



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 23-Mar-2026

Revision Number 1

1. Identification

Product identifier

Product Name Part B:
101 Fast Hardener
EpoxAcoat

Other means of identification

Product Code(s) FG-30B

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Epoxy Curative

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address

Smooth-On Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

2. Hazard(s) identification

Classification

Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2

Hazards not otherwise classified (HNOC)

Not applicable

Label elements



Danger

Hazard statements

- H312 - Harmful in contact with skin
- H315 - Causes skin irritation
- H317 - May cause an allergic skin reaction
- H318 - Causes serious eye damage
- H332 - Harmful if inhaled
- H341 - Suspected of causing genetic defects
- H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary Statements - Prevention

- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Avoid breathing dust, fume, gas, mist, vapors and spray.
- Use only outdoors or in a well-ventilated area.
- Wash face, hands and any exposed skin thoroughly after handling.
- Contaminated work clothing must not be allowed out of the workplace.
- Do not breathe dust, fume, gas, mist, vapors and spray.
- Wear protective gloves.

Precautionary Statements - Response

- IF exposed or concerned: Get medical advice/attention.
- Specific treatment (see supplemental first aid instructions on this label).
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Immediately call a POISON CENTER or doctor.
- IF ON SKIN: Wash with plenty of water and soap.
- Call a POISON CENTER or doctor if you feel unwell.
- Take off contaminated clothing and wash it before reuse.
- If skin irritation or rash occurs: Get medical advice/attention.
- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- Call a POISON CENTER or doctor if you feel unwell.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information

No information available.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Triethylenetetramine	112-24-3	10-30	*

Phenol	108-95-2	10-30	*
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*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Eye contact	Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get medical attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Itching. Rashes. Hives. Coughing and/ or wheezing. Difficulty in breathing.
Effects of Exposure	Mutagenic effects. May cause damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Do not eat, drink or smoke when using this product. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes. Avoid breathing vapors or mists.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Phenol 108-95-2	TWA: 5 ppm pSk	TWA: 5 ppm TWA: 19 mg/m ³ (vacated) TWA: 5 ppm (vacated) TWA: 19 mg/m ³ dSk Sdv	TWA: 5 ppm; TWA: 19 mg/m ³ ; Ceiling: 15.6 ppm 15 min Ceiling: 60 mg/m ³ 15 min IDLH: 250 ppm

Biological occupational exposure limits

Chemical name	ACGIH
Phenol 108-95-2	250 mg/g creatinine - urine (Phenol with hydrolysis) - end of shift

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Face protection shield. Tight sealing safety goggles.

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Use appropriate respiratory protection.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state Liquid
Appearance Amber Liquid
Color Amber
Odor Phenol-like odor
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	= 10	None known
pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 230 °C / 446.0 °F	None known
Flash point	135.56 °C / 276.008 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	< 1.33 hPa (21 °C)	None known
Relative vapor density	No data available	None known
Relative density	1.08	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	

VOC content No information available
 Liquid Density No information available
 Bulk density No information available

10. Stability and reactivity

Reactivity No information available.
 Chemical stability Stable under normal conditions.
 Possibility of hazardous reactions None under normal processing.
 Conditions to avoid Excessive heat.
 Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.
 Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. Harmful by inhalation. (based on components).
Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.
Skin contact Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes. Coughing and/ or wheezing.

Acute toxicity Harmful by skin contact. Harmful by inhalation.

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triethylenetetramine 112-24-3	= 1716.2 mg/kg (Rat)	= 1720 mg/kg (Rabbit) = 1465.4 mg/kg (Rabbit)	-
Phenol 108-95-2	= 340 mg/kg (Rat)	= 630 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Contains a known or suspected mutagen. Classification based on data available for ingredients. Suspected of causing genetic defects.

Carcinogenicity Based on available data, the classification criteria are not met. The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Phenol 108-95-2	A4 - Not Classifiable as a Human Carcinogen	Group 3 - Unclassifiable as to carcinogenicity in humans	-	-

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethylenetetramine 112-24-3	EC50: =2.5mg/L (72h, <i>Desmodesmus subspicatus</i>) EC50: =20mg/L (72h, <i>Pseudokirchneriella subcapitata</i>) EC50: =3.7mg/L (96h, <i>Pseudokirchneriella subcapitata</i>)	LC50: =570mg/L (96h, <i>Poecilia reticulata</i>) LC50: =495mg/L (96h, <i>Pimephales promelas</i>)	-	EC50: =31.1mg/L (48h, <i>Daphnia magna</i>)
Phenol 108-95-2	EC50: =46.42mg/L (96h, <i>Pseudokirchneriella subcapitata</i>) EC50: 0.0188 - 0.1044mg/L (96h, <i>Pseudokirchneriella</i>)	LC50: 11.9 - 50.5mg/L (96h, <i>Pimephales promelas</i>) LC50: 20.5 - 25.6mg/L (96h, <i>Pimephales promelas</i>)	-	EC50: 4.24 - 10.7mg/L (48h, <i>Daphnia magna</i>) EC50: 10.2 - 15.5mg/L (48h, <i>Daphnia magna</i>)

	subcapitata) EC50: 187 - 279mg/L (72h, Desmododesmus subspicatus)	LC50: =32mg/L (96h, Pimephales promelas) LC50: 5.449 - 6.789mg/L (96h, Oncorhynchus mykiss) LC50: 7.5 - 14mg/L (96h, Oncorhynchus mykiss) LC50: 4.23 - 7.49mg/L (96h, Oncorhynchus mykiss) LC50: 5.0 - 12.0mg/L (96h, Oncorhynchus mykiss) LC50: =13.5mg/L (96h, Lepomis macrochirus) LC50: 11.9 - 25.3mg/L (96h, Lepomis macrochirus) LC50: =11.5mg/L (96h, Lepomis macrochirus) LC50: 34.09 - 47.64mg/L (96h, Poecilia reticulata) LC50: =31mg/L (96h, Poecilia reticulata) LC50: =27.8mg/L (96h, Brachydanio rerio) LC50: =0.00175mg/L (96h, Cyprinus carpio) LC50: 33.9 - 43.3mg/L (96h, Oryzias latipes) LC50: 23.4 - 36.6mg/L (96h, Oryzias latipes)		
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Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Triethylenetetramine 112-24-3	-1.4
Phenol 108-95-2	1.47

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

International Inventories

- TSCA** Contact supplier for inventory compliance status.
- DSL/NDSL** Contact supplier for inventory compliance status.
- EINECS/ELINCS** Contact supplier for inventory compliance status.
- ENCS** Contact supplier for inventory compliance status.
- IECSC** Contact supplier for inventory compliance status.
- KECL** Contact supplier for inventory compliance status.
- PICCS** Contact supplier for inventory compliance status.
- AIIC** Contact supplier for inventory compliance status.
- NZIoC** Contact supplier for inventory compliance status.

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing Chemicals Inventory
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AIIC** - Australian Inventory of Industrial Chemicals
- NZIoC** - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Phenol - 108-95-2	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
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Phenol 108-95-2	1000 lb	X	X	X
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CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Phenol 108-95-2	1000 lb / 454 kg (final RQ)	1000 lb	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Triethylenetetramine 112-24-3	X	X	X
Phenol 108-95-2	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA Health hazards 0 Flammability 1 Instability 0 Special hazards -
HMIS Health hazards 0 Flammability 1 Physical hazards 0 Personal protection X
Chronic Hazard Star Legend * = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)
 Ceiling Maximum limit value Sk* Skin designation
 + Sensitizers

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 U.S. Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AELG(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date 23-Mar-2026
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet