



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 19-Mar-2026

Revision Number 1

1. Identification

Product identifier

Product Name SO-FLEX II

Other means of identification

Product Code(s) FG-1857

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Elastomer Plasticizer

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address

Smooth-On Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 4
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements



Danger

Hazard statements

H302 - Harmful if swallowed
 H361 - Suspected of damaging fertility or the unborn child
 H372 - Causes damage to organs through prolonged or repeated exposure

Precautionary Statements - Prevention

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Wear protective gloves, protective clothing, eye protection and face protection.
 Wash face, hands and any exposed skin thoroughly after handling.
 Do not eat, drink or smoke when using this product.
 Do not breathe dust, fume, gas, mist, vapors and spray.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
 Rinse mouth.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information

May be harmful in contact with skin.

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Dimethyltin dineodecanoate	68928-76-7	1-5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures**Description of first aid measures**

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
Effects of Exposure	May cause adverse reproductive effects - such as birth defect, miscarriages, or infertility. Causes damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	No information available.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions	Ensure adequate ventilation.
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Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage**Precautions for safe handling**

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Remove contaminated clothing and shoes.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.
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8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Dimethyltin dineodecanoate 68928-76-7	TWA: 0.1 mg/m ³ Sn STEL: 0.2 mg/m ³ Sn pSk	TWA: 0.1 mg/m ³ Sn (vacated) TWA: 0.1 mg/m ³ Sn Sdv	TWA: 0.1 mg/m ³ ; except Cyhexatin Sn IDLH: 25 mg/m ³ Sn

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection Use appropriate respiratory protection.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Liquid
Color Pale Yellow
Odor Mild
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	> 153 °C / 307.4 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known

Relative density	1.1 - 1.15	None known
Water solubility	Insoluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	May be harmful in contact with skin.
Ingestion	Specific test data for the substance or mixture is not available. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity Harmful if swallowed.

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	1,835.70 mg/kg
ATEmix (dermal)	2,062.90 mg/kg

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity Based on available data, the classification criteria are not met.
The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Dimethyltin dineodecanoate 68928-76-7	A4 - Not Classifiable as a Human Carcinogen	-	-	-

Reproductive toxicity Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. Suspected of damaging fertility or the unborn child.

STOT - single exposure No information available.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
California Hazardous Waste Status	This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information**International Inventories**

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 0	Flammability 1	Instability 0	Special hazards -
HMIS	Health hazards 0	Flammability 1	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>		<i>* = Chronic Health Hazard</i>		

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

- SVHC: Substances of Very High Concern for Authorization:
- PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
- vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
- STOT: Specific Target Organ Toxicity
- ATE: Acute Toxicity Estimate
- LC50: 50% Lethal Concentration
- LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

- U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
- U.S. Environmental Protection Agency ChemView Database
- European Food Safety Authority (EFSA)
- U.S. Environmental Protection Agency
- Acute Exposure Guideline Level(s) (AEGl(s))
- U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
- U.S. Environmental Protection Agency High Production Volume Chemicals
- Food Research Journal
- Hazardous Substance Database
- International Uniform Chemical Information Database (IUCLID)
- Japan National Institute of Technology and Evaluation (NITE)
- Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
- NIOSH (National Institute for Occupational Safety and Health)
- National Library of Medicine's ChemID Plus (NLM CIP)
- National Library of Medicine's PubMed database (NLM PUBMED)
- U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

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Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet