



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 12-Mar-2026

Revision Number 1

1. Identification

Product identifier

Product Name Aphix

Other means of identification

Product Code(s) FG-1907

UN number or ID number UN1993

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Intermediate, Binding agent

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address

Smooth-On Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

2. Hazard(s) identification

Classification

| | |
|-------------------|------------|
| Flammable liquids | Category 2 |
|-------------------|------------|

Hazards not otherwise classified (HNOC)

Not applicable

Label elements



Danger

Hazard statements

H225 - Highly flammable liquid and vapor

Precautionary Statements - Prevention

Ground and bond container and receiving equipment.
 Use non-sparking tools.
 Take action to prevent static discharges.
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 Keep container tightly closed.
 Use explosion-proof electrical, ventilating and lighting equipment.
 Wear protective gloves, eye protection and face protection.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information

May be harmful in contact with skin. Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

| Chemical name | CAS No. | Weight-% | Trade secret |
|----------------------|----------|----------|--------------|
| Hexamethyldisiloxane | 107-46-0 | 80-100 | * |

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

| | |
|---|---|
| Inhalation | Remove to fresh air. |
| Eye contact | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. |
| Skin contact | Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. |
| Ingestion | Rinse mouth. |
| Self-protection of the first aider | Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. |

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO₂). Water spray. Alcohol resistant foam.
Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.

Other information Ventilate the area.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Wear suitable gloves.

Skin and body protection Antistatic boots. Chemical resistant apron. Wear fire/flame resistant/retardant clothing.

Respiratory protection Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Liquid
Color No information available
Odor No information available
Odor threshold No information available

| <u>Property</u> | <u>Values</u> | <u>Remarks • Method</u> |
|---|--------------------------|-------------------------|
| pH | No data available | None known |
| pH (as aqueous solution) | | None known |
| Melting point / freezing point | No data available | None known |
| Initial boiling point and boiling range | 100 °C / 212.0 °F | None known |
| Flash point | -3 °C / 26.6 °F | None known |
| Evaporation rate | No data available | None known |
| Flammability | No data available | None known |
| Flammability Limit in Air | | None known |
| Upper flammability or explosive limits | No data available | |
| Lower flammability or explosive limits | No data available | |
| Vapor pressure | No data available | None known |
| Relative vapor density | No data available | None known |
| Relative density | 0.84 | None known |
| Water solubility | No data available | None known |
| Solubility(ies) | No data available | None known |
| Partition coefficient | No data available | None known |
| Autoignition temperature | No data available | None known |
| Decomposition temperature | | None known |
| Kinematic viscosity | No data available | None known |
| Dynamic viscosity | 50 Centipoise | None known |
| <u>Other information</u> | | |
| Explosive properties | No information available | |
| Oxidizing properties | No information available | |
| Softening point | No information available | |
| Molecular weight | No information available | |
| VOC content | No information available | |
| Liquid Density | No information available | |
| Bulk density | No information available | |

10. Stability and reactivity

| | |
|------------------------------------|---|
| Reactivity | No information available. |
| Chemical stability | Stable under normal conditions. |
| Possibility of hazardous reactions | None under normal processing. |
| Conditions to avoid | Heat, flames and sparks. |
| Incompatible materials | None known based on information supplied. |
| Hazardous decomposition products | None known based on information supplied. |

11. Toxicological information

Information on likely routes of exposure

| | |
|--------------|---|
| Inhalation | Specific test data for the substance or mixture is not available. |
| Eye contact | Specific test data for the substance or mixture is not available. |
| Skin contact | May be harmful in contact with skin. |
| Ingestion | Specific test data for the substance or mixture is not available. |

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity .

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral) 6,080.00 mg/kg
 ATEmix (dermal) 2,001.00 mg/kg

Component Information

| Chemical name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|----------------------------------|----------------------|----------------------|-------------------------|
| Hexamethyldisiloxane 107-46-0 | > 12.16 g/kg (Rat) | > 2000 mg/kg (Rat) | = 15956 ppm (Rat) 4 h |

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

| Chemical name | Algae/aquatic plants | Fish | Toxicity to microorganisms | Crustacea |
|---------------|----------------------|------|----------------------------|-----------|
| | | | | |

| | | | | |
|----------------------------------|---|---|---|---|
| Hexamethyldisiloxane 107-46-0 | - | LC50: =3.02mg/L (96h, Oncorhynchus mykiss) | - | - |
|----------------------------------|---|---|---|---|

Persistence and degradability No information available.

Bioaccumulation

Component Information

| Chemical name | Partition coefficient |
|----------------------------------|-----------------------|
| Hexamethyldisiloxane 107-46-0 | 5.06 |

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. Transport information

DOT Regulated
UN number or ID number UN1993
Proper shipping name Flammable Liquid, N.O.S. (Hexamethyldisiloxane)
Transport hazard class(es) 3
Packing group II

IATA Regulated
UN number or ID number UN1993
UN proper shipping name Flammable Liquid, N.O.S. (Hexamethyldisiloxane)
Transport hazard class(es) 3
Packing group II

IMDG Regulated
UN number or ID number UN1993
UN proper shipping name Flammable Liquid, N.O.S. (Hexamethyldisiloxane)
Transport hazard class(es) 3
Packing group II
Marine pollutant P

15. Regulatory information

International Inventories

TSCA Contact supplier for inventory compliance status.

| | |
|----------------------|---|
| DSL/NDSL | Contact supplier for inventory compliance status. |
| EINECS/ELINCS | Contact supplier for inventory compliance status. |
| ENCS | Contact supplier for inventory compliance status. |
| IECSC | Contact supplier for inventory compliance status. |
| KECL | Contact supplier for inventory compliance status. |
| PICCS | Contact supplier for inventory compliance status. |
| AIC | Contact supplier for inventory compliance status. |
| NZIoC | Contact supplier for inventory compliance status. |

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

US State Regulations

California Proposition 65

This product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

| | | | | |
|--------------------|-------------------------|-----------------------|---------------------------|------------------------------|
| <u>NFPA</u> | Health hazards 0 | Flammability 1 | Instability 0 | Special hazards - |
| <u>HMIS</u> | Health hazards 0 | Flammability 1 | Physical hazards 0 | Personal protection X |

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

| | | | |
|---------|-----------------------------|------|----------------------------------|
| TWA | TWA (time-weighted average) | STEL | STEL (Short Term Exposure Limit) |
| Ceiling | Maximum limit value | Sk* | Skin designation |
| + | Sensitizers | | |

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 U.S. Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
 International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
 International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
 United Nations World Health Organization (WHO)

Revision date 12-Mar-2026

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet