

Mold Cleaner 2508™

General Purpose Mold Cleaner For Metal Molds

Mann
RELEASE TECHNOLOGIES™
www.smooth-on.com

PRODUCT OVERVIEW

Mold Cleaner 2508™ is a unique blend of active solvents formulated to remove build-up associated with molding thermoset resins such as polyurethanes, epoxies, polyester and vinyl esters. This cleaner will clean mold release and resin residue from steel and aluminum surfaces. **Mold Cleaner 2508™ does not contain chlorinated or fluorocarbon solvents.**

Property	Specifications
Odor	Solvent
Appearance	Clear liquid
Color	Clear
% Non-volatile	None
Flash point	>100°F
Viscosity	Water-like
Mold Types	Aluminum & Steel
Application	Brush-on

PROCESSING RECOMMENDATIONS

PREPARATION AND APPLICATION...

CONTENTS FLAMMABLE: Keep product away from flame and all ignition sources. Use this product in a properly ventilated area with at least room size ventilation. Wear safety glasses, long sleeves and rubber gloves to minimize contamination risk.

Do not use on molds heated above 150°F without proper eye and respirator safety equipment. Brush on the mold surface liberally and allow time to penetrate. Allow to remain until the build-up is softened, or dissolved. Wipe with a clean rag and apply a second coat and wipe after 3 minutes.

On molds other than steel or aluminum, test for compatibility on a small section on test panel before using.

CAUTION: Wear neoprene coated gloves and long sleeves to minimize skin contact. Wear safety glasses and avoid inhalation of excessive amounts of solvent vapor. When using on surfaces above 150°F (65°C) avoid breathing vapors. Wear a NIOSH approved respirator

Because no two applications are quite the same, a small test application to determine suitability is recommended if performance of this material is in question.

Safety First!

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First Aid: If swallowed, do not induce vomiting. Call physician immediately. If overcome by vapors, remove person from contaminated area. Do not give epinephrine. For eye contact, flush eyes thoroughly with water for 15 minutes. For skin contact, wash thoroughly with warm soapy water.

Note: Inhalation of high concentrations of vapor can cause central nervous system depression and/or heart irregularities. May generate toxic gases on contact with open flame. EYE IRRITANT. Wear eye protection. Avoid contact with eyes and prolonged or repeated contact with skin. Use only as directed. Keep out of reach of children.

IMPORTANT - The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding the accuracy of the data, the results to be obtained from the use thereof, or that any such use will not infringe a copyright or patent. User shall determine suitability of the product for the intended application and assume all associated risks and liability.



Call Us Anytime With Questions About Your Application.

Toll-free: (800) 381-1733 Fax: (610) 252-6200

www.smooth-on.com is loaded with information about mold making, casting and more.

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