SAFETY DATA SHEET

Revision date 18-Nov-2026 **Revision Number** 1.01

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name Part A: EpoxAmite 100

Product Code(s) FG-30A

Other means of identification

Safety data sheet number FG-30A

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Formulated Epoxy Resin.

Uses advised against None known.

Details of manufacturer or importer

Manufacturer
Smooth-On Inc, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, www.smooth-on.com, sds@smooth-on.com

Supplier
Rowe Advanced Materials (Australia), 4 Holder Avenue, Richmond, South Australia, 5033, Phone: +61 8 8234 0000, www.roweadvanced.com.au

For further information, please contact

Contact Point Product Safety Department

E-mail address sds@smooth-on.com

Emergency telephone number

Emergency telephone number CHEMTEL +01-813-248-0585

Section 2: Hazard(s) identification

GHS Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

Label elements
Exclamation mark



Signal word
WARNING

Hazard statements
Harmful if inhaled.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary Statements - Prevention
Avoid breathing dust, fume, gas, mist, vapors and spray.
Use only outdoors or in a well-ventilated area.
Wash face, hands and any exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.
Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label).
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of water and soap.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor if you feel unwell.
Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification
No information available.

Section 3: Composition/information on ingredients

Chemical name	CAS No.	Weight-%
Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8	80-100
Benzyl alcohol	100-51-6	10 - 30

Section 4: First aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and

persists.

Skin contact May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Coughing and/ or wheezing. Difficulty in breathing.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Section 8: Exposure controls and personal protection

Control Parameters

Exposure Limits

Chemical name	European Union	United Kingdom	Germany DFG
Benzyl alcohol 100-51-6	-	-	TWA-MAK: 22 mg/m³; I(2); TWA-MAK: 5 ppm; I(2); Peak: 44 mg/m³; Peak: 10 ppm; Sk

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Hand protection Wear suitable gloves.

Respiratory protection Use appropriate respiratory protection. No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls No information available.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Viscous Liquid
Color Colorless to yellow
Odor Mild.
Odor threshold No information available

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	148.8889 °C	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	1.0 - 1.2	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	5,000 - 20,000 Centipoise	None known

Other information

VOC content No information available
Particle characteristics No information available

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Excessive heat.

Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. Harmful by inhalation. (based on components).

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Coughing and/ or wheezing.

Acute toxicity Harmful by inhalation.

Numerical measures of toxicity - Product Information

The following ATE values have been calculated for the mixture

ATEmix (oral) 5,767.20 mg/kg
ATEmix (dermal) 9,194.50 mg/kg
ATEmix (inhalation-dust/mist) 4.178 mg/l

Unknown acute toxicity

85.7 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Benzyl alcohol	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	> 4178 mg/m³ (Rat) 4 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Benzyl alcohol	-	LC50: =460mg/L (96h, Pimephales promelas) LC50: =10mg/L (96h, Lepomis macrochirus)	-	EC50: =23mg/L (48h, water flea)

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Benzyl alcohol	1.05

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG Regulated
UN number or ID number UN3082
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
This product is not regulated for single or combination packaging having a net quantity of 5L or less.
Transport hazard class(es) 9
Packing group III

IATA Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.
UN number or ID number UN3082
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
Transport hazard class(es) 9
Packing group III

IMDG Regulated
This product is not regulated for single or combination packaging having a net quantity of 5L or less.
UN number or ID number UN3082
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
Transport hazard class(es) 9
Packing group III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated

Australian Industrial Chemicals Introduction Scheme (AICIS)

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer - 25085-99-8	Present	-
Benzyl alcohol - 100-51-6	Present	-

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

National pollutant inventory
Subject to reporting requirement

Chemical name	National pollutant inventory
Benzyl alcohol - 100-51-6	20 MW Threshold category 2b as Total Volatile Organic Compounds: the sum, by mass, of individual VOC, including non-NPI VOC 60000 MWH Threshold category 2b as Total Volatile Organic Compounds: the sum, by mass, of individual VOC, including non-NPI VOC 1 tonne/h Threshold category 2a as Total Volatile Organic Compounds: the sum, by mass, of individual VOC, including non-NPI VOC 25 tonne/yr Threshold category 1a as Total Volatile Organic Compounds: the sum, by mass, of individual VOC, including non-NPI VOC 400 tonne/yr Threshold category 2a as Total Volatile Organic Compounds: the sum, by mass, of individual VOC, including non-NPI VOC 2000 tonne/yr Threshold category 2b as Total Volatile Organic Compounds: the sum, by mass, of individual VOC, including non-NPI VOC

International Inventories

AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Any other relevant information

Revision date 18-Nov-2026

Revision Note

***Indicates updated data since last publication.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Disclaimer
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date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet