+40 21 599 2300
Slovakia	+421 2 5477 4166
Spain	+34 91 562 04 20
Sweden	112
Switzerland	145
United Kingdom	0344 892 0111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity - Dermal	Category 4 - (H312)
Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitization	Category 1 - (H317)
Hazardous to the aquatic environment - chronic	Category 3 - (H412)

2.2. Label elements

Contains Tetraethylene Pentamine; 2,4,6-Tri(dimethylaminomethyl)phenol; Bis[(dimethylamino)methyl]phenol



Signal word

Danger

Hazard statements

H312 - Harmful in contact with skin.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H332 - Harmful if inhaled.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary Statements - EU (§28, 1272/2008)

P261 - Avoid breathing dust, fume, gas, mist, vapors and spray.

P280 - Wear protective gloves, protective clothing, eye protection and face protection.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

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do. Continue rinsing.

P310 - Immediately call a POISON CENTER or doctor.

P321 - Specific treatment (see supplemental first aid instructions on this label).

P501 - Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Additional information

This product requires tactile warnings if supplied to the general public. This product requires child resistant fastenings if supplied to the general public.

2.3. Other hazards

Toxic to aquatic life.

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Hazardous

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Fatty acids, tall-oil, reaction products with tetraethylenepentam ine 68953-36-6	30-60	No data available	273-201-6	No data available	-	-	-	-
Tetraethylene Pentamine 112-57-2	3-7	No data available	203-986-2 (612-060-00- 0)	Acute Tox. 4 (H302) Acute Tox. 4 (H312) Skin Corr. 1B (H314) Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)	-	-		-
2,4,6-Tri(dimethyla minomethyl)phenol 90-72-2	0.1-1	Below import reportable quantity threshold or otherwise exempt No data	202-013-9 (603-069-00- 0)	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) No data	-	-	-	-
NE, 4-METHYL- 108-32-7 Bis[(dimethylamino)	0.1-1	available No data	275-162-0	available No data	-		-	_
methyl]phenol		available		available				

71074-89-0									
NonHazardous	NonHazardous								
Chemical name	Weight-%	REACH registration number		Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes	
Siloxanes and Silicones, dimethyl, reaction products with silica 67762-90-7	15-40	No data available	-	No data available	-	-	-	-	

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	Oral LD50 mg/kg		Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Tetraethylene Pentamine 112-57-2	3990	655.38	No data available	No data available	No data available
2,4,6-Tri(dimethylaminom ethyl)phenol 90-72-2	1200	1280	No data available	No data available	No data available

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59).

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is

required.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms

persist, call a physician. If breathing has stopped, give artificial respiration. Get medical

attention immediately.

Eye contactGet immediate medical attention. Rinse immediately with plenty of water, also under the

eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue

rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Skin contact Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an

allergic skin reaction. If symptoms persist, call a physician.

Ingestion Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious

person. Get medical attention.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to

protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Use personal protective equipment as required.

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See section 8 for more information.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives. Coughing and/ or wheezing. Difficulty in

breathing.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physiciansMay cause sensitization in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing mediaDo not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the

chemical

Product is or contains a sensitizer. May cause sensitization by skin contact.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1- Recommendations for those who intervene directly

No information available.

6.1.2.- Recommendations for those who do not intervene directly

No information available.

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal

protective equipment as required. Evacuate personnel to safe areas. Keep people away

from and upwind of spill/leak. Avoid breathing vapors or mists.

Other information Refer to protective measures listed in Sections 7 and 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sectionsSee section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with

skin, eyes or clothing. Ensure adequate ventilation. Do not eat, drink or smoke when using this product. In case of insufficient ventilation, wear suitable respiratory equipment. Take off

contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do

not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up.

Keep out of the reach of children.

Storage class (TRGS 510) Not determined.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Biological occupational exposure

limits

This product, as supplied, does not contain any hazardous materials with biological limits

established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) - Workers

Chemical name	Oral	Dermal	Inhalation
2,4,6-Tri(dimethylaminomethyl)phenol	-	0.15 mg/kg bw/day [4] [6]	0.53 mg/m ³ [4] [6]
90-72-2		0.6 mg/kg bw/day [4] [7]	2.1 mg/m³ [4] [7]

Notes

[4] Systemic health effects.

[6] Long term.

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[7] Short term.

Derived No Effect Level (DNEL) - General Public

Chemical name	Oral	Dermal	Inhalation
2,4,6-Tri(dimethylaminomethyl)phenol	0.075 mg/kg bw/day [4] [6]	0.075 mg/kg bw/day [4] [6]	0.13 mg/m³ [4] [6]
90-72-2		0.075 mg/kg bw/day [4] [7]	0.13 mg/m³ [4] [7]

Notes

[4] Systemic health effects.

[6] Long term. [7] Short term.

Predicted No Effect Concentration (PNEC)

Chemical name	Freshwater	Freshwater	Marine water	Marine water	Air
		(intermittent release)		(intermittent release)	
2,4,6-Tri(dimethylaminome thyl)phenol	0.046 mg/L	0.46 mg/L	0.0046 mg/L	0.046 mg/L	-
90-72-2					

Chemical name	Freshwater	Marine sediment	Sewage treatment	Soil	Food chain
	sediment				
2,4,6-Tri(dimethylaminome thyl)phenol 90-72-2	0.2621 mg/kg sediment dw	0.026211 mg/kg sediment dw	0.2 mg/L	0.0254 mg/kg soil dw	-

8.2. Exposure controls

Engineering controls No information available.

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Face protection shield. Tight sealing

safety goggles.

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Use appropriate respiratory protection.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do

not eat, drink or smoke when using this product.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Paste / Gel Physical state **Appearance** Paste Color Tan Odor Ammonia.

No information available **Odor threshold**

Property Values Remarks • Method

Melting point / freezing point No data available None known Initial boiling point and boiling rangeNo data available None known No data available **Flammability** None known Flammability Limit in Air None known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Flash point > 252 °C None known **Autoignition temperature** No data available None known **Decomposition temperature**

None known

None known

No data available None known pH (as aqueous solution) No data available None known Kinematic viscosity No data available None known **Dynamic viscosity** No data available None known Water solubility No data available None known Solubility(ies) No data available None known Partition coefficient No data available None known Vapor pressure No data available None known No data available Relative density None known

No data available **Bulk density Liquid Density** No data available Relative vapor density No data available

Particle characteristics

No information available **Particle Size Particle Size Distribution** No information available

9.2. Other information

9.2.1. Information with regard to physical hazard classes Not applicable

9.2.2. Other safety characteristics No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None. Sensitivity to static discharge

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of

respiratory tract. Harmful by inhalation. (based on components).

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage.

May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. May cause sensitization by

skin contact. Repeated or prolonged skin contact may cause allergic reactions with

susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause

gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and

tearing of the eyes. Coughing and/ or wheezing.

Acute toxicity Harmful by skin contact. Harmful by inhalation.

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Tetraethylene Pentamine	= 3990 mg/kg (Rat)	= 660 μL/kg (Rabbit)	-
2,4,6-Tri(dimethylaminomethyl)phenol	= 1200 mg/kg (Rat)	= 1280 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritationClassification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Causes serious eye

damage.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Unknown aquatic toxicityContains 21.8 % of components with unknown hazards to the aquatic environment.

	Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
				microorganisms	
Ī	Tetraethylene Pentamine	EC50: =2.1mg/L (72h,	LC50: =420mg/L (96h,	-	EC50: =24.1mg/L (48h,
	•	Pseudokirchneriella	Poecilia reticulata)		Daphnia magna)
		subcapitata)	ŕ		

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
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Tetraethylene Pentamine	1

12.4. Mobility in soil

Mobility in soil No information available. 12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the

threshold of declaration.

Chemical name	PBT and vPvB assessment
2,4,6-Tri(dimethylaminomethyl)phenol	Not PBT/vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Do not reuse empty containers.

SECTION 14: Transport information

<u>IATA</u>

14.1	UN number or ID number	Not regulated
14.2	UN proper shipping name	Not regulated
14.3	Transport hazard class(es)	Not regulated
14.4	Packing group	Not regulated
14.5	Environmental hazards	Not applicable

14.6 Special precautions for user

Special Provisions None

IMDG

14.1	UN number or ID number	Not regulated
14.2	UN proper shipping name	Not regulated
14.3	Transport hazard class(es)	Not regulated
14.4	Packing group	Not regulated
14.5	Environmental hazards	Not applicable
440	O	• •

14.6 Special precautions for user

Special Provisions None

14.7 Maritime transport in bulk

No information available according to IMO instruments

RID

14.1	UN number or ID number	Not regulated
14.2	UN proper shipping name	Not regulated
14.3	Transport hazard class(es)	Not regulated

14.4 Packing group Not regulated14.5 Environmental hazards Not applicable

14.6 Special precautions for user

Special Provisions None

ADR

14.1 UN number or ID number
14.2 UN proper shipping name
14.3 Transport hazard class(es)
14.4 Packing group
14.5 Environmental hazards
Not regulated Not regulated Not applicable

14.6 Special precautions for user

Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

France

Occupational Illnesses (R-463-3, France)

Chemical name	French RG number
Tetraethylene Pentamine - 112-57-2	RG 49,RG 49bis

Germany

Water hazard class (WGK) obviously hazardous to water (WGK 2)

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Chemical name	Restricted substance per REACH	Substance subject to authorization per
	Annex XVII	REACH Annex XIV
Tetraethylene Pentamine - 112-57-2	75	-
2,4,6-Tri(dimethylaminomethyl)phenol - 90-72-2	75	-

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) Regulation (EU) 2024/590

Not applicable

International Inventories

TSCA Contact supplier for inventory compliance status
DSL/NDSL Contact supplier for inventory compliance status

EINECS/ELINCS
Contact supplier for inventory compliance status
Contact supplier for inventory compliance status
IECSC
Contact supplier for inventory compliance status
KECL
Contact supplier for inventory compliance status
PICCS
Contact supplier for inventory compliance status
Contact supplier for inventory compliance status
AIIC
Contact supplier for inventory compliance status
Contact supplier for inventory compliance status
Contact supplier for inventory compliance status

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances **IECSC** - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AllC - Australian Inventory of Industrial Chemicals **NZIoC** - New Zealand Inventory of Chemicals

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

H302 - Harmful if swallowed

H312 - Harmful in contact with skin

H314 - Causes severe skin burns and eye damage

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value Sk* Skin designation

+ Sensitizers

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	On basis of test data
Acute dermal toxicity	On basis of test data
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	On basis of test data

Skin corrosion/irritation	On basis of test data
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Chronic aquatic toxicity	Calculation method
Acute aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)

European Chemicals Agency (ECHA) (ECHA_API)

U.S. Environmental Protection Agency

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set United Nations World Health Organization (WHO)

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Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet