SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 06-Nov-2026 **Revision Number** 1

1. Identification

Product identifier

Product Name Part A: EpoxAmite 100

Other means of identification

Product Code(s) FG-30A

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Formulated Epoxy Resin

Restrictions on use None known

Details of the supplier of the safety data sheet

Supplier Address
Smooth-On Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

E-mail sds@smooth-on.com

Emergency telephone number

Emergency Telephone Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

2. Hazard(s) identification

Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2B
Skin sensitization	Category 1

Hazards not otherwise classified (HNOC)
Not applicable

Label elements



Warning

Hazard statements
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H320 - Causes eye irritation
H332 - Harmful if inhaled

Precautionary Statements - Prevention
Avoid breathing dust, fume, gas, mist, vapors and spray.
Use only outdoors or in a well-ventilated area.
Wash face, hands and any exposed skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves.

Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label).
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of water and soap.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor if you feel unwell.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information
Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8	80-100	*
Benzyl alcohol	100-51-6	10 - 30	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Get medical attention if irritation develops and persists. Remove contact lenses, if present and easy to do. Continue rinsing.

Skin contact May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Coughing and/ or wheezing. Difficulty in breathing.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Use appropriate respiratory protection. No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous Liquid
Color	Colorless to yellow
Odor	Mild

Odor threshold No information available

Property	Values	Remarks • Method
pH	No data available	None known
pH (as aqueous solution)		None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	148.8889 °C / 300.000 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	1.0 - 1.2	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	5,000 - 20,000 Centipoise	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Excessive heat.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. Harmful by inhalation. (based on components).

Eye contact Specific test data for the substance or mixture is not available. Causes eye irritation. May

cause redness, itching, and pain.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Coughing and/ or wheezing.

Acute toxicity Harmful by inhalation.

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	5,767.20 mg/kg
ATEmix (dermal)	9,194.50 mg/kg
ATEmix (inhalation-dust/mist)	4.178 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Benzyl alcohol 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	> 4178 mg/m³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects. Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Benzyl alcohol 100-51-6	-	LC50: =460mg/L (96h, Pimephales promelas) LC50: =10mg/L (96h, Lepomis macrochirus)	-	EC50: =23mg/L (48h, water flea)

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Benzyl alcohol 100-51-6	1.05

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT Not regulated

TDG Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
Transport hazard class(es)	9
Packing group	III

MEX Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
Transport hazard class(es)	9
Packing group	III

IATA Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
Transport hazard class(es)	9
Packing group	III

IMDG Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.

UN number or ID number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
Transport hazard class(es)	9
Packing group	III

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

US State Regulations

California Proposition 65
This product does not intentionally contain any chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Benzyl alcohol 100-51-6	-	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** -	**Flammability** -	**Instability** -	**Special hazards** -
HMIS	**Health hazards** -	**Flammability** -	**Physical hazards** -	**Personal protection** X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set

United Nations World Health Organization (WHO)

Revision date 06-Nov-2026
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet