



HandGel 570 Alginate

Easy to Use Alginate Ideal for Large Bucket Molds

Accu-Cast™ HandGel 570 alginate is an easy to use alginate mold material that is popular for making pour molds for reproducing hands, feet and other body parts using a large container or bucket. HandGel 570 makes an excellent temporary lifecasting mold and has a set time of 5 minutes when mixed with water that has a temperature of 70°F/21°C. You can cast Liguistone™ gypsum cement, plaster, duoMatrix™ NEO (polymer modified gypsum) or Smooth-Cast™ 300Q ultra-fast urethane resin into the mold to make a reproduction. For making re-usable molds of any body part, use Body Double™ silicone rubber. Visit www.smooth-on.com for more information on lifecasting and what these materials can do for you.

TECHNICAL OVERVIEW

Accu-Cast™ HandGel 570 Alginate Specifications

Mix Ratio: 1 part powder to 4 parts water by weight **or** 2 parts powder to 3 parts water by volume

Specific Volume: 26 cu. in./lb **Pot Life:** 3.5 minutes*

Cure Time: 5 minutes* **Color:** Off-White

*Depending on water temperature set to 70°F/21°C

PROCESSING RECOMMENDATIONS

Safety - Wear safety glasses, long sleeves and rubber gloves to minimize contamination risk. Use only in a well-ventilated area. Wear an NIOSH N95 dust mask when processing powdered material.

Preparation - These products have a limited shelf life and should be used as soon as possible. Materials should be stored and used in a warm environment (73°F/23°C). Mixing containers should have straight sides and a flat bottom. Mixing sticks should be flat and stiff with defined edges for scraping the sides and bottom of your mixing container. HandGel 570 powder may get warm in storage/shipping during the summer months which may cause the powder/water mixture to set too fast. To remedy, store HandGel 570 alginate in a cool area (60°C - 70°F or 15°C - 31°C) for 24 hours before using. Do not allow moisture to come into contact with unused HandGel 570 alginate powder.

Because no two applications are quite the same, a small test application to determine suitability for your project is recommended if performance of this material is in question.

Measuring, Water Quality and Water Temperature

Measuring - HandGel 570 is mixed 1 part powder to 4 parts water by weight or 2 parts powder to 3 parts water by volume. If measuring by volume, fill measuring cup with powder, and level off the top. If measuring by weight, use an accurate gram scale. You can vary the water level somewhat to change the consistency of the mixture. Less water will make the alginate thicker. More water will make the mixture thinner and easier to pour.

Be Careful... too much water may result in the mixture not curing! Since powder is a compressible material, by weight mix ratio is recommended.

Water Quality- Water with high mineral content (calcium, phosphate, etc.) may cause any alginate to become "lumpy" or not cure at all. A small scale test is recommended prior to mixing large amounts. If you have HARD WATER or need to use a filter for your water, use bottled water.

Water Temperature - At 70° F / 21° C, HandGel 570 will have a working time of 3.5 minutes and a demold time of 5 minutes. Warmer water will cause the material to cure faster (less working time). Colder water will give a longer working time and slower demold time.

Mixing and SubMerging a Model into Alginate

Mixing - Alginate material can be mixed in the bag it comes in. Remove all jewelry and watches from hands before attempting to mix the material in the bag to prevent puncture to the bag. Review the "mix-in-bag" mix technique video at www.accu-cast.us/handkit. Alternatively, you can mix the material using a turbine mixer and portable drill. Wearing an NIOSH N95 dust mask is recommended before mixing powdered alginate.

Submerging a Model-Once mixed, HandGel 570 can be poured into a container for making a mold. Submerge a hand or foot model just above the bottom of the container and have at least ½" (1.27 cm) space between the model and the side walls of the container.

For Best Results: Thoroughly wet the model before submerging into the alginate mold. After submerging the model into the alginate, lift the model up from the mold briefly and then resubmerge model into the alginate. Keep your model still until the HandGel 570 sets up. You will know the alginate has set when it is firm and no longer gel-like.

Curing and Performance

Curing - Cure time is approximately 5 minutes when mixed with water at 70°F/21°C. Thinner molds made with more water in the mix may set up longer.

Performance - Cured alginate molds exhibit moderate tear strength and are firm but flexible. Alginate molds are easy to cut into with a dull knife to demold castings. Mold is temporary and must be used immediately.

Casting into the Mold

All alginate molds will deteriorate quickly. It is recommended that you cast into the mold within 4 hours following demold. Materials commonly cast into alginates include duoMatrix™ NEO (polymer modified gypsum, available from Smooth-On), LiquiStone™ Gypsum Cement, wax, clay and very fast urethane resins (such as Smooth-Cast® 300Q). **For Soft "Skin-Like" Castings** you can cast Dragon Skin™ 10 FAST soft silicone rubber into HandGel 570 molds to make realistic hands, limbs, etc.

Safety First!

The material safety data sheet (MSDS) for this or any Smooth-On product should be read before using and is available on request. All Smooth-On products are safe to use if directions are read and followed carefully. **Keep Out of Reach Of Children.**

Accu-Cast™ HandGel 570

WARNING: IRRITANT TO EYES & MUCOUS MEMBRANES. Do not get in eyes, or in mucous membranes. Do not take internally. Do not breathe fumes. Use only with adequate ventilation. Wear a NIOSH N95 dust mask when using this product.

First Aid: In case of eye contact, flush thoroughly with water for 15 minutes and get immediate medical attention. In case of skin contact, wash thoroughly with soap and water. If irritation persists, get medical attention. If swallowed, do not induce vomiting. Drink 1-2 glasses of water and get immediate medical attention. If vapors are inhaled or if breathing becomes difficult, remove person to fresh air. If symptoms persist, get medical attention.

Keep Out Of Reach Of Children.

IMPORTANT - The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding the accuracy of the data, the results to be obtained from the use thereof, or that any such use will not infringe upon a patent. User shall determine the suitability of the product for the intended application and assume all risk and liability whatsoever in connection therewith.



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