SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 02-Feb-2026 **Revision Number** 1

1. Identification

Product identifier

Product Name Part A: Plasti-Paste EPOXY

Other means of identification

Product Code(s) FG-1683A

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Formulated Epoxy Resin

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address
Smooth-On Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2B
Skin sensitization	Category 1

Hazards not otherwise classified (HNOC)
Not applicable

Label elements



Warning

Hazard statements
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H320 - Causes eye irritation

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves.

Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label).
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of water and soap.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information
Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8	65 - 85	*
1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with (chloromethyl)oxirane	30499-70-8	10 - 30	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Get medical attention if irritation develops and persists. Remove contact lenses, if present and easy to do. Continue rinsing.

Skin contact May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a

physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. Use appropriate respiratory protection.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Paste / Gel Liquid
Appearance	Paste
Color	White
Odor	Musty
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	None known
pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 198.889 °C (390°F)	None known
Flash point	> 148.889 °C / 300 °F	None known
Evaporation rate	No data available	None known

Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	< 0.00016 mmHg @20 °C (kPa) (68 °F)	None known
Relative vapor density	>1.0	None known
Relative density	1.0	None known
Water solubility	Insoluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes eye irritation. May cause redness, itching, and pain.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity .

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	7,533.70 mg/kg
ATEmix (dermal)	8,598.20 mg/kg
ATEmix (inhalation-dust/mist)	5.01 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30499-70-8	= 3398 mg/kg (Rat)	> 3170 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects. Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with (chloromethyl)oxirane 30499-70-8	-	LC50: =75mg/L (96h, Cyprinus carpio)	-	-

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT Not regulated

TDG Not regulated

IATA Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. Epoxy Resin
Transport hazard class(es)	9
Packing group	III

IMDG Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. Epoxy Resin
Transport hazard class(es)	9
Packing group	III
EmS-No.	F-A, S-F
Marine Pollutant	Marine pollutant

15. Regulatory information

International Inventories

*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations
This product does not contain any substances regulated under applicable state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 2	**Flammability** 0	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 2	**Flammability** 0	**Physical hazards** 0	**Personal protection** X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date 02-Feb-2026
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 10-Sep-2026 **Revision Number** 1.01

1. Identification

Product identifier

Product Name Part B: Plasti-Paste EPOXY

Other means of identification

Product Code(s) FG-1683B

UN number or ID number UN2735

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Formulated Epoxy Resin

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address
Smooth-On Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1

Hazards not otherwise classified (HNOC)
Not applicable

Label elements



Danger

Hazard statements
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction

Precautionary Statements - Prevention
Do not breathe dust, fume, gas, mist, vapors and spray.
Wash face, hands and any exposed skin thoroughly after handling.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves.

Precautionary Statements - Response
Immediately call a POISON CENTER or doctor.
Specific treatment (see supplemental first aid instructions on this label).
Immediately call a POISON CENTER or doctor.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
Wash contaminated clothing before reuse.
IF ON SKIN: Wash with plenty of water and soap.
If skin irritation or rash occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Immediately call a POISON CENTER or doctor.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Precautionary Statements - Storage
Store locked up.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information
Toxic to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Epoxy adduct	TRADE SECRET	65-85	*
Triethylenetetramine	112-24-3	5 - 10	*
1-Piperazineethanamine	140-31-8	1 - 5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention. May cause an allergic skin reaction.

Ingestion Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Face protection shield. Tight sealing safety goggles. Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Chemical resistant apron.

Respiratory protection Use appropriate respiratory protection.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing must not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	Clear yellow
Odor	Musty
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	None known
pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	>1.0	None known
Relative density	1.0	None known
Water solubility	Insoluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	2000 cPs	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Exposure to air or moisture over prolonged periods.

Incompatible materials Acids. Bases. Oxidizing agent.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Ingestion Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing. Itching. Rashes. Hives.

Acute toxicity .

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triethylenetetramine 112-24-3	= 1716.2 mg/kg (Rat)	= 1720 mg/kg (Rabbit) = 1465.4 mg/kg (Rabbit)	-
1-Piperazineethanamine 140-31-8	= 2140 µL/kg (Rat)	= 866 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye damage. Causes burns.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethylenetetramine 112-24-3	EC50: =2.5mg/L (72h, Desmodesmus subspicatus) EC50: =20mg/L (72h, Pseudokirchneriella subcapitata) EC50: =3.7mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =570mg/L (96h, Poecilia reticulata) LC50: =495mg/L (96h, Pimephales promelas)	-	EC50: =31.1mg/L (48h, Daphnia magna)
1-Piperazineethanamine 140-31-8	EC50: =495mg/L (72h, Pseudokirchneriella subcapitata)	LC50: 1950 - 2460mg/L (96h, Pimephales promelas) LC50: >1000mg/L (96h, Poecilia reticulata) LC50: >=100mg/L (96h, Oncorhynchus mykiss)	-	EC50: =32mg/L (48h, Daphnia magna)

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Triethylenetetramine 112-24-3	-1.4

1-Piperazineethanamine 140-31-8	-1.48

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT Regulated
- **UN number or ID number** UN2735
- **Proper shipping name** Amines, liquid, corrosive, n.o.s (Triethylenetetramine, 1-piperazineethanamine)
- **Transport hazard class(es)** 8
- **Packing group** III

IATA Regulated
- **UN number or ID number** UN2735
- **UN proper shipping name** Amines, liquid, corrosive, n.o.s (Triethylenetetramine, 1-piperazineethanamine)
- **Transport hazard class(es)** 8
- **Packing group** III

IMDG Regulated
- **UN number or ID number** UN2735
- **UN proper shipping name** Amines, liquid, corrosive, n.o.s (Triethylenetetramine, 1-piperazineethanamine)
- **Transport hazard class(es)** 8
- **Packing group** III

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Triethylenetetramine 112-24-3	X	X	X
1-Piperazineethanamine 140-31-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 3	**Flammability** 0	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 3	**Flammability** 0	**Physical hazards** 0	**Personal protection** X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet